WORK ORDER

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Otter Tail Ag Enterprises, LLC

WO: 001604 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	04/19/10,09:35	**Required:**	04/26/10
Type:	PM	**Dispatched To:**	
Priority:	3	**Rating:**	7
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	04/19/10
Planned By:		**Planned:**	
Completed By:	DP	**Completed:**	4-20

ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 001604 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR		4-20	
2	E	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	E	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	E	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	E	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	E	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	E	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER*_*_*_		
9	E	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	E	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	E	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

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ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 001604 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		4-20	
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	E	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	E	Y-5203A WDGS TRANSFER CONVEYOR			
22	E	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	E	FBAG-31 DRYER BAG HOUSE			
24	E	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	E	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	E	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	E	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	E	Y-5301			

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ROUTE
Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 001604 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		4-20	
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-		
30	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5	DRY/RTO*-*-*-*-		
31	E	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*-*-		
32	E	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	E	Y-5311 DDGS PIT CONVEYOR			
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6	DDGSTOR*-*-*-*-		
35	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-		
37	E	CH-5345 LOADOUT SPOUT OVER TRUCK	GRNRCV/LO*-*-*-*-		
38	E	CH-5335 LOADOUT SPOUT OVER RAIL	GRNRCV/LO*-*-*-*-		

End

WORK ORDER

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Otter Tail Ag Enterprises, LLC

WO: 001623 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	04/27/10,08:46	**Required:**	05/03/10
Type:	PM	**Dispatched To:**	
Priority:	3	**Rating:**	7
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	04/27/10
Planned By:		**Planned:**	
Completed By:	DP	**Completed:**	4-30

ROUTE
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Route: 5000; DRYER/DDGS

WO: 001623 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR		4-30	
2	E	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	E	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	E	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	E	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	E	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	E	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER*_*_*_		
9	E	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	E	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
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13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

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Route: 5000; DRYER/DDGS

WO: 001623 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		4-30	
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
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27	E	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	E	Y-5301			

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Route: 5000; DRYER/DDGS

WO: 001623 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		11-30	
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-		
30	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5	DRY/RTO*-*-*-*-		
31	E	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*-*-		
32	E	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	E	Y-5311 DDGS PIT CONVEYOR			
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6	DDGSTOR*-*-*-*-		
35	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-		
37	E	CH-5345 LOADOUT SPOUT OVER TRUCK	GRNRCV/LO*-*-*-*-		
38	E	CH-5335 LOADOUT SPOUT OVER RAIL	GRNRCV/LO*-*-*-*-		

End