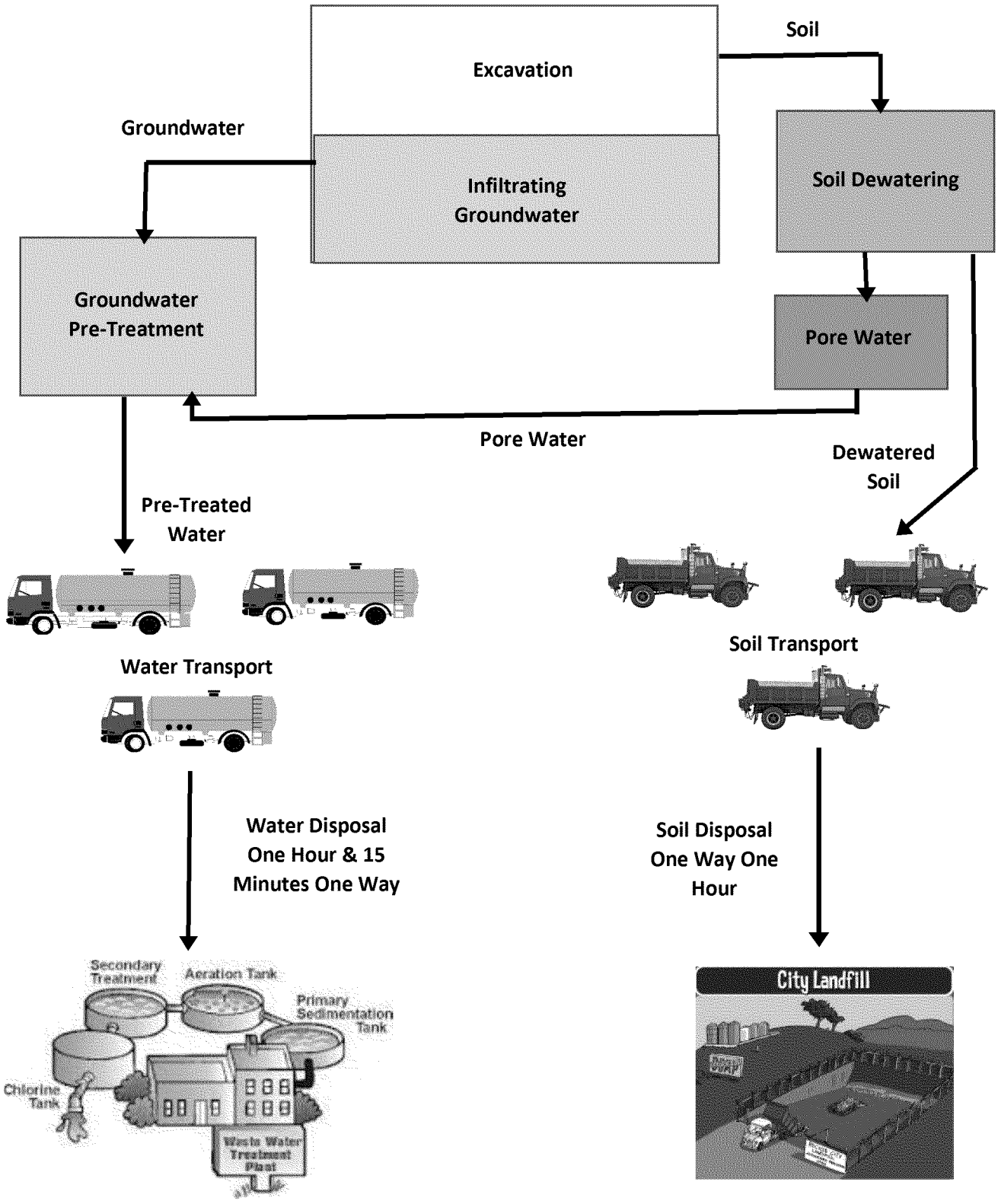# Excavation Process