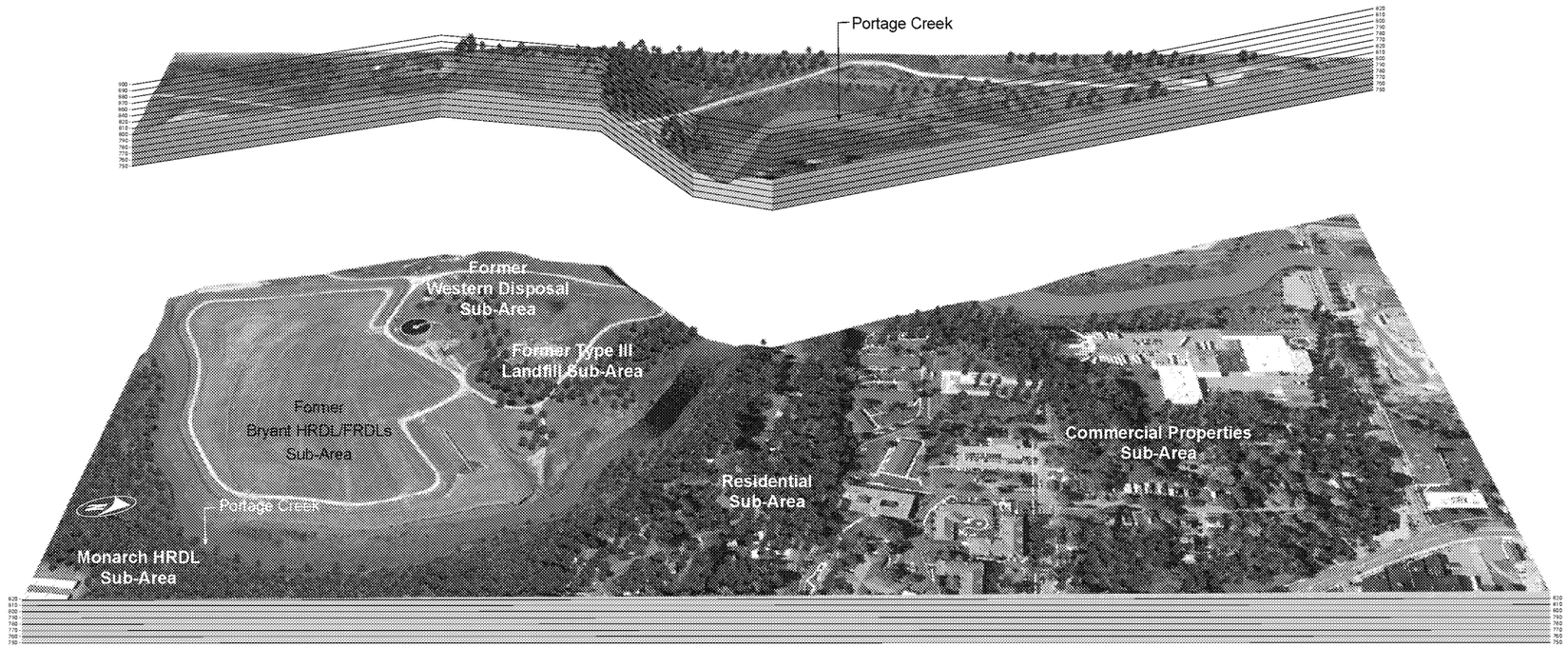
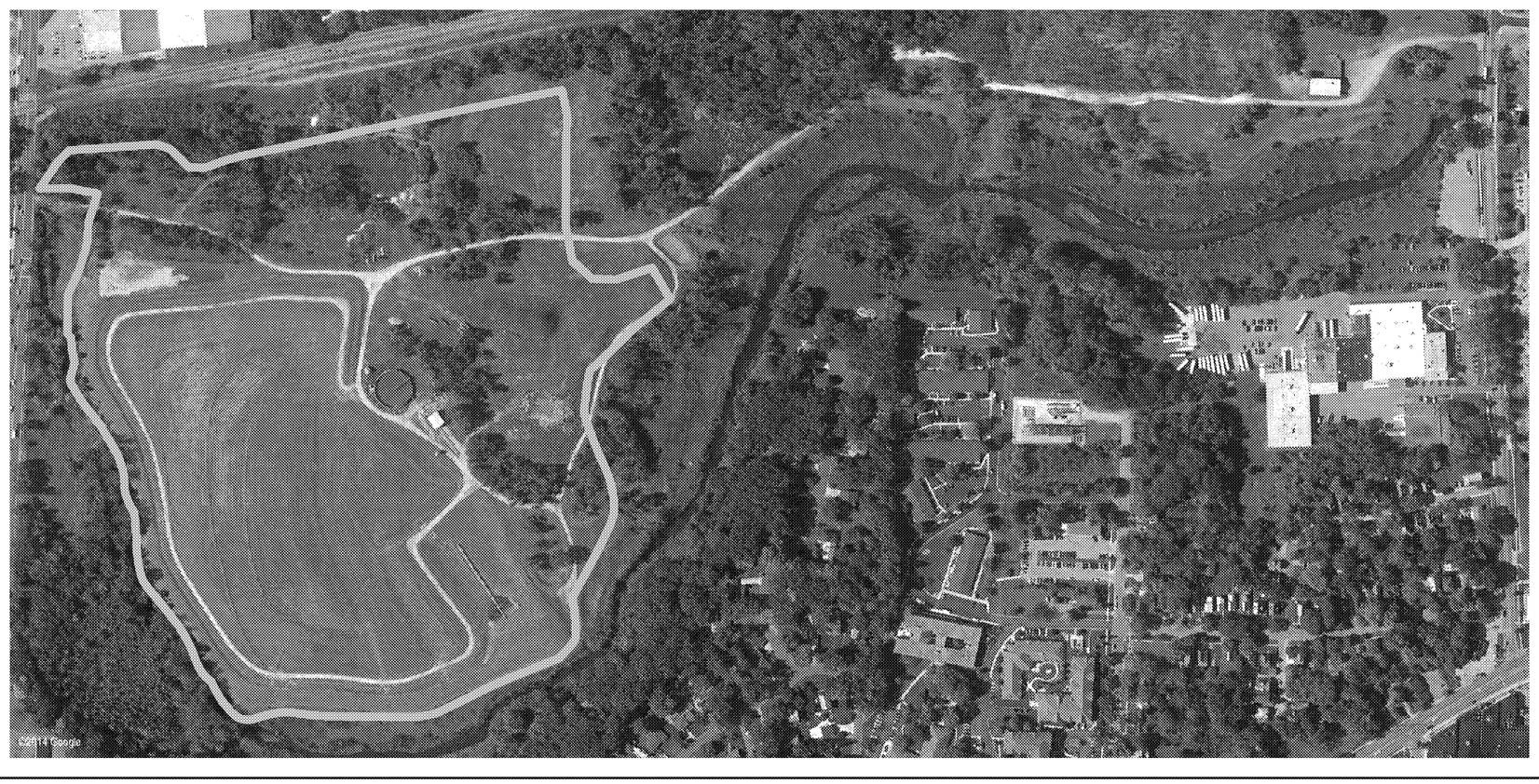


- Consolidation of Monarch and Outlying Areas with pullback along Portage Creek
- Estimated footprint 43 acres
- Approximate 12-feet average height above existing grade
- $41M

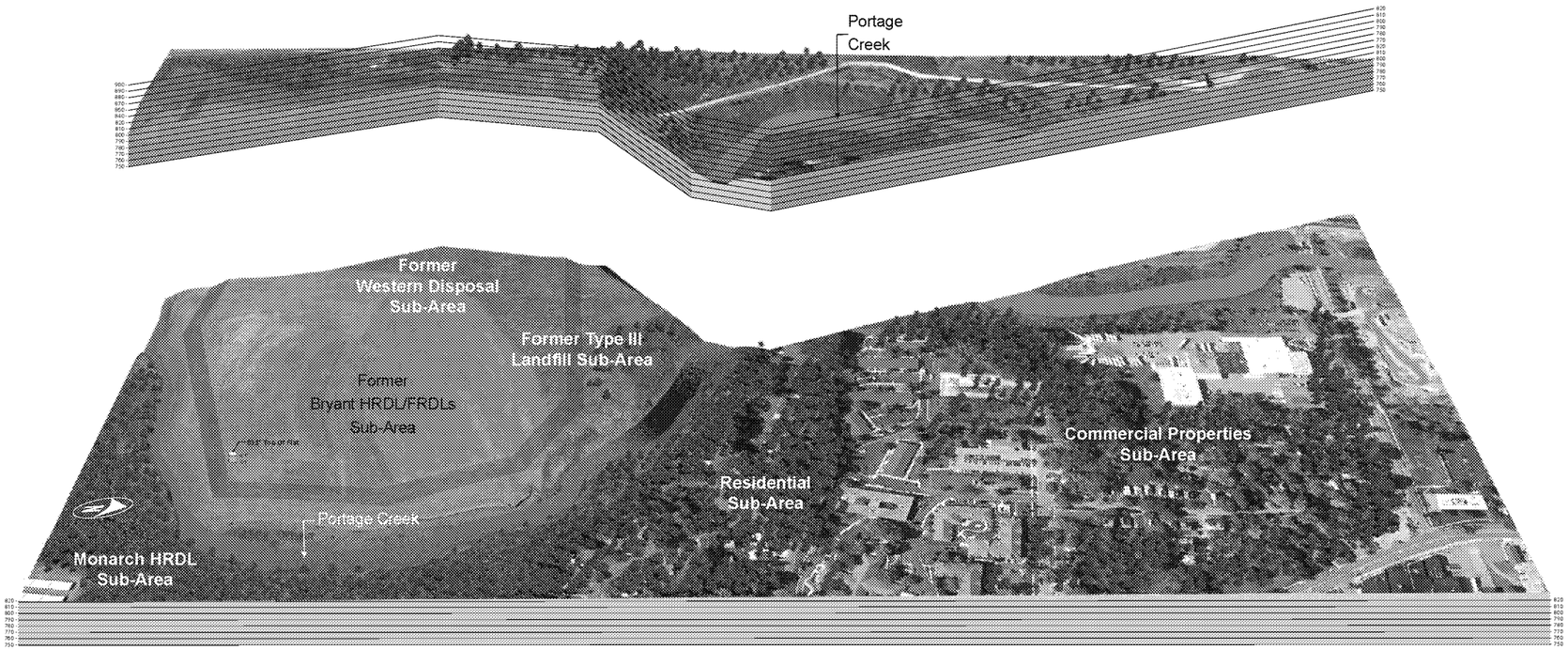


North

1" = 200'

Allied Landfill Potential Footprint Options
Feasibility Study Alternative 2B
Allied Paper, Inc./Portage Creek
Kalamazoo River Superfund Site
Allied Paper, Inc. OU

CH2MHILL.



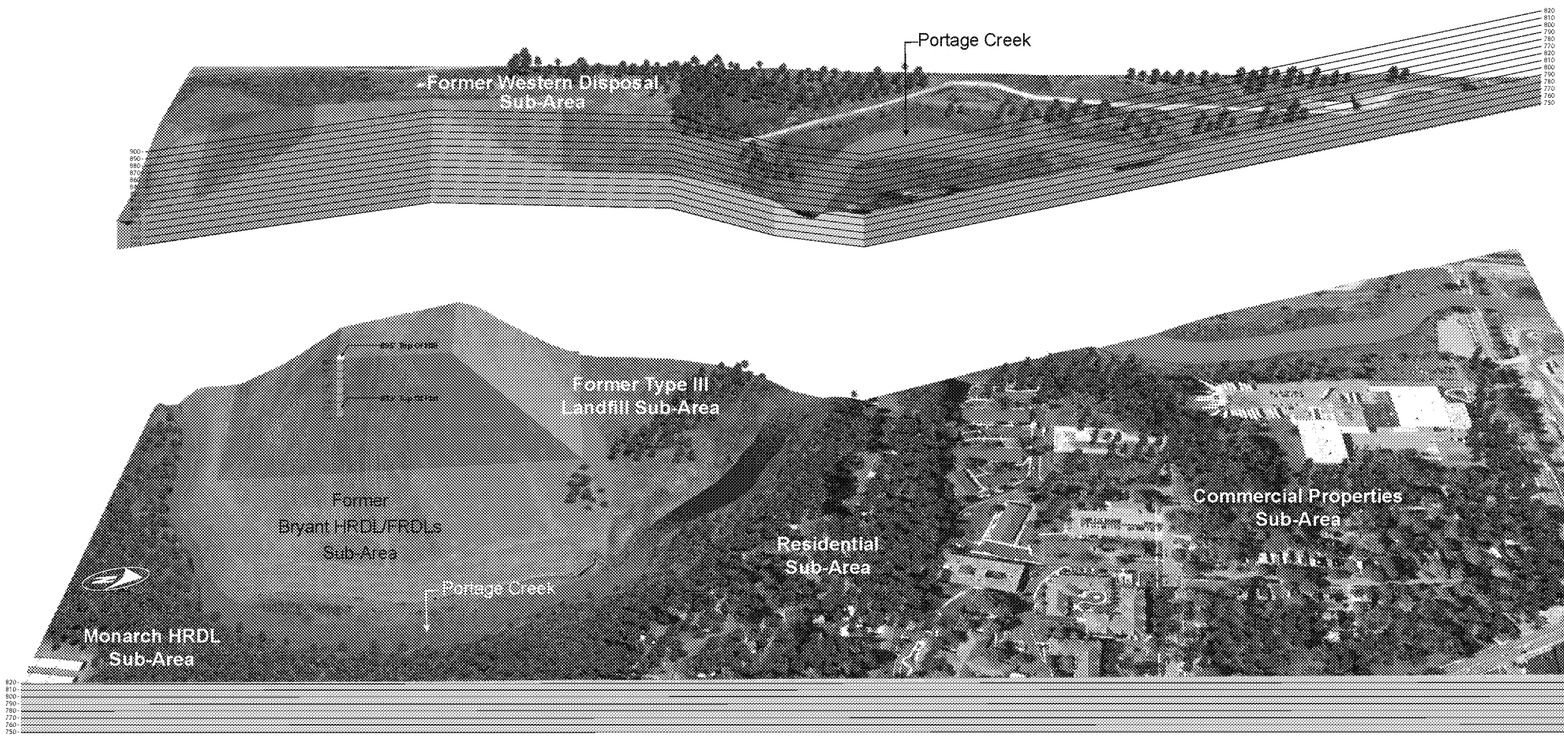
- Consolidate additional 100,000 cubic yards
- Estimated footprint: 35-acres
- Approximate 16-feet average height above existing grade
- $47 Million ($41M [FS Alt 2B] + $6M)

North

1" = 200'

Allied Landfill Potential Footprint Options
Consolidation with 35-Acre Footprint
Allied Paper, Inc./Portage Creek
Kalamazoo River Superfund Site
Allied Paper, Inc. OU

CH2MHILL.



- Consolidate additional 650,000 cubic yards
- Estimated footprints: 20-acres at base, 2-acres on top
- Approximate 74-feet average height above existing grade
- $55 Million ($41M [FS Alt 2B] + $14M)

North

1" = 200'

Allied Landfill Potential Footprint Options
Consolidation with 74' Hill
Allied Paper, Inc./Portage Creek
Kalamazoo River Superfund Site
Allied Paper, Inc. OU

CH2MHILL.