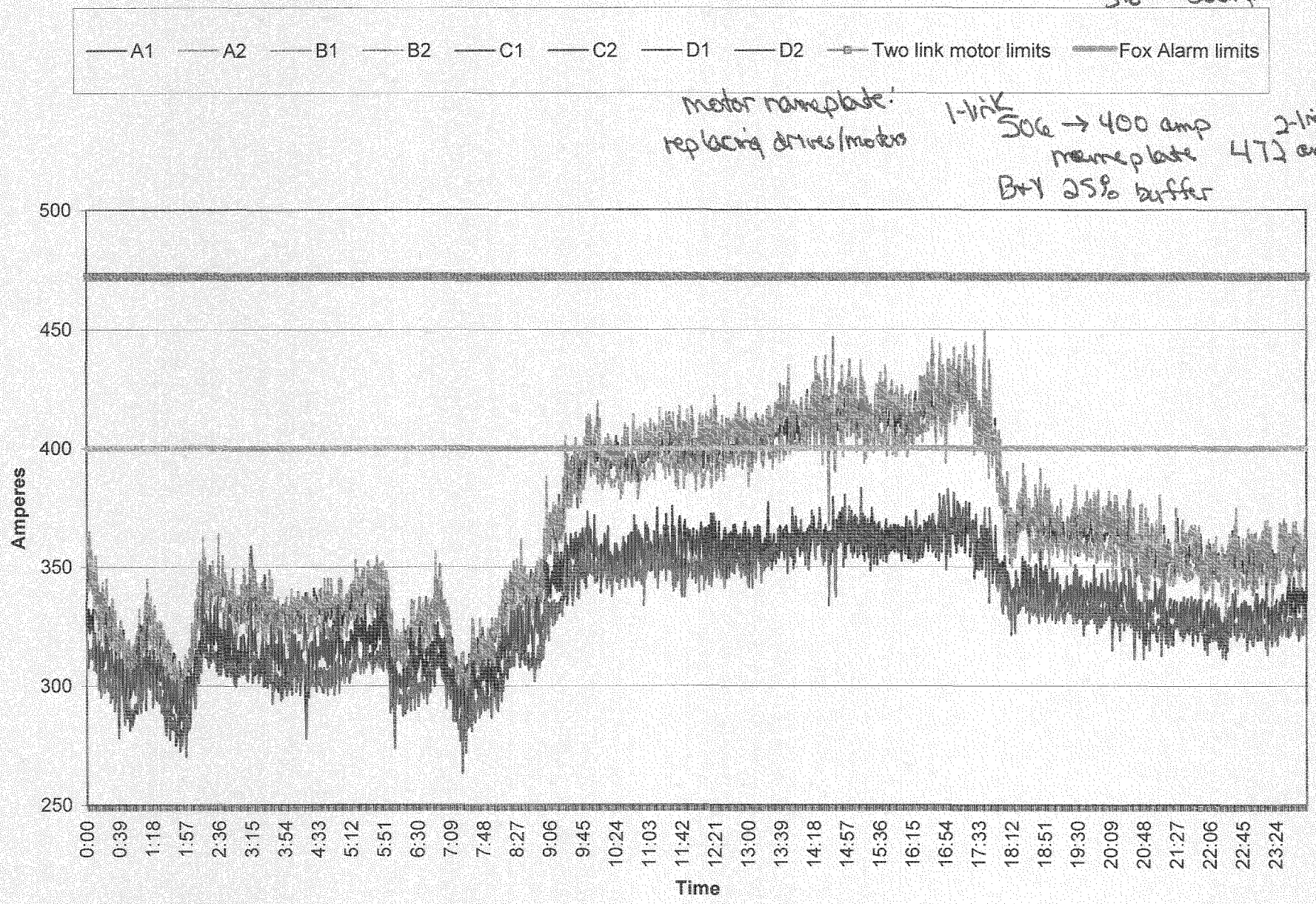
ID fans

voltage low (which caused 1 amps)
5% → 20 amps



motor nameplate!
replacing drives/motors

1-link
506 → 400 amp
nameplate
B+Y 25% buffer

2-link
472 amp

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