SOUTH PRODUCTION NOTES

February 11, 2015
3-11 Shift Notes

BASF EMPLOYEES
17 Last Recordable
595 Last Lost Time

158 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Continue. Restarted line on Tuesday day shift after making adjustment to levelling bar on dryer (bar level too high). 3 bags of rescreen taped off by red zone.

#1 RC / Si 1624:

Continue feeding material from the extruder. Do not feed the remaining 3 bags in the middle of the floor (these are still Lot 625 but are to be held for now, they should have yellow tape around them). When feeding the regular material, get feed rate around 260-270 lbs/hr. The syntron "on" setting should be at around .8 to achieve this.

Exhaust to F1

#2 MED line / Cu 0860:

Still making batches day shift and part of afternoon – however auger locked up end of day shift. Need pressed out and returned to department. Generally only running extruder day shift and part of afternoon, unless advised otherwise.

#2 RC/ Cu 0860 next:

Walked through and restarted feed day shift Wednesday. Do not feed the bag marked lot 719/720 per Justin.

Exhaust to F1

#3 MED/ D-0703:

Continue. Need to manually add extra 10 lbs water to solution. Supposedly made numerous batches with out-of-spec Siral. Four bags dried material roped off – do not feed that material until advised by John Bodmann.

#3 RC / D-0703:

Continue. Cutter was put together and fired up. It is set at 15.

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Rescreening.
NOTE: Auto sampler still not working, maintenance to look at

Exhaust to Trimer

#5 RC / Cu 0539:

Filters replaced in Vac-U-max but cannot get system to restart. Need electrician assistance or possibly Kirk? Writing work order. Be sure to get SA for every pallet- more material in docks.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ next

Screener was put back together with the proper screens. The auto sample guard was repaired and the dryer belt guard should be repaired later today…start up dryer and calciner when this is done. Do not slam HC-11 elevator inner cage door! Elliot still to perform burner tuning, planning for Thursday morning – light calciner and dryer by tonight and bring up to MOD temp.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Hold...Need to verify if Lucas done with vacuum piping repairs/replacement. Working on pfaudler vacuum arm set-up (nozzles, screen, sock) late on day shift.

7 Tank Vanadyl Oxalate solution:

Totes of Van Oxalate (5) added to 7 tank. Need to discuss with Grodecki about batching up the tank with additional raws. MOD in department.

Old Pfaudler / D 1781 LAQ next:

Bodmann inspected and pfaudler is clean, Top of hopper cleaned. Some additional cleaning done on pfaudler on mids. MOD in department. If spray arm and nozzles ok, close up lid. (Nozzles are the same as last product)

National Dryer: D-0222

Continue clean up of dryer

PK Blender Selexsorb/Pill Mix:

Lid modification complete. Lining scheduled to be worked on around Feb 20. We can rinse out and make 3917 pill mix until week of 2/16/15, then will need to bring down to clean by the end of that week for the lining repairs.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 / Cu 0860:

Hold, will advise.

Tower 6 / DPT 101:

Running, , should be done with this batch early afternoon but hold unloading until Thursday morning for IH testing

North Screener / Cu-0860:

Out of Cu 0860 material

South Screener / DPT-101:

DPT-101- Set up on 2-5-15

#2662 (west) Pill Machine / Al-3917 T 3/16”:

Running when manpower available (not on days Wednesday)

#2664 (east) Pill Machine / Al-3917 T 3/16":

Running when manpower available (not on days Wednesday)

TK #2 / V 2010:

Hold for repackaging of lot blends/refires (first 4 batches repacked on north end). Grodecki will advise when to restart…need to set-up sagger loader

TK #4 / Cu 2508:

Kiln is almost up to temps. May be able to start feeding later Wednesday afternoon. Have 2 lots of material repacked. Also, need to work on rescreening of lots 206 and 207, and finish repacking lots 209-211 on Gen Cat. Set up new bag rack down stairs with dust collection. Had 2 guys work together to dump drums into the hopper, if manually dumping. Operators should wear respirators while dumping drums.

Harrop Kiln / Al 3921 next:

Kiln MT and temps coming down. Will hold until advised until several repairs are completed

Building 27 Belt Filter / 6081:

Will not be running the BV 0307 as we are still having issues with some of the equipment. Will now change over and switch to 6081, possibly running by next week.

Misc. Items Needing Attention:

*Clean material off top of east pfaudler hopper (D 0257) and put in drum for reclaim. (DONE)
*Continue repacking tunnel kiln #4 material Cu 2508 for rescreening (Lot 206, 207 was completed, Lots 209-211 are next). 4 drums to a bag using 120 bags, and must use the drum dumper/dust collection hose. (ONGOING)
*PK blender needs washed out for lining inspection (Need this done so we can make pill mix next)
*Continue on BI Mill cleanup per Bill Grodecki.
*Relighting #4 tunnel kiln after reinstalling the combustion blower filters (2) – in process, should be done day shift. (DONE)
*Install screens on #6 screener for D 1781 LAQ (DONE) (Oversize .107 x 5/16 or .107 x 1/4, Fines 20 mesh) (Done)
*Add the 5 totes of Vanadyl Oxalate to 7 tank. (DONE)

Priorities:

1) #3 MED/#3RC/CTO
2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
3) #1 Line/#1RC
4) #2 Line/#2RC
5) #5 RC
6) Horne Tabletting Machines
7) South PK (Selexsorb/Al Pill Mix)
8) #4 Tunnel Kiln
9) #1 Tunnel Kiln
10) Harrop Kiln

11) West Pfaudler/National Dryer/#4 RC/Trimer