DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 27, 2014
Midnight Shift

BASF EMPLOYEES
56 Last Recordable
361 Last Lost Time

#1 MED / Al 5655:

Continue running.
Midnight shift:
Day shift: Continue to run until we found issues with the line. Kirk and his compadres working on it.
Afternoon shift: Continued.

#1 RC / Al 5655:

Continue running. **Calciner is at temperature. Granulator needs to be on.**
Midnight shift:
Day shift: Continue feeding. Get your SA done...
Afternoon Shift: Continued.

Exhaust to Trimer

#2 MED line/ Cu-0860:

Restarted line (Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).
Continue running.
Midnight shift:
Day Shift: Continue to run.
Afternoon Shift: Had issues with the mixer.

#2 RC/ Cu-0860:

Continue running.
Midnight Shift:
Day shift: Continue to run. Watch your SA and adjust temps And rate as necessary.
Afternoon shift: Continued.

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.
Midnight shift: Monitor tank.
Day shift:
Afternoon Shift:

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.
Midnight Shift:
Day Shift: Made batch on fist shift. Continue making batches and feeding the dryer.
Afternoon Shift: Made a batch/hopper is full.

#3 Dryer / D-1799 NAQ:

#3 dryer is lit and ready to go.
Midnight Shift:
Day shift: Started the feed on first shift. Continue feeding and pay attention to hold time before feeding.
Afternoon Shift: Continued.

#3 RC / D–1799 NAQ:

Calciner is lit and up to temperature. Will need to perform the calciner walk through check sheet before starting the feed.
Midnight shift:
Day shift: No activity.
Afternoon Shift: Is up to temperature but blanket and clamp need installed correctly .

Exhaust to CTO

#4 RC / Cu-0226:

Continue running into drums. Write on sample label –what number drums are on pallet.-B Grodecki.
Midnight Shift:
Day shift: Continue to run. Sample taken from drums 11 through 25 and taken to the lab with suspect under fired material – wait for results.
Afternoon Shift: Continued.

Exhaust to Trimer

#5 RC / Cu-3818:

Continue On. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.
Midnight Shift:
Day shift: Continue running.
Afternoon shift: Continued.

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Finish walk through and cleaning as needed as manpower permits. Calciner will be down the rest of the week. When starting back up, do not use burner #9 per Eliott.
Midnight shift: Did a final clean up on the dryer.
Day Shift: No activity.
Afternoon shift: No activity.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD
Midnight Shift: No change.
Day shift: No activity.
Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed. During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Production team and maintenance notified via email with pics…need to inspect further and receive guidance on what to do next. Liquid weigh tank was also cleaned. Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.
Midnight shift: No change.
Day shift: No activity.
Afternoon Shift: No activity.

Abbe Blender:

HOLD. Waiting on next run.
Midnight shift: Hold.
Day shift: HOLD
Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.
Midnight Shift: No activity
Day shift:
Afternoon Shift:

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.
Midnight Shift:
Day shift: Running.
Afternoon shift: Continued.

Tower 6 / Cu-1230:

Loaded and Running.
Midnight Shift:
Day shift: Continue running.
Afternoon shift: Continued. Tower should be down Friday afternoon.

North Screener / DPT 101:

Awaiting material from Tower 3. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.
Midnight shift:
Day shift: Continue.
Afternoon Shift: Continued/2 totes left.

South Screener / Cu-1230:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .
Midnight shift:
Day shift: Continue.
Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift: No activity
Day Shift: No activity
Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)
Midnight shift: No activity
Day Shift: No activity
Afternoon shift: No activity

TK #2 / V 2010:

Running a sample car that was loaded on day shift Wednesday.
Midnight shift:
Day Shift: Reloaded a second set of tests. Keep an eye on temps and adjust as necessary the inside and outside burners.
Afternoon shift: Continued.

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Submitted for assistance pumping out bldg. 31 elevator pit**

***Submitted for corrective action on tower 3 vibrator (poor operation)**