SOUTH PRODUCTION NOTES

September 3, 2014
Midnight Shift

BASF EMPLOYEES
66 Last Recordable
429 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

1) Reduction Towers
2) Reduction Tower Screeners
3) #3 Line/#3RC
4) #1 Line/#1 RC
5) West Pfaudler/National Dryer/#4RC
6) #2 Line/#2RC
7) #5 RC
8) Horne Tabletting
9) #6 RC

#1 MED / AI-5645:

Running with the Welding engineer. Keep extruder manned during breaks.
Monitor DC-1 on every shift.
Midnight shift: Continued.
Day shift: Stopping MED momentarily to get the cleveland vibrator fixed.
Afternoon shift: Stopped the MED line until the guard on the Cleveland vibrator is fixed properly.

#1 RC / AI-5645:

Continue. Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture.
Midnight shift:
Day shift: The plan is to comp lot 76 in this morning at bag 14.
Afternoon shift: Stopped the feed as we ran out of it. See note on MED section.

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801.
Midnight shift:
Day Shift: Down to replace rotolock on station 2 in powder room. Will start next lot-J Bodmann.
Afternoon Shift: Re-started the line after the rotolock was replaced in powder room.

#2 RC/ Cu-0860:

Lot 157, bag 26 will be our starting point. Will need to check that the screener is not blinded over from the previous material with high fines.
Midnight Shift:
Day Shift:
Afternoon shift: Continued.

Exhaust has been switched from F-1 to the CTO

#3 MED / D-1794:

Probably will not be fixed until Tuesday. Gem is waiting for a gear box part.
Midnight Shift:
Day shift: Gem may get part today to finish the repair.
Afternoon Shift: No activity. No part. Not running. No nothing.

#3 RC / D-1794:

Temp control / thermocouple / PLC issues have been resolved. Continue
Midnight shift:
Day shift: Waiting for feed.
Afternoon Shift: No feed.

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

On hold until we get more base material in pass. Should make 2 Batches per Shift.
Midnight shift:
Day shift: Lot 76 bags are now in pass. Have at it.
Afternoon Shift: Re-started making batches and topped off chrome tank.

National Dryer / D-1145 SNAP:

Continue. Target = 1200 lbs. per hour.
Midnight Shift:
Day shift: Will feed once we have material available.
Afternoon Shift: Feeding as material is available.

#4 RC / D-1145 SNAP:

Continue to run. Started on first shift Monday.
Midnight Shift:
Day shift: Continue.
Afternoon Shift: Continue.

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed.
Midnight Shift:
Day shift: Continue
Afternoon shift: Continue.

Exhaust to 5A DC

#6 RC / D-5206 Next

Lit and on hold.
Midnight shift: Ready to feed.
Day Shift:
Afternoon shift:

Exhaust to Sly Scrubber

Abbe Blender / 5206:

The lid has been replaced and has been pressure tested. ONLY run Abbe on off shifts.
Midnight shift:
Day shift: Will run the Abbe on off shifts – second and third.
Afternoon Shift: Making batches the second half of the night.

Tower 3 / Cu-1986:

Continue On.
Midnight Shift:
Day shift: Running.
Afternoon shift: Running.

Tower 6 / Cu-1986:

Continue on.
Midnight Shift:
Day shift: Unloaded. Holding until lot 224 is approved and Art Hribar decides what to load.
Afternoon shift: Loaded and running lot 224.

North Screener / Cu-1986:

Continue.
Midnight shift:
Day shift: Running.
Afternoon shift: Running.

South Screener / Cu-1986:

Continue On.
Midnight shift:
Day shift: Running.
Afternoon Shift: Running.

#2662 (west) Pill Machine / Al-3915 T 5/32 is next:

Changing over to Al-3915.
Midnight shift: No activity.
Day Shift: Dust Collector cartridges need changed.
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32 is next:

Changing over to Al-3915.
Midnight shift: No activity.
Day shift: : Dust Collector cartridges need changed.
Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon
Midnight Shift:
Day Shift:
Afternoon shift:

TK #2 / Zr-0405:

Need to get the screener set up for sterotex screening.
Midnight shift: As of 5am-material still gray-running through again. Lower saggers are worse.
Day Shift: Engineer contacted in regards to grey pills. Wait for his instructions.
Afternoon shift: Re-started unloading with the blessings of the engineer and I heard the Pope's as well…

TK #4 / waiting for next product:

This kiln is off.
Midnight shift:
Day Shift: Off.
Afternoon shift: Off

PK Blender / 3915 Pill Mix:

Geredco reconditioned the liner on Friday. PK has sat for 2 days and it should be ready to go once we get pill mix.
Midnight Shift:
Day shift: Will need sterotex milled from the North end before we can start. Should be ready on Thursday.
Afternoon shift:

Building 27 Belt Filter / Cu-5020:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.
Midnight shift: Continued-running out of Britesorb-2 bags left.
Day shift: May run low on copper-M Pence is trying to get truck in today but may not be until Wednesday morning.
Afternoon Shift: Made two batches then ran out of copper nitrate. It should arrive sometime tomorrow in the early afternoon (?). Cross your fingers…

Miscellaneous: