SOUTH PRODUCTION NOTES

July 2, 2014
Afternoon Shift

BASF EMPLOYEES
61 Last Recordable
366 Last Lost Time

#1 MED / Al 5655:

Continue on. Move dried bags to #4 RC for calcining, then any calcined bags can move to 3rd floor (west pfaudler for Cr 5655 SNAP).
Midnight shift: Restarting line. Move dried bags to #4 RC for calcining, then any calcined bags can move to 3rd floor (west pfaudler for Cr 5655 SNAP)
Day shift: Continued to run.
Afternoon shift:

#1 RC / Al 5655:

HOLD. Calciner and Dryer are shut down for many maintenance issues.
Midnight shift: Contractor to start working on calciner drum (needs re-trained)
Day shift: No change.
Afternoon Shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Line has been down…Bodmann will oversee batches when restarting (shooting for Wednesday)
Midnight shift: Down until Wednesday morning. Batch was attempted Tuesday but stopped due to programming issue. Hold bag made on Tuesday for J Bodmann.
Day Shift: Waiting for lab results before attempting more batches. May start on 2nd shift or Thursday.
Afternoon Shift:

#2 RC/ Cu-0860:

Out of feed…when running again, please be sure to feed bags in batch order.
Midnight Shift: On Tuesday afternoon, remaining material in hopper emptied. A calcined sample was taken of the remaining hopper material (calciner was dropped 100 degrees lower). Waiting for material from MED line.
Day shift: On hold for material from MED line.
Afternoon shift:

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ done:

Empty
Midnight shift: Tank was rinsed out Tuesday afternoon
Day shift: No change.
Afternoon Shift:

Old Pfaudler D-1799 NAQ done:

Done. rinsed pfaudler, weigh tank and lines.
Midnight Shift: Done…we have one contaminated bag from lot 10 / SS 1. Will need to hand pick the contaminated bag…will coordinate this with Grodecki.
Day Shift: No change.
Afternoon Shift:

#3 MED / D-0702:

Done
Midnight Shift: Clean-out sheet provided by John Bodmann…will begin on Wednesday
Day shift: Worked on the clean up sheet.
Afternoon Shift:

#3 RC / D–0702:

Done
Midnight shift: Bringing calciner down for cleaning (reversing end of midnight shift). Clean-out sheet provided by John Bodmann…will begin on Wednesday
Day shift: No change.
Afternoon Shift:

Exhaust to CTO

#4 RC / Al-5655:

Trying to get calciner up and running for Al 5655 (using #4 RC while repair work continues on #1 RC)
Midnight Shift: Issues on Tuesday getting calciner up to temp. Kirk contact late afternoon shift and working on shutting down/restarting. Could nopt get back up to proper temps, so work order submitted for Kirk's assistance (possible PLC issue). When up to temp, begin feeding dried bags of Al 5655 (bringing bags to Al gel and staging by #4 calciner, and by elevator on 1st floor)
Day shift: Calciner lit and kicked out once. Lit calciner a second time and is coming up to temperature.
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Had issues with roton blocking up and spillage from under-side of calciner drum on feed end. Only use Phibrotech copper and will be discharged into a 120 bag.
Midnight Shift: Suction was discovered to be way too high (-.65 to -.70). Was brought down to around -.20 and changed blow down settings (was blowing down continuously). Roton has been OK since doing this. Adjust feed screw as needed (was lowered a bit when spilling occurred). Current feed screw setting is at 11 htz.
Day shift:
Afternoon shift:

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting. When starting back up, do not use burner #9 per Eliott.
Midnight shift: No activity. Calciner drum, dryer belt and sly scrubber all shut down.
Day Shift:
Afternoon shift:

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD
Midnight Shift: Lucas started cleaning chrome lines on Monday day/afternoon from building 9 to building 31. Will continue into Wednesday as Lucas discovered a leak.
Day shift:
Afternoon shift:

New Pfaudler / Clean for Cr-5655 SNAP:

Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.
Midnight shift: Lucas started cleaning chrome lines on Monday day/afternoon from building 9 to building 31. Will continue into Wednesday as Lucas discovered a leak. Need to verify if correct nozzles in place.
Day shift:
Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift: Hold.
Day shift: HOLD
Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.
Midnight Shift: Additional clean-up was needed and addressed Monday night through Tuesday. Should be done
Day shift:
Afternoon Shift:

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.
Midnight Shift: Continue…should come down late third shift (early Thursday morning)
Day shift:
Afternoon shift:

Tower 6 / Cu-0860:

Loaded and Running. Work order is in to re-install shieves when available.
Midnight Shift: Continue…should come down later 2nd shift Wednesday (confirm with Kristen if reloading). If so, coordinate shieve install with maintenance.
Day shift:
Afternoon shift:

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.
Midnight shift: Continue
Day shift:
Afternoon Shift:

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .
Midnight shift: Continue
Day shift:
Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: No activity
Day Shift: Setting up machine to run material when it gets here.
Afternoon shift: No activity.

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14) Powder for pills sometime after shut down
Midnight shift: No activity
Day Shift: Setting up machine. A new work notification has been written to troubleshoot fuses blown out each time we engage the clutch – 934249468.
Afternoon shift: Repairs were completed.

TK #2 / V 2010:

Had issues loading saggers. Operators to use improved PPE (racal, papr). Bag was supported over cart frame, bag opened and material slowly entered cart with little/no dusting. Top saggers also not being loaded (keep in place, only empty).
Midnight shift: Continue…should finish loading sometime on Wednesday (down to last bag plus whatever in hopper/cart for sagger loading)
Day Shift:
Afternoon shift: Continued.

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.**

***Work notification written to have electrician look at #2664 Horne Machine – Table error.**