# SOUTH PRODUCTION NOTES

February 8, 2015
7-3 Shift Notes

**BASF EMPLOYEES**
14 Last Recordable
592 Last Lost Time

**161 Days To RC Audit**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.**

## #1 MED / Si-1624:

SI-1624- Hold. When running, stay about 6-8 bags ahead of Calciner.
For Afternoon shift: Hold
For Midnight shift: Hold
For Day shift: Hold

## #1 RC / Si 1624:

Restarting lot 625 rescreens again. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. NOTE: for the rescreens on Lot 625, no SA needed.
For Afternoon shift: Continue rescreens of lot 625 again. All rescreen bags are on floor in middle, or next to hopper
For Midnight Shift: Continue rescreens of lot 625 again. All rescreen bags are on floor in middle, or next to hopper
For Day shift: Continue

## #2 MED line / Cu 0560 done, Cu 0860 next:

Continue until Cu 0559 raws run out (about 3 batches Sat afternoon).
For Afternoon Shift: Run last three batches, then quick clean for Cu 0860
For Midnight shift: Continue clean-up for 0860 (0860 to be started Sunday)
For Day Shift: Hold until afternoon shift, Cu 0860 next

## #2 RC/ Cu 0560:

Continue as material available. Follow instructions for SA's and sampling. Use the auto-sampler, it is working now
For Afternoon Shift: Restarted feed, continue
For Midnight shift: Continue until all out of feed
For Day Shift: Continue

**Exhaust to F1**

## #3 MED/ D-0703:

**Continue**
**For Afternoon Shift: Continue batches. Need to manually add extra 10 lbs water to solution, then system will follow sequence**
**For Midnight shift: Continue batches. Need to manually add extra 10 lbs water to solution, then system will follow sequence**
**For Day Shift: Continue**

## #3 RC / D-0703:

**Calciner lit, is up to temp and feeding.**
**For Afternoon Shift: Continue**
**For Midnight shift: Continue**
**For Day shift: Continue**

## Exhaust to CTO- Watch suction

## #4 RC / D-0222 KLP:

**Will be rescreening Lot BOX 15 bags from 33-60. Beginning midnight shift, lower temps to around 200 degrees. When ready, begin feeding rescreens and remake all bags in order, starting with bag 33. The first 12-14 bags are lined up and ready, the rest are across from the Trimer.**
**NOTE: Auto sampler still not working maintenance to look at**
**For Afternoon Shift: Continue rescreens**
**For Midnight shift: Continue rescreens**
**For Day Shift: Continue**

## Exhaust to Trimer

## #5 RC / Cu 0539:

**Trying to restart. Be sure to get SA for every pallet- more material in docks.**
**For Afternoon shift: Continue. HEPA filter was changed on discharge Vac-U-Max**
**For Midnight Shift: Continue**
**For Day shift: Hold…discharge Vac-U-Max may need new filters in receiver**

## Exhaust to 5 DC

## #6 RC & Dryer / D-1781 next

**Cleaning about done, need to add correct screens (see afternoon note below).**
**Do not slam HC-11 elevator inner cage door!**
**Afternoon shift: No change**
**For Midnight shift: No change.**
**For Day Shift: NA, Elliot to do burner tuning early next week.**

## Exhaust to Sly Scrubber

## 6 Tank /D-5253 empty

**Empty. Drain looked at by Schirmer and Lucas- not fixed yet**
**Acid washed 1-1-15 – MT 1-2-15**
**For Midnight Shift: NA**
**For Day Shift: NA**
**Afternoon shift: NA**

## New Pfaudler / D-0222 (done):

**Hold...**
**Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.**
**For Afternoon Shift: Will begin cleaning afternoon shift**
**For Midnight Shift: Continue clean up**
**For Day Shift: Rinsed out**

## 7 Tank KLP solution empty:

**Empty, will need cleaning**
**For Afternoon shift: Will begin clean-up afternoon shift (acid wash)**
**For Midnight Shift: Continue clean up**
**For Day Shift: Boiling down**

## Old Pfaudler / D-0257 done, D 1781 next?:

**Clean as manpower permits.**
**For Afternoon shift: NA**
**For Midnight Shift: NA**
**For Day Shift: NA**

## National Dryer: D-0222

**Done with D 0222, shut down**
**For Afternoon Shift: Down**
**For Midnight Shift: Down**
**For Day shift: Hold**

## PK Blender Selexsorb:

**Down until further review..**
**For Afternoon shift: Hold**
**For Midnight Shift: On hold.**
**For Day shift: holding.**

## Abbe Blender / 5206 Done

**Done for a while. Area Cleaned**
**For Afternoon shift: NA**
**For Midnight shift: NA**
**For Day shift:  NA**

## Tower 3 / Cu 0860:

**Hold, will advise.**
**For Afternoon shift: Hold**
**For Midnight Shift: Hold.**
**For Day shift: holding**

## Tower 6 / DPT 101:

**Running**
**For Afternoon shift:  Continue**
**For Midnight Shift: Continue**
**For Day shift: Continue**

## North Screener / Cu-0860:

**Out of Cu 0860 material**
**For Afternoon shift: Hold**
**For Midnight shift: Hold**
**For Day shift: Hold.**

## South Screener / DPT-101:

**DPT-101- Set up on 2-5-15**
**For Afternoon Shift: Hold**
**For Midnight shift: Hold**
**For Day shift: Hold**

## #2662 (west) Pill Machine / Al-3917 T 3/16”:

**Clutch wire repaired by maintenance.**
**For Afternoon shift: Continue**
**For Midnight shift: Continue**
**For Day Shift: continue**

## #2664 (east) Pill Machine / Al-3917 T 3/16”:

**Back in place, start and continue when ready**
**For Afternoon shift: Continue**
**For Midnight shift: Continue**
**For Day Shift: Continue**

## TK #2 / V 2046/V 2010:

**Running V2010 base**
**For Afternoon shift: Finish loading last bag, then unloading only**
**For Midnight shift: Continue unloading**
**For Day Shift: Unloading**

## TK #4 / Cu 2508:

**Continue. Putting full size sagger on the bottom and the half sagger on top.**
**For Afternoon shift: Continue**
**For Midnight shift: Continue. Scale is acting up again. W.O.W. (new scale coming)**
**For Day Shift: Burners 5, 6 and 7 not working properly. Loading stopped until electrician or IMC can address**

## Harrop Kiln / Al 3921 next:

**Ok to start. Sagers have been changed, temps are good.**
**For Afternoon shift: Continue with lot 60**
**For Midnight shift: Continue, we can use Lots 61 and 62 when 60 is done**
**For Day Shift: Continue**

## Building 27 Belt Filter / 6081:

**There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.**
**For Afternoon Shift: Hold**
**For Midnight shift: See prep instructions and continue. Advise GL Scoggins what was completed (put note on my desk)**
**For Day shift: Prep work continues, some work order items submitted (Air sparger on 4 tank, air valve between 3 and 4 tank, rental scale missing a foot, belt filter fault-won't reset)**

Priorities:

1) #3 MED/#3RC/CTO
2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
3) #1 Line/#1RC
4) #2 Line/#2RC
5) #5 RC
6) Horne Tabletting Machines
7) South PK (Selexsorb/Al Pill Mix)
8) #4 Tunnel Kiln
9) #1 Tunnel Kiln
10) Harrop Kiln
11) West Pfaudler/National Dryer/#4 RC/Trimer