REC'D DEC 02 1987

DAC-25-2140 (4-85)

DPM/QPL REQUEST

JBH

DPM NO. 6223
DMS QPL NO.
ISSUE NO.

NEW ☒ REV. ☐ DATE: 11/23/87 ENGINEER J.L. Hughes

GENERAL TITLE	SPEC. OR CLASS	ST. TEMP.	TOX.	FL. PT.	SHELF LIFE	LABEL
ROD, WELDING, TITANIUM 6Al-2Sn-4Zr-2Mo	See General Notes	Ambient	4B	None	Indef	—

DAC CODE NO.

P.O. NOTES: P.O. TO SPECIFY (1) Diameter; (2) Seal in plastic bags; (3) Each plastic bag to contain 1-3 pounds of rod and be identified with P.O. number, specification, manufacturer's name, alloy type, heat number and date packaged; (4) Do not identify individual rods

~~GEN. NOTES~~: (5) Furnish in 18 inch straight lengths

GEN. NOTES: Specification; AMS 4975B - composition only.

USED BY DPS: DPS 10.225

	MANUFACTURER'S NAME	CITY, STATE	MFR.'S DESIGNATION
1.	United States Welding	Chatsworth, CA.	Ti 6Al-2Sn-4Zr-2Mo
2.	Johnston Stainless Welding Rods Co.	Santa Fe Springs, CA	Ti 6-2-4-2
3.	Bob Martin Co.	El Monte, CA.	Ti 6-2-4-2
4.			
5.			
6.			

LAB REPORT NUMBER:
REASON FOR REQUEST: Weld Rod needed for C-17 work

SPECIFY CHANGE(S) MADE:

MATERIAL SAFETY DATA SHEET REQUIRED ☐ YES ☒ NO

BUYER: M & P E Dist List

CHANGE INFO.	REQ'D	COMPL.
DPM LIST	✓	✓
DMS QPL LIST		
MMS LIST		
ALPHABETICAL LIST	✓	✓
NUM. VENDOR # LIST		
SPEC. CROSS INDEX		

NO. 6223

Dauta 11-24-87

BOE-C6-0225875