WORK ORDER

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Otter Tail Ag Enterprises, LLC

WO: 000204 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/03/08,08:04	**Required:**	06/09/08
Type:	PM	**Dispatched To:**	
Priority:	1	**Rating:**	9
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. BESURE TO REPORT ANYTHING TO THE SHIFT LEAD OPERATOR.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/03/08
Planned By:		**Planned:**	
Completed By:		**Completed:**	

ROUTE
Otter Tail Ag Enterprises, LLC
Page:1

Route: 5000; DRYER/DDGS

WO: 000204 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-	6-6-08 DP	
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	~~DRYER*-*-*-*-~~ MPB	6-6-08 B	
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-	6-6-08 B	
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-	6-6-08 B	
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-	6-6-08 B	
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER		6-6-08 B	
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-	6-6-08 B	
8	E	DR-5250 ROTARY DRUM DRYER		6-6-08 B	
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-	6-6-08 B	
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE		6-6-08 B	
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-	6-6-08 B	
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR		6-6-08 B	
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-	6-6-08 B	
14	E	RV-5203 CYCLONE ROTARY VALVE 11B		6-6-08 B	
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR		6-6-08 B	

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ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000204 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-	6-6-08	
17	E	UH-5225 DRYER AIR HEATER		6-6-08	
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-	6-6-08	
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE		6-6-08	
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-	6-6-08	
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-	6-6-08	
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE		6-6-08	
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-	6-6-08	
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE		6-6-08	
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-	6-6-08	
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-	6-6-08	
27	E	Y-5301 FLUID BED COOLER CONVEYOR		6-6-08	
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-	6-6-08	
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-	6-6-08	
30	E	Y-5304	DDGS*-*-*-*-	6-6-08	

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ROUTE
Otter Tail Ag Enterprises, LLC
Page:3

Route: 5000; DRYER/DDGS

WO: 000204 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR		6-6-08 KB	
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-	6-6-08 KB	
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-	6-6-08 KB	
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-	6-6-08 KB	
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-	6-6-08 KB	
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-	6-6-08 KB	
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-	6-6-08 KB	
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-	6-6-08 KB	

End

WORK ORDER

Otter Tail Ag Enterprises, LLC

WO: 000241 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/09/08,07:59	**Required:**	06/16/08
Type:	PM	**Dispatched To:**	
Priority:	1	**Rating:**	9
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/09/08
Planned By:		**Planned:**	
Completed By:		**Completed:**	

ROUTE
Otter Tail Ag Enterprises, LLC
Page:1

Route: 5000; DRYER/DDGS

WO: 000241 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-	6-9-08 KB	
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-	6-9-08 KB	
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-	6-9-08 KB	
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-	6-9-08 KB	
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-	6-9-08 KB	
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER		6-9-08 KB	
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-	6-9-08 KB	
8	E	DR-5250 ROTARY DRUM DRYER		6-9-08 KB	
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-	6-9-08 KB	
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE		6-9-08 KB	
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-	6-9-08 KB	
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR		6-9-08 KB	
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-	6-9-08 KB	
14	E	RV-5203 CYCLONE ROTARY VALVE 11B		6-9-08 KB	
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR		6-9-08 KB	

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ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000241 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-	6-9-08 JB	
17	E	UH-5225 DRYER AIR HEATER		6-9-08 JB	
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-	6-9-08 DP	
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE		6-9-08 JB	
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-	6-9-08 JB	
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-	6-9-08 JB	
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE		6-9-08 JB	
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-	6-9-08 JB	
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE		6-9-08 JB	
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-	6-9-08 JB	
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-	6-9-08 JB	
27	E	Y-5301 FLUID BED COOLER CONVEYOR		6-9-08 JB	
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-	6-9-08 JB	
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-	6-9-08 JB	
30	E	Y-5304	DDGS*-*-*-*-	6-9-08 JB	

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ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000241 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR		6-9-08	
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-	6-9-08	
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-	6-12-08	
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-	6-12-08	
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-	6 12 08	
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-	6 12 08	
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-	6 12 08	
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-	6 12 08	

End

WORK ORDER REPRINT

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Otter Tail Ag Enterprises, LLC

WO: 000278 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/16/08,07:15	**Required:**	06/23/08
Type:	PM	**Dispatched To:**	
Priority:	1	**Rating:**	9
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/16/08
Planned By:		**Planned:**	
Completed By:	DS	**Completed:**	6-19-08

ROUTE
Otter Tail Ag Enterprises, LLC
Page:1

Route: 5000; DRYER/DDGS

WO: 000278 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-	6-17-08 DP	
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-	6-17-08 DP	
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-	6-17-08 DP	
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-	6-17-08 DP	
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-	6-17-08 DP	
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER		6-17-08 DP	
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-	6-17-08 DP	
8	E	DR-5250 ROTARY DRUM DRYER		6-17-08 DP	
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-	6-17-08 DP	
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE		6-17-08 DP	
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-	6-17-08 DP	
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR		6-17-08 DP	
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-	6-17-08 DP	
14	E	RV-5203 CYCLONE ROTARY VALVE 11B		6-17-08 DP	
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR		6-17-08 DP	

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ROUTE
Otter Tail Ag Enterprises, LLC
Page:2

Route: 5000; DRYER/DDGS

WO: 000278 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-	6-17-08	
17	E	UH-5225 DRYER AIR HEATER		6-17-08	
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-	6-17-08	
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE		6-17-08	
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-	6-17-08	
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-	6-17-08	
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE		6-17-08	
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-	6-17-08	
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE		6-17-08	
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-	6-17-08	
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-	6-17-08	
27	E	Y-5301 FLUID BED COOLER CONVEYOR		6-17-08	
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-	6-17-08	
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-	6-17-08	
30	E	Y-5304	DDGS*-*-*-*-	6-17-08	

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ROUTE
Otter Tail Ag Enterprises, LLC
Page:3

Route: 5000; DRYER/DDGS

WO: 000278 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR		6-17-08	
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-	6-17-08	
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-	6-17-08	
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-	6-19-08	
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-	6-19-08	
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-	6-19-08	
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-	6-19-08	
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-	6-19-08	

End

WORK ORDER

Otter Tail Ag Enterprises, LLC

WO: 000327 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/23/08,07:46	**Required:**	06/30/08
Type:	PM	**Dispatched To:**	
Priority:	1	**Rating:**	9
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/23/08
Planned By:		**Planned:**	
Completed By:		**Completed:**	

ROUTE
Otter Tail Ag Enterprises, LLC
Page:1

Route: 5000; DRYER/DDGS

WO: 000327 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-		
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-		
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-		
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-		
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-		
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER			
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-		
8	E	DR-5250 ROTARY DRUM DRYER			
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-		
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE			
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-		
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR			
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-		
14	E	RV-5203 CYCLONE ROTARY VALVE 11B			
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR			

Continued Next Page...

ROUTE
Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 000327 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-		
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-		
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-		
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-		
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE			
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-		
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE			
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-		
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-		
27	E	Y-5301 FLUID BED COOLER CONVEYOR			
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-		
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-		
30	E	Y-5304	DDGS*-*-*-*-		

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ROUTE
Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 000327 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR			
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-		
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-		
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-		
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-		
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-		
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-		
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-		

End

WORK ORDER

Page: 1

Otter Tail Ag Enterprises, LLC

WO: 000352 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/30/08,08:00	**Required:**	06/30/08
Type:	PM	**Dispatched To:**	
Priority:	3	**Rating:**	7
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0006 Q LUBRICATE MOTOR

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

REMOVE VENT PLUG. PUMP GREASE UNTIL OLD GREASE IS REMOVED, AND NEW GREASE APPEARS. RUN MOTOR FOR 1/2 HOUR MINIMUM. INSTALL VENT PLUG.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/30/08
Planned By:		**Planned:**	
Completed By:		**Completed:**	7-3

ROUTE
Otter Tail Ag Enterprises, LLC
Page:1

Route: 5000; DRYER/DDGS

WO: 000352 **PM:** PM0006 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-	7-2	
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-	7-2	
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-	7-2	
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-	7-2	
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-	7-2	
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER		7-2	
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-	7-2	
8	E	DR-5250 ROTARY DRUM DRYER		7-2	
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-	7-2	
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE		7-2	
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-	7-2	
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR		7-2	
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-	7-2	
14	E	RV-5203 CYCLONE ROTARY VALVE 11B		7-2	
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR		7-2	

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ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000352 **PM:** PM0006 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-	7-2	
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-	7-2	
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE		7-2	
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-	7-3	
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-	7-2	
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE		7-2	
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-	7-2	
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE			
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-	7-2	
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-	7-2	
27	E	Y-5301 FLUID BED COOLER CONVEYOR		7-3	
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-	7 3	
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-	7-3	
30	E	Y-5304	DDGS*-*-*-*-		

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ROUTE
Otter Tail Ag Enterprises, LLC
Page:3

Route: 5000; DRYER/DDGS

WO: 000352 **PM:** PM0006 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR		7-3	
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-	7-3	
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-	7-3	
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-	7-3	
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-		
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-	7-3	
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-		
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-		

End

WORK ORDER

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Otter Tail Ag Enterprises, LLC

WO: 000393 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/30/08,08:00	**Required:**	07/07/08
Type:	PM	**Dispatched To:**	
Priority:	1	**Rating:**	9
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/30/08
Planned By:		**Planned:**	
Completed By:	DP	**Completed:**	7-3

ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000393 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-	7-1	
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-	7-1	
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-	7-1	
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-	7-1	
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-	7-1	
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER		7-1	
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-	7-1	
8	E	DR-5250 ROTARY DRUM DRYER		7-1	
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-	7-1	
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE		7-1	
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-	7-1	
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR		7-1	
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-	7-1	
14	E	RV-5203 CYCLONE ROTARY VALVE 11B		7-1	
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR		7-1	

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ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000393 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-	7-1	
17	E	UH-5225 DRYER AIR HEATER		7-1	
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-	7-1	
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE		7-1	
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-	7-1	
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-	7-1	
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE		7-1	
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-	7-1	
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE		7-1	
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-	7-1	
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-	7-1	
27	E	Y-5301 FLUID BED COOLER CONVEYOR		7-1	
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-	7-1	
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-	7-1	
30	E	Y-5304	DDGS*-*-*-*-	7-1	

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ROUTE
Otter Tail Ag Enterprises, LLC
Page:3

Route: 5000; DRYER/DDGS

WO: 000393 **PM:** PM0001 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR		7-1	
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-	7-3	
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-	7-3	
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-	7-3	
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-	7-3	
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-	7-3	
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-	7-3	
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-	7-3	

End

WORK ORDER

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Otter Tail Ag Enterprises, LLC

WO: 000376 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/30/08,08:00	**Required:**	06/30/08
Type:	PM	**Dispatched To:**	
Priority:	4	**Rating:**	6
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0008 Q DRAG CHAIN ALIGMENT AND TENSION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

CHECK DRAG CHAINS FOR PROPER TENSION AND ALIGNMENT.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/30/08
Planned By:		**Planned:**	
Completed By:	DI	**Completed:**	7-3-

ROUTE
Otter Tail Ag Enterprises, LLC
Page:1

Route: 5000; DRYER/DDGS

WO: 000376 **PM:** PM0008 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-		
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-		
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-		
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-		
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-		
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER			
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-		
8	E	DR-5250 ROTARY DRUM DRYER			
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-		
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE			
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-		
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR			
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-		
14	E	RV-5203 CYCLONE ROTARY VALVE 11B			
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR			

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ROUTE
Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 000376 **PM:** PM0008 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-		
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-		
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-		
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-		
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE			
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-		
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE			
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-		
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-		
27	E	Y-5301 FLUID BED COOLER CONVEYOR			
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-		
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-		
30	E	Y-5304	DDGS*-*-*-*-		

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ROUTE
Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 000376 **PM:** PM0008 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR			
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-		
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-		
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-		
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-		
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-		
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-		
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-		

End

WORK ORDER

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Otter Tail Ag Enterprises, LLC

WO: 000347 **Account:** **Project:** **Status:** I

Submitted By:	PM SCHEDULE	**Phone:**	
Contact:		**Phone:**	
Date,Time:	06/30/08,08:00	**Required:**	06/30/08
Type:	PM	**Dispatched To:**	
Priority:	3	**Rating:**	7
Failure:		**Action:**	
Est Down:		**Downtime:**	
OS Date,Time:		**RS Date,Time:**	
Safety Procs:		**PM Desc:**	PM0007 Q ELEVATOR LEG BELT ALIGNMENT AND TENSION

ROUTE INFORMATION

Route: 5000 DRYER/DDGS

PROBLEM DESCRIPTION

CHECK THE BELT TENSION AND ALIGNMENT ON LEG BELTS. ALSO CHECK CUPS FOR WEAR AND TIGHTNESS. BESURE TO PAY SPECIAL ATTENTION TO SLICE BOLTS.

COMMENTS

AUTHORIZATION/COMPLETION INFORMATION

Authorized By:	PM SCHEDULE	**Authorized:**	06/30/08
Planned By:		**Planned:**	
Completed By:	DB	**Completed:**	7-30

ROUTE
Otter Tail Ag Enterprises, LLC
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Route: 5000; DRYER/DDGS

WO: 000347 **PM:** PM0007 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR	MPB*-*-*STILL_&_CE*-		
2	E	X-5201 SYRUP MIXER SINGLE SHAFT MIXER 36 WIDE X 22 LG (PMXS-11)	DRYER*-*-*-*-		
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR	DRYER*-*-*-*-		
4	E	X-5202 WET FEED SCREW CONVEYOR (SCRU-13)	DDGS*-*-*-*-		
5	E	Y-5202 WET CAKE FEED CONVEYOR	DRYER*-*-*-*-		
6	E	X-5208 DOUBLE SHAFT PADDLE MIXER			
7	E	X-5209 MIXER OUTLET SCREW CONVEYOR (SCRF-11)	DRYER*-*-*-*-		
8	E	DR-5250 ROTARY DRUM DRYER			
9	E	X-5221 HOPPER OUTLET SCREW (SCRU-11)	DRYER*-*-*-*-		
10	E	RV-5221 DRUM DISCHARGE ROTARY VALVE			
11	E	X-5212 CYCLONE COLLECTION SCREW A	DRYER*-*-*-*-		
12	E	RV-5202 CYCLONE COLLECTION ROTARY SCREW CONVEYOR			
13	E	X-5213 CYCLONE COLLECTION SCREW B	DRYER*-*-*-*-		
14	E	RV-5203 CYCLONE ROTARY VALVE 11B			
15	E	X-5216 RECYCLE ELEVATING DRAG CONVEYOR			

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ROUTE
Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 000347 **PM:** PM0007 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)	DRYER*-*-*-*-		
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 FLUID BED TRANSFER SCREW	DRYER*-*-*-*-		
19	E	RV-5218 FLUID BED TRANSFER SCREW ROTARY VALVE			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR	DRYER*-*-*-*-		
21	E	Y-5203A WDGS TRANSFER CONVEYOR	DRYER*-*-*-*-		
22	E	RV-5206 FLUID BED DISCHARGE ROTARY VALVE			
23	E	X-5217 BAG FILTER DISCHARGE SCREW (SCRU-32)	DRYER*-*-*-*-		
24	E	RV-5207 BAG FILTER DISCHARGE ROTARY VALVE			
25	E	FN-5201 COMBUSTION FAN FOR ROTARY DRYER	DRYER*-*-*-*-		
26	E	FN-5203 FLUID BED EXHAUST FAN (FANC-31)	DRYER*-*-*-*-		
27	E	Y-5301 FLUID BED COOLER CONVEYOR			
28	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-*-		
29	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR	DRYER*-*-*-*-		
30	E	Y-5304	DDGS*-*-*-*-		

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ROUTE

Otter Tail Ag Enterprises, LLC

Route: 5000; DRYER/DDGS

WO: 000347 **PM:** PM0007 **WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		NORTH/SOUTH INCLINE CONVEYOR			
31	E	Y-5305 DRY DDG EAST/WEST CONVEYOR	DDGS*-*-*-*-		
32	E	Y-5311 DDGS PIT CONVEYOR	DDGS*-*-*-*-		
33	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER	DDGS*-*-*-*-		
34	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP	DDGS*-*-*-*-		
35	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-*-		
36	E	CH-5345 LOADOUT SPOUT OVER TRUCK	DDGS*-*-*-*-		
37	E	CH-5335 LOADOUT SPOUT OVER RAIL	DDGS*-*-*-*-		

End