DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 30, 2014
Afternoon Shift

BASF EMPLOYEES
58 Last Recordable
363 Last Lost Time

#1 MED / Al 5655:

Continue running.
Midnight shift: Running batches through midnight shift, then stopping per Leon Zavodnik instructions
Day shift: Stopped (see above)
Afternoon shift:

#1 RC / Al 5655:

HOLD.
Midnight shift: No activity. Work notification written. Will wait for guidance from maintenance on Monday morning. Leon Z will contact Matt Willbond for a maintenance update/schedule for repairing/re-training the drum.
Day shift: Need to remove bag on loading station and purge out the calciner hopper to a bag (to be fed later when repairs done). Repairs planned for Tuesday, but hopper and calciner must be empty.
Afternoon Shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Down until further notice-Monday morning meeting. L. Zavodnik-email(Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).
Midnight shift: Decision to stop made due to numerous bad calcined bags identified by lab. Hold until further notice...
Day Shift: Bodmann will advise when to restart line
Afternoon Shift:

#2 RC/ Cu-0860:

Continue running. Please be sure to feed bags in batch order. A batch feeding log sheet was generated for this to determine if any bad batches can be identified after material is calcined.
Midnight Shift: Continue feeding...fill out batch feed sheet and record time/batch number when fed to hopper. SAs 54, 45
Day shift: Last few bags feeding
Afternoon shift:

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.
Midnight shift: Should be enough for 1 more batch, then hold for instructions
Day shift: Grodecki will advise how to make the partial batch…will look to do this later on day shift or afternoon.
Afternoon Shift:

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.
Midnight Shift: Made batch on shift. Make next batch on day shift and then hold for instructions. Need disposition for contaminated bag from lot 10 / SS 1, and partial bag Lot 11 / SS 18 (#665). Will need to hand pick the contaminated bag and Grodecki with provide instructions for the partial batch.
Day Shift: Grodecki will advise how to make the partial batch…will look to do this later on day shift or afternoon.
Afternoon Shift:

#3 Dryer / D-1799 NAQ:

Continue
Midnight Shift: Continue
Day shift: Continue
Afternoon Shift:

#3 RC / D–1799 NAQ:

Continue feeding.
Midnight shift: Continue
Day shift:
Afternoon Shift:

Exhaust to CTO

#4 RC / Cu-0226 done, then feeding Al 5655 flush:

Finishing last 0226 material, then follow with 1 bag of 5655 flush
Midnight Shift: Feed was cut off too soon and never made drum 20 from lot 20. Running the remaining material through back into drum 20 and will need to mark drum as underfired. PLEASE NOTE: While in hopper, it was noticed that the 0226 was peppered with 5206 particles. Grodecki was notified…these drums need to be set aside, will probably need to be picked.
Day shift: Sending fines through…Grodecki and Bodmann will advise with further instructions, including the chrome solution make-up. ALSO, need to start bringing Lot 21 drums (from the end of the run) to the department 2nd floor for inspection. There may be more contaminated material, and the marching

orders are to start inspecting everything from the end of the run and back towards the beginning. Check with Grodecki for guidance on how to start this.
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Having issues with roton blocking up and spillage from under-side of drums on feed end. Only use Phibrotech copper and will be discharged into a 120 bag.
Midnight Shift: Re-cleaned roton lines and verified open to dc baghouse. Also found several cracks in the roton line just past the venturi. Re-secured line and restarted feed and slowed feed screw to 11 htz. Will monitor to ensure material does not spill out of feed end, then adjust feed screw as needed.
Day shift: Continue feeding. Check feed screw speed and increase slowly if no leaking issues from feed end.
Afternoon shift:

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting. When starting back up, do not use burner #9 per Eliott.
Midnight shift: No activity
Day Shift: No activity.
Afternoon shift: No activity.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD
Midnight Shift: No activity
Day shift: Will need to make chrome tank soon…contact engineer
Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed. During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Liquid weigh tank was also cleaned. Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.
Midnight shift: No activity but Work notification written to have contractor (Lucas) set up the blender for Chrome – 934248795.
Day shift: Lucas working on piping connection for chrome on Monday. Will need to clean the pit under the chrome tank as well, or possibly replace the

catch pan. Also, will need to clear the transfer line from building 9 top the chrome storage tote in building 31.
Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.
Midnight shift: Hold.
Day shift: HOLD
Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.
Midnight Shift: No activity…will need to confirm if anything else needed for 5655
Day shift: Need additional cleaning around the trays, under the belt and on back side (anywhere there is leftover spilled material)
Afternoon Shift:

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.
Midnight Shift: Unloading middle midnight shift, will reload Cu 0860
Day shift: Loaded and running
Afternoon shift:

Tower 6 / Cu-0860:

Loaded and Running.
Midnight Shift: Ready to unload day shift, however we still need 2-3 empty totes. Will reload Cu 0860.
Day shift: Waiting on one more tote to unload/reload.
Afternoon shift:

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.
Midnight shift:
Day shift:
Afternoon Shift: Continue…need empty totes to unload tower

South Screener / Cu-1230:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift: Continue…work order written to have hoist chain put back into box by maintenance.
Day shift: Finished last tote, breaking down to wash and change over to Cu 0860
Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift: No activity
Day Shift: Setting up machine to run material when it gets here.
Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14) Powder for pills sometikem after shut down
Midnight shift: No activity
Day Shift: Setting up machine. A new work notification has been written to troubleshoot fuses blown out each time we engage the clutch – 934249468.
Afternoon shift: No activity

TK #2 / V 2010:

Had issues loading saggers. Operators to use improved PPE (racal, papr). Bag was supported over cart frame, bag opened and material slowly entered cart with little/no dusting. Top saggers also not being loaded (keep in place, only empty).
Midnight shift: Continue
Day Shift: Continue…currently only one bag remaining on floor. Will consume this by end of afternoon…waiting for Mike Pence to advise when more material coming.
Afternoon shift:

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.**

***Work notification written to have electrician look at #2664 Horne Machine – Table error.**