Seattle Plant

K-Spray - 32 lb - Sept.

Raw Material	# Per Batch	unit cost Per 1000 lb.	cost Per Batch	O & T.		
Talc Westal	700	24.377	17.06	2		
Talc HC	300	21.152	6.35			11826
Limestone	500	10.431	5.22	2000		2000
Titanox RA-47	75	314.044	23.55			1500
Asbestos 7D-1	100	103.247 ✓	10.32	0725	725	M/C 15326
Cellosize	10	829.655	8.30	823		
Resin KGR.	40	340.194	13.61			M.N 19067
Polyvinyl Alcohol	10	393.397	3.93			
Ammonium Pentaborate	3	227.286	.68			G.P. 3585
Dowcil	2	728.991	1.46			
Burnt Umber	.125	219.50	.03			
100 cu ft ~~125~~ Styrene Ground 55	50 ~~68.75~~ ✓	384.57	26.44		1923	
Wyojal Clay	50	55.063	2.75			
Clay Hydrite MP	200	106.149 ✓	21.23	044 0375	750	
Defoamer PD-1	2	347.745	.70			
Tetrasodium Pyro	3	214.281	.64			
	2046 #s		142.27	produced 104 batches = 14796.08		
	40 #s					

K-Spray (Polymeric) Sept. 11826

Raw Material	# Per Batch	unit Cost Per 1000 lb.	Cost Per Batch
Talc Westal	300	24.377	7.31
Talc HC	200	21.152	4.23
Whiting	1850	10.431	19.30
Titanox RA-47	60	314.044	18.84
Asbestos 7D	100	103.247	10.32
Methocel 228	15	805.853	12.09
Monsanto KGR-Resin	20	340.194	6.80
Polyvinyl Alcohol	5	393.397	1.97
Ammonium Pentaborate	1.5	227.286	.34
Dowcil	1.5	728.991	1.09
Burnt Umber	.125	219.50	.03
100 cu ft Styrene Aggregate	~~18.75~~ 50	384.57	26.44
			108.76

produced 1 batch = 108.76

KG2000728

Seattle Plant

K Spray - 32 lb. August

Raw Material	# Per Batch	unit cost Per 1000 lb.	Cost Per Batch		
Talc, Westal 202	700	31.739	22.22		
Talc, H.C.	100	21.152	2.12		
Limestone	500	11.26	5.63		
Titanox RA-47	75	314.044	23.55		
Asbestos 7D-1	100	103.25	10.33		
Cellosize QP4400	10	820.00	8.20		
Resin KGR	40	340.634	13.63		
Polyvinyl Alcohol	10	393.397	3.93		
Ammonium Pentaborate	3	226.986	.68		
Dowcil #75	2	884.416	1.77		
Burnt Umber	.125	219.50	.03		
55 Styrene Ground	68.75	392.95	27.02		
Wyojel Clay	50	55.063	2.75		
Clay Hydrite MP	400	91.90	36.70		
Defoamer PD-1	2	347.745	.70		
			159.26	produced 9 batches =	1433.34

40#s

K-Spray - Polymeric - August

Raw Material	# Per Batch	unit cost Per 1000 lb	Cost Per Batch		
Talc Westal 202	300	31.739	9.52		
Talc H-C	200	21.152	4.23		
Whiting	1850	11.26	20.83		
Titanox RA-47	60	314.044	18.84		
Asbestos 7D	100	103.25	10.33		
Methocel 228	15	805.854	12.09		
Monsanto KGR-Resin	20	340.634	6.81		
Polyvinyl Alcohol	5	393.397	1.97		
Ammonium Pentaborate	1.5	226.986	.34		
Dowcil	2	884.416	1.77		
Burnt Umber	.125	219.50	.03		
66 Styrene Aggregate	68.75	392.95	27.02		
			113.78	produced 39 batches =	4437.42

KG2000729