# MicroBioTest Protocol

# Efficacy Evaluation of Copper Enhanced Hard Surfaces as a Sanitizer

**Testing Facility**
**MicroBioTest**
**Division of Microbac Laboratories, Inc.**
**105 Carpenter Drive**
**Sterling, VA 20164**

**Prepared for**
**Luminore, Inc.**
**6060 Corte del Cedro**
**Carlsbad, CA 92011**

**June 15, 2014**



**MicroBioTest Protocol: LUM.1a.06.15.14**

**MicroBioTest Project:** 872 - 101

**OBJECTIVE:**

This test is designed to substantiate effectiveness claims for a substance containing copper with sanitizing claims intended to be registered with the Environmental Protection Agency as an inanimate hard surface other than those that come in contact with food or beverages. The test is consistent with the EPA Test Method for Efficacy of Copper Alloy Surfaces as a Sanitizer.

**TESTING CONDITIONS:**

A total of five test replicates per challenge microorganism will be evaluated using carriers prepared from a copper enhanced hard surface. Three lots of the test surface will be evaluated. Prepared carriers of the test surface will be inoculated with *Staphylococcus aureus* and *Enterobacter aerogenes*, held for the stipulated contact time, transferred to a neutralizing solution and mixed. Dilutions of the neutralizer will be plated, incubated, and observed for growth.

**MATERIALS:**

A. Test and control surfaces supplied by the sponsor: (see last page for details).

Test and control carriers: 1" x 1" coupons, also referred to as carriers

- The identity, strength, purity, and composition, or other characteristics which will appropriately define the test, control, or reference surfaces shall be determined for each batch and shall be documented by the sponsor before its use in a study. Methods of synthesis, fabrication, or derivation of the test, control, or reference surfaces shall be documented and retained by the sponsor.

- When relevant to the conduct of the study the solubility of each test, control, or reference agent shall be determined by the sponsor before the experimental start date. The stability of the test, control, or reference agent shall be determined by the sponsor before the experimental start date or concomitantly according to written standard operating procedures, which provide for periodic analysis of each batch.

The test and control surfaces will be tested as supplied by the sponsor unless directed otherwise. All operations performed on the surfaces such as dilution or specialized storage conditions must be specified by the sponsor before initiation of testing.

The sponsor assures MicroBioTest, Division of Microbac Laboratories, Inc. (MicroBioTest) testing facility management that the test surface has been appropriately tested for identity, strength, purity, stability, and uniformity as applicable.

MicroBioTest will retain all unused test and control surfaces after completion of the test, and then only discard them with client permission in a manner that meets the approval of the safety officer.

B. Materials supplied by MicroBioTest including but not limited to:

1. Challenge microorganisms, required by EPA and the sponsor:
   a. *Staphylococcus aureus*, ATCC 6538
   b. *Enterobacter aerogenes*, ATCC 13048

2. Media and reagents:
   a. Tryptic Soy Broth (TSB)
   b. Neutralizer: 2X Letheen Broth
   c. Phosphate Buffer Saline dilution blanks (PBS)
   d. Tryptic Soy Agar (TSA)
   e. Heat-inactivated Fetal Bovine Serum (FBS)
   f. Triton X-100 solution (1% solution)
   g. Sterile deionized water
   h. 70-85% Isopropyl alcohol

3. Miscellaneous laboratory equipment and supplies including: Control coupons, 1" x 1" (substrate material containing no active)

**TEST SYSTEM IDENTIFICATION:**

All test and control tube racks will be labeled with microorganism, test agent (if applicable) and project number prior to initiation of the study and during incubation. Petri dishes will be labeled with microorganism prior to initiation of the study and microorganism and project number during incubation.

## EXPERIMENTAL DESIGN:

A. Inocula preparation:

For *Staphylococcus aureus*: Bacteria from stock cultures will be transferred into TSB and incubated at 35-37ºC for 24±2 hours. Daily transfers will be made for at least three consecutive days (but no more than 10 days). For each transfer, tubes containing 10 mL of TSB will be inoculated using two loopfuls (4-mm inside diameter) of inoculum for each tube. A 48±4 hour culture will be used for the inocula on the day of testing.

For *Enterobacter aerogenes*: Bacteria from stock cultures will be transferred into TSB and incubated at 25-30ºC for 24±2 hours. Daily transfers will be made for at least three consecutive days (but no more than 10 days). For each transfer, tubes containing 10 mL of TSB will be inoculated using two loopfuls (4-mm inside diameter) of inoculum for each tube. A 48±4 hour culture will be used for the inocula on the day of testing.

For both cultures: transfers more than 15 days away from the stock cultures will not be used for the inocula for the test.

For each microorganism, each culture will be thoroughly mixed on a vortex-mixer and allowed to settle for ≥15 minutes. The upper two-thirds of each culture will be aspirated and used as the inoculum.

B. Addition of organic load:

To each prepared inocula, a 0.25 mL aliquot of FBS plus 0.05 mL of a 1% Triton X-100 solution to 4.70 mL of bacteria suspension to yield a 5% FBS and 0.01% Triton X-100 soil load.

C. Test and Control Carrier preparation:

The test (three lots, five replicates per lot per microorganism) and control surfaces/carriers (three replicates per microorganism) plus additional test and control surfaces (see Table 1) as required for the remaining controls will be cleaned by submersion in 70-85% in Isopropyl alcohol, rinsed with sterile deionized water, and allowed to air dry.

After drying completely, the carriers may be steam sterilized for 15 minutes at 121°C, or sterilized in a method approved by the sponsor. The carriers will be allowed to cool and held at ambient room temperature until use. Prior to use, each carrier will be aseptically transferred into plastic Petri dishes (one dish for each carrier) matted with two pieces of filter paper using sterile forceps.

Table 1: Test and Control Carrier Description and Count

| Method | Lot | Test and Primary Controls | | | | Miscellaneous Controls | | | | Grand Total |
|---|---|---|---|---|---|---|---|---|---|---|
| | | Reps | Organisms | Contact Time or Runs | TOTAL | NE | Viab | Sterility | TOTAL | |
| Sanitizer | 1 | 5 | 2 | 1 | 10 | 2 | 0 | 1 | 3 | 13 |
| | 2 | 5 | 2 | 1 | 10 | 2 | 0 | 1 | 3 | 13 |
| | 3 | 5 | 2 | 1 | 10 | 2 | 0 | 1 | 3 | 13 |
| | Control | 3 | 2 | 1 | 6 | 2 | 2 | 1 | 5 | 11 |

D. Carrier inoculation:

A 0.02 mL aliquot of the inoculum will be transferred onto each sterile carrier using a calibrated micropippetor. The inoculum will be spread to within approximately 1/8" of the edge of the carrier. The carriers will be allowed to dry with lids ajar for 30-40 minutes under ambient conditions. The exposure period (contact time) begins immediately after drying.

E. Test:

For each microorganism per lot, five inoculated and dried carriers will be held for the exposure (contact) time. The contact time will begin immediately after drying in accordance with Section D, Carrier inoculation.

At the conclusion of the contact time, each carrier will be transferred to a jar containing 20 mL of neutralizer at the appropriate staggered intervals. Each jar will be sonicated for five minutes and then rotated by hand to mix. Within one hour after sonication, serial dilutions will be prepared using PBS ($10^{-1}$ – $10^{-4}$). Duplicate 1.0 mL aliquots from each jar/dilution ($10^{0}$ – $10^{-4}$) will be plated using TSA pour plates.

For *Staphylococcus aureus*: Plates will be incubated for 48±4 hours at 35-37°C, colonies will be counted and CFU/carrier calculated.

For *Enterobacter aerogenes*: Plates will be incubated for 48±4 hours at 25-30°C,

colonies will be counted and CFU/carrier calculated.

F. Controls:

1. Carrier quantitation control:

For each challenge microorganism, a parallel control will be run using the control carriers (surfaces) in the same manner as the test (including the contact time) with the exception that three replicates will be evaluated rather than five. All plates will be incubated appropriately in the same manner as the test plates as applicable for each challenge microorganism.

2. Culture purity control:

Each prepared culture will be streaked for isolation using TSA. All plates will be incubated appropriately in the same manner as the test plates as applicable for each challenge microorganism. The isolated cultures will be observed for purity.

3. Organic soil sterility control:

Duplicate 1.0 mL aliquots of the prepared organic soil will be plated in TSA pour plates. The plates will be incubated for 48±4 hours at 35-37°C and observed for growth or no growth.

4. Inoculum confirmation counts control:

Each prepared inoculum will be serially diluted using PBS and selected dilutions will be plated in duplicate using TSA pour plates. All plates will be incubated appropriately in the same manner as the test plates as applicable for each challenge microorganism.

5. Neutralizer sterility control:

A single jar of containing the neutralizer will be incubated for 48±4 hours at 35-37°C. The neutralizer will be observed for growth or no growth.

6. Carrier sterility control:

An uninoculated test (per lot) and control carrier will be subcultured into independent jars containing the neutralizer and incubated for 48±4 hours at 35-37°C. The neutralizer will be observed for growth or no growth.

7. Carrier viability control:

For each challenge microorganism, a single inoculated control carrier will be subcultured into a jar containing the neutralizer and incubated in the same manner as the test plates as applicable for each challenge microorganism. The neutralizer jars will be observed for growth or no growth.

8. Neutralizer effectiveness control:
For each challenge microorganism, per lot of the test article, a single sterile test carrier will be neutralized in the same manner as the test (transferred into individual jars containing 20 mL of neutralizer. To each jar, a 1.0 mL aliquot of the diluted inoculum will be added to yield ≤100 CFU/mL in the neutralizer.
The jar will be mixed and a 1.0 mL aliquot will be removed and plated in duplicate.

A numbers control will be performed in the same manner with the exception that a sterile control carrier will be used.

All plates will be incubated appropriately in the same manner as the test plates as applicable for each challenge microorganism.

9. Microorganism confirmation procedures:

A randomly selected colony from the carrier quantitation control plates, and if applicable, a randomly selected colony from a test plate will be confirmed by colony morphology and Gram stain according to extant SOPs. The same procedures will be performed using the culture purity control plates and the result regarding purity will be documented as well.

## TEST ACCEPTANCE CRITERIA:

The test will be acceptable for evaluation of the test results if the neutralizer is effective and non-toxic. The study director may consider other causes that may affect test reliability and acceptance. There are no proposed statistical methods for this test.

- The average recovery for the Carrier Quantitation Control must be at least $2.0 \times 10^4$ CFU/carrier.
- The CFU recovered for the neutralizer effectiveness controls should be within 1.0 $\log_{10}$ of the parallel neutralization confirmation control.
- The carrier sterility controls must exhibit no growth.
- The carrier viability controls must exhibit growth.
- The purity controls must demonstrate pure cultures.
- The organic soil sterility control must exhibit no growth.
- The neutralizer sterility control must exhibit no growth.

## PRODUCT EVALUATION CRITERIA:

According to EPA guidelines, the test agent meets effectiveness requirements, if the test results exhibit a bacterial reduction of at least 99.9% over the Carrier Quantitation Control.

## DATA PRESENTATION:

The final report will include the following information in tabular form:

- The average colony-forming units (CFU)/carrier and percent reduction for each evaluation.
- The results for all the controls.

## PERSONNEL AND TESTING FACILITIES:

A study director will be assigned before initiation of the test. Resumes for technical personnel are maintained and are available on request. This study will be conducted at MicroBioTest, 105 Carpenter Drive, Sterling, VA 20164.

## CONFIDENTIALITY:

All data generated at MicroBioTest are held in strictest confidence and are available only to the sponsor and the sponsor designated authorities (if applicable). In turn, no reference to MicroBioTest's promotion of the evaluated test articles may be made public by the sponsor.

## REPORT FORMAT:

MicroBioTest employs a standard report format for each test design. Each final report provides the following information:

- Sponsor identification and test agent identification
- Type of test and project number
- Dates of study initiation and completion
- Interpretation of results and conclusions
- Test results
- Methods and evaluation criteria
- Signed Quality Assurance and Compliance Statements (for GLP studies, if provided by the sponsor)

## REGULATORY COMPLIANCE AND QUALITY ASSURANCE (applicable to GLP studies only)

This study will be performed in compliance with the US Environmental Protection Agency's Good Laboratory Practices regulations, 40 CFR 160. Note: information on the identity, strength, purity, stability, uniformity, and dose solution analysis of the test agent resides with the sponsor of the study unless otherwise stated.

The Quality Assurance Unit of MicroBioTest will inspect the conduct of the study for GLP compliance. The dates of the inspections and the dates that findings are reported to the study management and study director will be included in the final report.

## RECORDS TO BE MAINTAINED:

All raw data, protocol, protocol modifications, test agent records, final report, and correspondence between MicroBioTest and the sponsor will be stored in the archives at MicroBioTest, 105 Carpenter Drive, Sterling, Virginia 20164 or in a controlled facility off site.

All changes or revisions to this approved protocol will be documented, signed by the study director, dated and maintained with this protocol. The sponsor will be notified of any change, resolution, and impact on the study as soon as practical.

The proposed experimental start and termination dates; additional information about the test agent; challenge microorganism used; media and reagent identification; and the type of neutralizers employed in the test will be addressed in a project sheet issued separately for each study. The date the study director signs the protocol will be the initiation date. All project sheets will be forwarded to the study sponsor.

## MISCELLANEOUS INFORMATION:

The following information is to be completed by sponsor before initiation of study:

A. Name and address: Luminore, Inc.
6060 Corte del Cedro
Carlsbad, CA 92011

B. Test surface information:

| Test surface name | Luminore Copper | | |
|---|---|---|---|
| Lot No. | Lot 1 | Lot 2 | Lot 3 |
| | 100214A | 100114A | 100114B |
| - Manufacture Date | 10/02/2014 | 10/01/2014 | 10/01/2014 |
| - Expiration Date | NA | NA | NA |
| Active ingredient | Copper | | |
| Substrate | aluminum magnesium (the sponsor will provide coupons that are not treated with the active ingredient for use as the control carriers as applicable) | | |

**Note: All three lots will be tested (therefore supplied) at or below the Lower Certified Limit (LCL)**

C. Test conditions:

Contact time: 2 (must be ≤ 2 hours)

Exposure temperature: Ambient room temperature (20±1C)

D. Organic load – serum added to achieve 5% in the inoculum: ■ yes ☐ no

E. Precautions/storage – MSDS or certificate of analysis provided: ☒ yes ☐ no

**MISCELLANEOUS INFORMATION: (continued)**

**REPORT HANDLING:** The sponsor intends to submit this information to: US EPA

**STUDY CONDUCT:** GLP

**PROTOCOL APPROVAL:**

Sponsor:
LuminOre, Inc.
A California Corporation

By: Thomas J. Valente
Thomas J. Valente

Date: Oct 9, 2014

Title: President

Study Director Signature: Angela L. Hollingsworth

Date: 10/27/14

| Date Issued: 10/27/14 | Project Sheet No. 1 | Page No. 1 | Laboratory Project Identification No. 872-101 |
|---|---|---|---|

| | | | |
|---|---|---|---|
| **STUDY TITLE:** Efficacy Evaluation of Copper Enhanced Hard Surfaces as a Sanitizer | **STUDY DIRECTOR:** Angela L. Hollingsworth<br>Signature 10/27/14 Date | | |
| **TEST AND CONTROL ARTICLES:** | **LOT NO:** | **DATE RECEIVED:** | **DS NO:** |
| LuminOre Copper | 100214A | 10/17/14 | E526 |
| LuminOre Copper | 100114A | 10/17/14 | E527 |
| LuminOre Copper | 100114B | 10/17/14 | E528 |
| Non Treated Coupons | Not applicable | 10/17/14 | E532 |
| **PERFORMING DEPARTMENT:** Applied Microbiology Laboratory | **STORAGE CONDITIONS:** Location: K4<br>■ Dark ■ Ambient Room Temperature<br>☐ Desiccator ☐ Freezer ☐ Refrigerator ☐ Other: | | |

**PROTECTIVE PRECAUTION REQUIRED:** MSDS ☐ Yes / ■ No (Certificate of Analysis was provided)

**PHYSICAL DESCRIPTION:** ■ Solid ☐ Liquid ☐ Aerosol ☐ Other:

**PURPOSE:** See attached protocol. **AUTHORIZATION:** See client signature.

**PROPOSED EXPERIMENTAL START DATE:** 10/28/14 **TERMINATION DATE:** 10/30/14

**CONDUCT OF STUDY:** ☐ FDA ■ EPA ☐ R&D ■ GLP ☐ GCP ☐ Other:

| | | | |
|---|---|---|---|
| **SPONSOR:** | Luminore, Inc.<br>6060 Corte del Cedro<br>Carlsbad, CA 92011 | **CONTACT PERSON:**<br>Phone:<br>E-mail: | Thomas J. Valente<br>(760) 431-7705 ext: 101<br>tom@luminore.com |

**TEST CONDITIONS:**

| | | | |
|---|---|---|---|
| Challenge organism(s): | *Staphylococcus aureus*, ATCC 6538<br>*Enterobacter aerogenes*, ATCC 13048 | | |
| Active ingredient(s): | Copper | | |
| Neutralizer(s): | Letheen Broth – 2X | | |
| Contact Time(s): | 2 hours | | |
| Contact Temperature(s): | Ambient (20±1°C) | Dilution(s): | Ready to Use |
| Organic Load: | ■ Yes / ☐ No (Per the protocol to achieve 5% in the inoculum) | | |
| Incubation Time(s): | 48±4 hours | | |
| Incubation Temperature(s): | 35-37°C (*Staphylococcus aureus*), 25-30°C (*Enterobacter aerogenes*) | | |
| Comments: | The sponsor provided aluminum magnesium coupons that are not treated with the active ingredient for use as the control carriers (Non Treated Coupons). | | |

| Date Issued: 10/27/14 | Project Sheet No. 2 | Page No. 1 | Laboratory Project Identification No. 872-101 |
|---|---|---|---|

| | | | |
|---|---|---|---|
| **STUDY TITLE:** Efficacy Evaluation of Copper Enhanced Hard Surfaces as a Sanitizer | **STUDY DIRECTOR:** Angela L. Hollingsworth<br>Signature 10/27/14 Date | | |
| **TEST AND CONTROL ARTICLES:** | **LOT NO:** | **DATE RECEIVED:** | **DS NO:** |
| LuminOre Copper | 100214A | 10/17/14 | E526 |
| LuminOre Copper | 100114A | 10/17/14 | E527 |
| LuminOre Copper | 100114B | 10/17/14 | E528 |
| Non Treated Coupons | Not applicable | 10/17/14 | E532 |
| **PERFORMING DEPARTMENT:**<br>Applied Microbiology Laboratory | **STORAGE CONDITIONS:** Location: K4<br>■ Dark ■ Ambient Room Temperature<br>☐ Desiccator ☐ Freezer ☐ Refrigerator ☐ Other: | | |

**CONDUCT OF STUDY:** ☐ FDA ■ EPA ☐ R&D ■ GLP ☐ GCP ☐ Other:

| | | | |
|---|---|---|---|
| **SPONSOR:** | Luminore, Inc.<br>6060 Corte del Cedro<br>Carlsbad, CA 92011 | **CONTACT PERSON:**<br>Phone:<br>E-mail: | Thomas J. Valente<br>(760) 431-7705 ext: 101<br>tom@luminore.com |

**EXPLANATION:**

Protocol Amendment(s):

1. In reference to the Miscellaneous Information section of the protocol. The sponsor inadvertently did not indicate the units of measurement for the contact time. The contact time will be 2 hours. This amendment serves to clarify an omission in the protocol.

| | | | |
|---|---|---|---|
| Date Issued: 02/04/15 Project Sheet No. 3 Page No. 1 Laboratory Project Identification No. 872-101 | | | |
| **STUDY TITLE:** Efficacy Evaluation of Copper Enhanced Hard Surfaces as a Sanitizer | **STUDY DIRECTOR:** Angela L. Hollingsworth<br>FOR ALH FEB 04 2015<br>Signature Date | | |
| **TEST AND CONTROL ARTICLES:** | **LOT NO:** | **DATE RECEIVED:** | **DS NO:** |
| LuminOre Copper | 100214A | 10/17/14 | E526 |
| LuminOre Copper | 100114A | 10/17/14 | E527 |
| LuminOre Copper | 100114B | 10/17/14 | E528 |
| Non Treated Coupons | Not applicable | 10/17/14 | E532 |
| **PERFORMING DEPARTMENT:**<br>Applied Microbiology Laboratory | **STORAGE CONDITIONS:** Location: K4<br>■ Dark ■ Ambient Room Temperature<br>☐ Desiccator ☐ Freezer ☐ Refrigerator ☐ Other: | | |
| **CONDUCT OF STUDY:** ☐ FDA ■ EPA ☐ R&D ■ GLP ☐ GCP ☐ Other: | | | |
| **SPONSOR:** Luminore, Inc.<br>6060 Corte del Cedro<br>Carlsbad, CA 92011 | **CONTACT PERSON:** Thomas J. Valente<br>Phone: (760) 431-7705 ext: 101<br>E-mail: tom@luminore.com | | |

**EXPLANATION:**

Protocol Amendment(s):

2. Page 11 of the protocol did not specify the percent of copper in each test surface. Per the sponsor, the percentage of copper in each test surface is as follows:
   - Lot No. 100214A: 81.9% copper
   - Lot No. 100114A: 81.0% copper
   - Lot No. 100114B: 82.3% copper

LuminOre®
visualize realize metalize

6060 Corte Del Cedro
Carlsbad, CA 92011
Phone: 760-431-7705
Fax: 760-431-7706

# Certificate of Analysis

Material: Copper
Batch No.: 100214A

| Parameter | Actual | Acceptable |
|---|---|---|
| Temperature | 73°F | No less than 70°F |
| Humidity | 33% | Less than or equal to 40% |
| Cross link | Pass | Pass |
| Mil thickness | Pass | No Less than 12 mils |

**Passes all quality control standards for the LuminOre product.**

**APPROVED BY:** Joe Page **Date:** 10-16-14

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Carlsbad, CA 92011
Phone: 760-431-7705
Fax: 760-431-7706

# Certificate of Analysis

Material: Copper
Batch No.: 100114A

| Parameter | Actual | Acceptable |
|---|---|---|
| Temperature | 79°F | No less than 70°F |
| Humidity | 36% | Less than or equal to 40% |
| Cross link | Pass | Pass |
| Mil thickness | Pass | No Less than 12 mils |

**Passes all quality control standards for the LuminOre product.**

**APPROVED BY:** Date: 10-16-14

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Carlsbad, CA 92011
Phone: 760-431-7705
Fax: 760-431-7706

# Certificate of Analysis

Material: Copper
Batch No.: 100114B

| Parameter | Actual | Acceptable |
|---|---|---|
| Temperature | 79°F | No less than 70°F |
| Humidity | 36% | Less than or equal to 40% |
| Cross link | Pass | Pass |
| Mil thickness | Pass | No Less than 12 mils |

**Passes all quality control standards for the LuminOre product.**

**APPROVED BY:** **Date:** 10-16-14