PRODUCT BULLE I DRYWALL ACCE RY PRODUCTS	3-PURPOSE COMPOUND (POLYMERIC BASE)	BULLETIN NO: J 6403 DATE: 3/28/7 PAGE: 1 of 2
APPROVALS:	PRODUCING PLANT SEATTLE	CANCELS: J 6403 DATE: 11/3/69

BULLETIN	DESCRIPTION	%	POUNDS	GALL
220	Whiting	53.53	1100	
251	Mica, WMC P 80K	14.60	300	
260	Sericite, Narvon	19.46	400	
045	Asbestos7RF 10	4.87	100	
166	Hamaco	2.43	50	
330	Polyvinyl Alcohol	1.46	30	
164	Glyoxal 80%	.39	8	
453	Preservative	.10	2	
245	Thickener	.49	10	
441	HC Talc	2.43	50	
454	Nopco PD 1	.24	5	
	TOTAL	100.00	2055	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin No. J 303.
2. Mixing time shall be 8 minutes minimum and 12 minutes maximum.

QUALITY CONTROL:

TM-1	Viscosity, 150 gm cylinder @ 5 sec. 200 gm to 150 cc water	38 - 40 mm
TM-3	Bond	9 - 10
TM-6	Application	Equal to Standard
TM-7	Workability	Equal to Standard

PRODUCT BULLETIN DRYWALL ACCESSORY PRODUCTS	3-PURPOSE COMPOUND (POLYMERIC BASE)	BULLETIN NO: J 6403 DATE: 3/28/73 PAGE: 2 of 2
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PRODUCT SPECIFICATIONS:

Test Method		
TM-1	Viscosity 150 gm cylinder @ 5 sec.	38 - 40 mm
TM-1A	Viscosity (mixing water of 142 cc/ 200 gm)	150,000 to 275,000 cps
TM-2	pH (Beckman meter)	8.2 - 9.2
TM-3A	Bond @ 65-80°F	9 - 10
TM-4	Slope Checking @ 110°F	Light checking on thick end. No fissures or cracks.
TM-5	Open Time @ 65-80°F (minutes)	15 minimum
TM-7	Workability (Hand or Ames tools)	Equal to Standard
TM-9	Shrinkage (Cup Method)	27% maximum
TM-11	Foaming (area covered)	50% maximum
TM-12	Grit (total)	0.05% maximum. All passing 80 mesh.
TM-14	Voids	Equal to Standard
TM-15	Mixing	Equal to Standard (No lumps or dry agglomera
TM-16	Rate of Wetting (seconds)	30 maximum
TM-18	Water Resistance (seconds)	2 minimum
TM-25	Normal Application Consistency	74 - 80