DAC 25-2140 (12-73)

DPM/QPL REQUEST

DPM NO. 2956
DMS QPL NO.
ISSUE NO.

NEW ☐ REV. ☒ DATE: 6-1-82 2-17-82 ENGINEER Guthorn

SHOT, STEEL (CAST) — GENERAL TITLE

Mil-S-851	Amb.	4B	n/A	Indef	N.A.
SPEC. OR CLASS	ST. TEMP.	TOX.	FL. PT.	SHELF LIFE	LABEL

DAC CODE NO.

P.O. NOTES: P.O. TO SPECIFY Rockwell C 42-52 Type 1 ; Shot designation S110, S190, S230, S330, S550 S-280

GEN. NOTES: Spec: Mil-S-851, Type 1

USED BY DPS: 4.999 ; 3.694

	MANUFACTURER'S NAME	CITY, STATE	MFR.'S DESIGNATION
1.	Metal Improvement Equipment Co.	LA. CA	
2.	Wheelabrator Corp.	Mishawaka, IN	
3.	Pangborn Corp	Hagerstown MD	
4.	Cleveland Metal Abrasive Co	Cleveland OH	
5.	Alloy Metal Abrasive	Ann Arbor, MI	S-280 (DACAN ONLY)
6.			

LAB REPORT NO.

REASON FOR REQUEST: ① Hard shot to assigned a separate DPM Number; ② S-550 used in DPS 3.694

SPECIFY CHANGE(S) MADE: Add S-550 shot size
Delete Rc 55-65 hard shot
Change hardness from 45-52 to 42-52 (See DPM 6104)

CHANGE INFO.	REQ'D	COMPL.
DPM LIST	✓	✓
DMS QPL LIST		
MMS LIST		
ALPHABETICAL LIST		
NUM. VENDOR# LIST		

NO. 2956

Buyer:
Mat'l Release; E D Klinger; M G Collin; E C Thielke; D Mowery (A3) M Russ 6-3-82

BOE-C6-0204524