PRODUCT BULLETIN DRYWALL ACCESSORY PRODUCTS	K-SPRAY CEILING TEXTURE (MINERAL AGGREGATE) KSM	BULLETIN NO: J-5403, J-5407 DATE: 5/15/74 PAGE: 1 of 2
APPROVALS:	PRODUCING PLANT: SEATTLE & SANTA ANA	CANCELS: J-5403 DATE: 10/20/69

BULLETIN	DESCRIPTION	%	POUNDS	GALLONS
220	Whiting	30.43	800	
440	Talc	38.03	1000	
045	Asbestos 7RF10	6.85	180	
245	Thickner M/C 228	.38	10	
166	Hamaco 277	.95	25	
330	Polyvinyl Alcohol 6278A	.29	7.5	
430	Sodium Tripolyphosphate	.10	2.5	
446	Titanium Pigment	1.90	50	
311	Petro AA	.03	.75	
453	Preservative Dowicil 75	.13	3.5	
460	Vermiculite Expanded	20.91	550	100 cu.ft.
	TOTAL	100.00	2629.25	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin No. J-304.
2. Mixing time shall be 8 minutes minimum and 12 minutes maximum.
3. Mixing time with vermiculite shall not exceed 2 minutes.

QUALITY CONTROL:

TM-35 Normal application consistency (patty diameter of 6") — 155 - 175 cc

TM-3B Bond — Equal to Standard

KG2000702

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APPROVALS:	PRODUCING PLANT: SEATTLE & SANTA ANA	CANCELS: J-5403 DATE: 10/20/69

PRODUCT SPECIFICATIONS:

Test Method		
TM-1B	Viscosity (Slump Test; patty diameter of 6") cc/100 gr.	155 to 175
TM-2	pH (meter)	7.5 to 9.5
TM-3	Bond	Equal to Standard
TM-13	Reflectance (%)	80 to 85
TM-20	Cracking	No cracks or heavy checking
TM-22	Size graduation (500 cc sample)	
	a. retained on 16 mesh	220 to 400 cc
	b. Passing 16, retained on 50 mesh	70 to 230 cc
TM-33	Dry loose density (pounds per cubic foot)	20 to 25
TM-34	Hardness	Equal to Standard
TM-36	White line test	Equal to Standard
TM-37	Resistance to Souring	

TEST REPORT

PRODUCT SPECIFICATIONS:

Test Method		Requirements	BK-3-PG67#1	BK-3-PG67#3
TM-1B	Viscosity (Slump Test; patty diameter of 6") cc/100 gr.	155 to 175	160	160
TM-2	pH (meter)	8.0 to 9.0	8.5	8.6
TM-3	Bond	Equal to Standard	Standard	Standard
TM-13	Reflectance (%)	Equal to Standard	Standard	Standard
TM-20	Cracking	No cracks or heavy checking	Passes	Passes
TM-22	Size graduation (500 cc sample)			
	a. retained on 16 mesh	220 to 400 cc	360	360
	b. Passing 16, retained on 50 mesh	70 to 230 cc	100	100
TM-33	Dry loose density (pounds per cubic foot)	20 to 25	22	22
TM-34	Hardness	Equal to Standard	Standard	Standard
TM-36	White line test	Equal to Standard	Standard	Standard