DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 29, 2014
Afternoon Shift

BASF EMPLOYEES
57 Last Recordable
362 Last Lost Time

#1 MED / Al 5655:

Continue running.
Midnight shift:
Day shift: Continue running through midnight shift. Will stop the extruder prior to first shift on Monday per Leon Zavodnik.
Afternoon shift:

#1 RC / Al 5655:

HOLD.
Midnight shift: Early Saturday morning, calciner was shut down due to chain violently "jumping" on main wheel sprocket. This was reported to Leon Zavodnik. Maintenance lubricated chain with hopes that issue would be resolved, but chain was still jumping when calciner was up to temp. Inspection of wheel blocks indicated that two blocks were missing, and a third had welds breaking away. Leon notified again and calciner brought down. Hold until further notice (maintenance does have plan to work on blocks and possibly re-train calciner)
Day shift: No activity. Work notification written. Will wait for guidance from maintenance on Monday morning.
Afternoon Shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Down until further notice-Monday morning meeting. L. Zavodnik-email(Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).
Midnight shift: Decision to stop made due to numerous bad calcined bags identified by lab. Hold until further notice.
Day Shift:
Afternoon Shift:

#2 RC/ Cu-0860:

Continue running.
Midnight Shift: Continue feeding. Please be sure to feed bags in batch order. A batch feeding log sheet was generated for this to determine if any bad batches can be identified after material is calcined.
Day shift: Continue running.
Afternoon shift:

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.
Midnight shift: Continue to monitor
Day shift: Monitor.
Afternoon Shift:

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.
Midnight Shift: Continue
Day Shift: Continue.
Afternoon Shift:

#3 Dryer / D-1799 NAQ:

Continue
Midnight Shift: Continue feeding hoppers from east pfaudler
Day shift: Continue running Pfaudler.
Afternoon Shift:

#3 RC / D-1799 NAQ:

Continue feeding.
Midnight shift: Continue
Day shift: Continue running the calciner.
Afternoon Shift:

Exhaust to CTO

#4 RC / Cu-0226:

Continue running into drums.
Midnight Shift: Re-feeding drums 11-20 Lot 20- per B Grodecki. While in hopper, it was noticed that the 0226 was peppered with 5206 particles. Grodecki was notified...these drums need to be set aside, will probably need to be picked.
Day shift: Coming to the end of the run. Will make sure that we are done running product and will turn this calciner around quickly. We will run Al-5655 fines as flush. Temperatures are starting to come down. Need to turn around this calciner by morning.
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Having issues with roton blocking up and spillage from under-side of drums on feed end. Only use Phibrotech copper and will be discharged into a 120 bag.
Midnight Shift: Down...afternoon shift pulled roton lines apart and mess still needs to be cleaned up.
Day shift: Roton lines put back together and re-started.
Afternoon shift:

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting. When starting back up, do not use burner #9 per Eliott.
Midnight shift: No activity
Day Shift: No activity.
Afternoon shift: No activity.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD
Midnight Shift: No activity
Day shift:
Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed. During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Liquid weigh tank was also cleaned. Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.
Midnight shift: No activity
Day shift: No activity but Work notification written to have contractor (Lucas) set up the blender for Chrome – 934248795.
Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.
Midnight shift: Hold.
Day shift: HOLD
Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.
Midnight Shift: No activity
Day shift: No activity.
Afternoon Shift: No activity.

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.
Midnight Shift: Running…T3 should come down Sunday night
Day shift: Running.
Afternoon shift:

Tower 6 / Cu-0860:

Loaded and Running.
Midnight Shift: Running
Day shift: Running.
Afternoon shift:

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Continue
Day shift: 5 totes to screen plus one hanging.
Afternoon Shift:

South Screener / Cu-1230:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .
Midnight shift: Continue…work order written to have hoist chain put back into box by maintenance.
Day shift: One full tote to screen, a partial tote and one hanging.
Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift: No activity
Day Shift: Setting up machine to run material when it gets here.
Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)
Midnight shift: No activity
Day Shift: Setting up machine. A new work notification has been written to troubleshoot fuses blown out each time we engage the clutch – 934249468.
Afternoon shift: No activity

TK #2 / V 2010:

Had issues loading saggers directly from bag, stopped loading due to incident on afternoon shift. Discussed with L. Zavodnik regarding unloading bag to cart and then filling saggers as has been done in past.
Midnight shift: After reviewing Ray Navarro's quick ppt and discussion with Leon Z, inspected the current set-up and instructed operators to use improved PPE (racal, papr). Bag was supported over cart frame, bag opened and material slowly entered cart with little/no dusting. Top saggers also not being loaded (keep in place, only empty). Advised Leon Z that no issues occurred, continued loading.
Day Shift: Continuing to run.
Afternoon shift:

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

<u>Work Orders:</u>

***Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.**

***Work notification written to have electrician look at #2664 Horne Machine – Table error.**