PRODUCT BULLETIN DRYWALL ACCESSORY PRODUCTS	FILLER COMPOUND	BULLETIN NO: J-5103 DATE: 11-6-73 PAGE: 1 of 2
APPROVALS:	PRODUCING PLANT Seattle	CANCELS: J 6603 DATE: 2-18-71

BULLETIN	DESCRIPTION	%	POUNDS	GALLONS
220	Whiting	68,63	1400	
251	Mica, WMC P80K	9.80	200	
260	Sericite, Narvon	14.70	300	
045	Asbestos 7RF 10	3.68	75	
166	Hamaco 277 gum	1.23	25	
330	Polyvinyl Alcohol	1.23	25	
245	Thickener	.24	5	
453	Preservative	.10	2	
454	Nopco PD-1 Defoamer	.15	3	
164	Glyoxal 80%	.24	5	
	TOTAL	100.00	2040	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin No. J-303.
2. Mixing time shall be 8 minutes minimum and 12 minutes maximum.

QUALITY CONTROL:

TM-1	Viscosity, 150 gm cylinder @ 5 sec. 200 gm to 150 cc water	38 to 40 mm
TM-3	Bond	9 - 10
TM-6	Application	Equal to Standard
TM-7	Workability	Equal to Standard

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PRODUCT SPECIFICATIONS:

Test Method		
TM-1	Viscosity 150 gm cylinder @ 5 sec.	38 - 40 mm
TM-1A	Viscosity (mixing water of 142 cc/ 200 gm)	150,000 to 275,000 cps
TM-2	pH (Beckman meter)	8.2 - 9.2
TM-3A	Bond @ 65-80°F	9 - 10
TM-4	Slope Checking @ 110°F	Light checking on thick end. No fissures or cracks.
TM-5	Open Time @ 65-80°F (minutes)	15 minimum
TM-7	Workability (Hand or Ames tools)	Equal to Standard
TM-9	Shrinkage (Cup Method)	27% maximum
TM-11	Foaming (area covered)	50% maximum
TM-12	Grit (total)	0.05% maximum. All passing 80 mesh.
TM-14	Voids	Equal to Standard
TM-15	Mixing	Equal to Standard (No lumps or dry agglomerat
TM-16	Rate of Wetting (seconds)	30 maximum
TM-18	Water Resistance (seconds)	2 minimum
TM-25	Normal Application Consistency	74 - 80