DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 20, 2014
Midnight Shift

BASF EMPLOYEES
49 Last Recordable
354 Last Lost Time

#1 MED / Al 5655:

DOWN…Vac-U-Max knife gate not operating under minor stations
Midnight shift:
Day shift:
Afternoon shift: Down…minor slide gate not repaired. Phone call to Greg Menz and Leon Zavodnik asking to have gate replaced in morning as emergency work.

#1 RC / Al 5655:

Ready and running. Calciner is at temperature. No cutter required.
Midnight shift: Continue.
Day shift:
Afternoon Shift: Continue.

Exhaust to Trimer

#2 MED line/ Cu-0860:

On hold until more 3818 gets in pass. We are not done…just on hold until more Cu 3818 is made on #5 RC.
Midnight shift: Hold.
Day Shift:
Afternoon Shift: Hold for more Cu 3818 and for Viron work

#2 RC/ Cu-0860:

Re-screen/Lot 152-bags2,7,20,22,27-we will make these lot 153.
Midnight Shift: Hold.
Day shift:
Afternoon shift: Material for re-screening brought to 2nd floor. Calciner down for PM work

Exhaust to F1

#3 MED line / D-1798 NAQ:

Continue…making batches up to #300. This should give us enough calcined material to reach Lot 11 SS 13.
Midnight Shift: Continue.
Day shift:
Afternoon Shift: Continue

#3 RC / D - 1798:

Calciner lit and up to temperature. Making batches up to #300…this should give us enough calcined material to reach Lot 11 SS 13
Midnight shift: Continue
Day shift:
Afternoon Shift: Continue

Exhaust to CTO

#4 RC / D-5206:

Completed.
Midnight Shift: Started cleaning.
Day shift:
Afternoon Shift: Kirk's work completed, calciner brought down and reversed. Shutting down and locking out late afternoon shift for cleaning (cleaning sheet on GL Lucas' desk

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.
Midnight Shift: Continued re-fires.
Day shift:
Afternoon shift: Continue re-fires

Exhaust to 5A DC

Old Pfaudler D-0761:

Continue on as long as the water is clear.
Midnight Shift: Backed up.
Day Shift:
Afternoon Shift: Continue

#6 RC / SC Type G (D-0761):

Continue when material available. Pick any miscolored material(black) off of the top of the drums before closing them up.
Midnight shift: Continued.
Day Shift:
Afternoon shift: Trying to relight calciner and dryer. Started feeding late in shift after electrician repaired purge air issue.

Exhaust to Sly Scrubber

PK Blender / Na Selexorb Intermediate:

Continue. Making approximately 20 batches. Take to drop area in shipping.
Midnight Shift: Continued.
Day shift:
Afternoon shift: Continue batches. More Na Zeolite found in warehouse.

TANK 7 / Cu 0226 solution empty:

Tank was flushed and toted off(6/17/14).
Midnight shift:
Day shift: No activity.
Afternoon Shift: No activity

New Pfaudler / Cu 0226:

Continue
Midnight shift: No activity.
Day shift: Will need cleaning instructions. (Grodecki)
Afternoon Shift: No activity

Abbe Blender – D-5206:

Finished.
Midnight shift:
Day shift: No activity
Afternoon Shift: No activity

National Dryer / D-5206:

Done
Midnight Shift: No activity/belt should be able to run.
Day shift:
Afternoon Shift:

Tower 3 /DPT-101:

Sheaves have been changed.
Midnight Shift: Continue
Day shift:
Afternoon shift: Continue

Tower 6 / Cu-1230:

Loaded and Running.
Midnight Shift: Continue
Day shift:
Afternoon shift: Started up after belts and compressor repaired.

Harrop Kiln – Al-4096 XL

Completed.
Midnight Shift: Down.
Day shift:
Afternoon shift: No activity, bringing kiln down.

North Screener / DPT 101:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.
Midnight shift: Hold.
Day shift: Hold
Afternoon Shift: Hold.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps . Make sure that we hit the rate required.
Midnight shift: Continue.
Day shift:
Afternoon Shift: Continue

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift:
Day Shift: No activity
Afternoon shift: No activity

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)
Midnight shift:
Day Shift: No activity
Afternoon shift: No activity

TK #2 Change over to V 2010:

Just need to verify that all saggers have been changed over. We can use V 2010, AL saggers that are clean, or new saggers. Fill in work. We will be tentatively starting the week of June 23.
Midnight shift:
Day Shift: No activity

Afternoon shift: No activity

Priorities

I. Towers and screening to keep up
II. 5 RC to have powder for 2 line next week - SA needs to be correct
III. 4 RC - get rate to standard (Cu-0026 next). need to inspect and analyze lots quickly on Monday
IV. Old Pfaudler and 6 RC - get ready to run SCG with potassium
V. 3 Line get D-1798 started.
VI. Selectsorb - need eyes on mixing to ensure PPE is correct and see what pressure buildup is
VII. Harrop Kiln - make sure track works correctly, no manual pushing/ pulling

Clean National once other jobs are started - Will determine if Na Carb washing is needed after vacuuming (SNAP next)

Top three are call outs for sure, use discretion for others.

Lucas changed out the pump on the F1 Scrubber tank on 1st floor.

1. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
2. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
3. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
4. A bag of ICL-8 out of the dryer is on hold and labeled "Hold for Kristen".

Below are materials listed that area in Q and not acceptable to use:

Date of Receipt	Material	Material Description	Plant	Storage Location	Batch	In Quality Insp.	Base Unit of Measure	Status
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423142	317.515	KG	Waiting on COA
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423141	12,383.072	KG	Waiting on COA
3/7/2014	55500368	MAGNESIUMCHLORID X 6 H2O	UXCS	0017	OGM062413	5,669.905	KG	Missing COA - Working on getting this
6/11/2014	57350916	ALUMINA VERSAL B-II	UXCS	0002	4422001229	18,143.695	KG	Waiting on COA