PRODUCT BULLETIN DRYWALL ACCESSORY PRODUCTS	FINISHING COMPOUND (POLYMERIC BASE) FC-4	BULLETIN NO: J 6103 DATE: 3/28/72 PAGE: 1 of 2
APPROVALS:	PRODUCING PLANT SEATTLE	CANCELS: J 6103 DATE: 5/20/70

BULLETIN	DESCRIPTION	%	POUNDS	GALLONS
220	Whiting, RM	63.98	1300	
251	Mica, AMC	14.77	300	
260	Sericite (Narvon)	9.84	200	
045	Asbestos 7FR 10	7.38	150	
166	Hanaco 277 Gum	2.46	50	
330	Polyvinyl Alcohol	.98	20	
244	Methocel 65 HG	.49	10	
453	Preservative	.10	2	
	TOTAL	100.00	2032	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin No. J 303.
2. Mixing time shall be 8 minutes minimum and 12 minutes maximum.

QUALITY CONTROL:

TM-1	Viscosity, 150 gm cylinder @ 5 sec. 200 gm to 170 cc water	38 - 40 mm
TM-3A	Bond	6 - 7
TM-6	Application	Equal to Standard
TM-7	Workability	Equal to Standard

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PRODUCT SPECIFICATIONS:

Test Method		
TM-1	Viscosity, 150 gm cylinder @ 5 sec	38 - 40 mm
TM-1A	Viscosity (mixing water of 170 cc/ 200 gm)	180,000 to 275,000 cps
TM-2	pH (Beckman meter)	8.2 - 9.2
TM-3A	Bond @ 65-80°F	9 - 10
TM-4	Slope Checking @ 110°F	Light checking on thick end. No fissures or cracks.
TM-5	Open Time @ 65-80°F (minutes)	15 minimum
TM-7	Workability (hand or Ames tools)	Equal to Standard
TM-9	Shrinkage (cup method)	27% maximum
TM-11	Foaming (area covered)	50% maximum
TM-12	Grit-(total)	0.05% maximum. All passing 80 mesh
TM-14	Voids	Equal to Standard
TM-15	Mixing	Equal to Standard (no lumps or dry agglomerates)
TM-16	Rate of Wetting (seconds)	30 maximum
TM-18	Water Resistance (seconds)	2 minimum
TM-25	Normal Application Consistency,cc	82 - 87