MATERIAL SAFETY DATA SHEET

DPM 5204-10

SECTION I

Manufacturer's Name:
Vibra Finish Company 818-898-2221
11844 Glenoaks Blvd.
San Fernando, Calif. 91340

Trade Name and Synonyms

VF-77 Compound

SECTION II HAZARDOUS INGREDIENTS

Paints, Preservatives, and Solvents	%	TLV (units)
Pigments		N/A
Catalyst		N/A
Vehicle		N/A
Solvents		N/A
Additives		N/A
Other		N/A

Alloys and Metallic Coatings	%	TLV (Units
Base Metal		N/A
Alloys		N/A
Metallic Coatings		N/A
Filler Metal (plus coating or core Flux)		N/A
Others		N/A

Hazardous Mixtures of Other Liquids, Solids, or Gases		
Monoethyl Amine	3%	TLV (units) = 10 ppm
Sec-Butyl Alcohol	7%	TLV (units) = 100 ppm

SECTION III PHYSICAL DATA

Boiling Point (°F.) approx. 220°F
Vapor Pressure (mmHg.) @20°C.= 10 mm-Hg
Vapor Density (air=1) = approx .1
Solubility in Water = Miscible
Appearance and Odor = light red liquid
Specific Gravity (H20=1) 1.02 (+ or - .01)
Percent Volatile by Weight (%) 82.1 (+ or - .1)
Evaporation Rate (water =1) approx .1
ph 1% Aqu. Soln. = 10 + or -1

SECTION IV FIRE AND EXPLOSION HAZARD DATA

Flash Point (method used) >500°F. open cup
Extinguishing Media = none required
Special Fire Fighting Procedures = N/A
Unusual Fire and Explosion Haxards = N/A
Flammable Limits = Lel= N/A Uel=N/a

SECTION V HEALTH HAZARD DATA

Threshold Limit Value = not established
Effects of Overexposure = Irritation to eyes. Prolonged contact to skin may cause irritation.
Emergency And First Aid Procedures = wash exposed area with copious amounts of water.

SECTION VI REACTIVITY DATA

Stability = stable
Incompatability (materials to avoid) = same as water.
Hazardous Polymerization = will not occur.

SECTION VII SPILL OR LEAK PROCEDURES

Steps To Be Taken In Case Material Is Released or Spilled = wash with water.
Waste Disposal Methods = sewer (check with local authorities for existing regulations)

SECTION VIII SPECIAL PROTECTION INFORMATION

Respiratory Protection (specify type) = not required
Protective Gloves = optional
Eye Protection = always recommended
Other Protective Equipment = optional

SECTION IX SPECIAL PRECAUTIONS

Precautions To Be Taken In Handling And Storing = avoid contact with eyes, avoid injestion, avoid prolonged contact with skin.

Other Precautions = We cannot anticipate all conditions under which this information and our products, or the products of other manufacturers in combination with our products, may be used. We accept no responsibility for results obtained by the application of this information, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, buyers and users assume all responsibility and liability for loss or damage arising from the handling and use of our products, whether used alone or in combination with other products.