SOUTH PRODUCTION NOTES

January 7, 2014
Midnight Shift

BASF EMPLOYEES
46 Last Recordable
191 Last Lost Time

Please be aware of ice on the ground!

#1 MED Al-5637: **Barrel liner was replaced/need to reassemble.**

#1 RC / Al 5637: **Hold (keep lit for heat on first floor). Need to build feed.**

Afternoon Shift: Auger and barrel replaced. Restarted line late afternoon shift.
Midnight Shift:
Day shift:
Exhaust to Trimer

#2 MED line/ Cu-0602: **Locked up during first attempts to run Monday. Maintenance pushed auger out of barrel, need to clean and re-assemble for Tuesday.**
Afternoon Shift: Maintenance pushed out auger late Monday afternoon, need to clean up and re-assemble.
Midnight Shift:
Day Shift:

#2 RC/ cleaned up for Cu-0602: **Will be down Tuesday for Maintenance.**
Afternoon Shift: Down Tuesday for maintenance
Midnight Shift: Down Tuesday for maintenance
Day shift: Down through Tuesday
Exhausting to

New Pfaudler / D 1795 NAQ done on this pfaudler: **Done on new pfaudler…start cleaning for Ni 2458**
Afternoon Shift: Continue on, keep totes moving to dryer floor opening and feed when ready
Midnight shift: Batches made.
Day shift: Elbow fell off inside while pumping solution in batch on night shift-we reloaded Pfaudler to try to get better coverage.
Tank 7 / AMT for D-1795 NAQ: **Continue…make next tank when getting low**
Afternoon Shift: Monitor temps and tank level
Midnight shift:
Day shift:

#3 MED line / D-1795 NAQ: **Extruder/mixer/pulva on hold. Feeding D 1795 buggies to dryer through floor. Keep feeding as buggies are available and start feeding dried material to RC hopper when calciner ready.**
Afternoon Shift: Continue on with totes to dryer.
Midnight Shift:
Day shift:

#3 RC/ D-1795 NAQ: **Will continue to feed.**
Exhausting to CTO
Afternoon Shift: Continue on, direct feed to RC hopper when possible. Keep rate no lower than 500 lbs/hr.
Midnight shift:
Day shift:

Abbe Blender / D-5206: **We are out of HF solution.**

National Dryer / 5206 : **Done.**
Afternoon Shift: Soda blasting belt performed Monday…not sure if completed.
Midnight shift:
Day shift:

#4 RC / Cleaning for Ni-2458: **System was cleaned and running sand through several times to flush-out. Need engineer to inspect.**
Exhaust to
Afternoon Shift: No change Monday afternoon
Midnight shift:
Day shift:

PK Blender / OxyVinyl Catoxid next: **Blender, solution tank and lines cleaned out. Floor also cleaned.**
Afternoon Shift: No change
Midnight shift: No change.
Day shift: No change.

#5 RC / OxyVinyl Catoxid next: **Down for cleaning**
Exhaust to
Afternoon Shift: No activity afternoon shift
Midnight shift:
Day shift: Vacumax cartidges were replaced.

Old Pfaudler – D 1795: **Start D 1795 batches**
Afternoon Shift: Running D 1795 batches on old pfaudler now
Midnight shift:
Day shift:

#6 - RC / D-0756: **Last buggy fed through, keep calciner lt for heat.**
Exhaust to Sly Scrubber
Afternoon shift:
Midnight shift:
Day Shift:

Tower 3 / Cu-1986: **Loaded and running**

Tower 6 / E-474: **Tower unloaded and currently on hold for the next load (raws Monday)**
Afternoon shift: Continue
Midnight Shift: Continued.
Day shift: Still waiting for material.

Harrop Kiln - Al-3921 T 3/16": **Down…saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener. Work notification was written for Harrop kiln rail track (keeps shutting off after a short period of time)**
Afternoon Shift: No change
Midnight Shift:
Day Shift: Maintenance worked on limit switches.

North Screener / Cu-0860: **Continue** **Open overhead door only enough to get tow motor in and out/parts ordered for door repair. Run all of Cu-0860-then set screener up E-474.**
Afternoon Shift: Continue
Midnight shift: Continued.
Day shift: Continued.
South Screener / Cu-0860: Continue.
Afternoon Shift: Continue
Midnight shift: Continued.
Day shift: Continued.Work order in to secure rollersby scale causing weight fluctuation.

HC-11 Tanks / Cu 5020: **Completed. Maintenance needs to repair or replace tank #6 pump.**
Afternoon Shift: No change
Midnight shift: No change.
Day shift: No change

#2662 Pill Machine / Al-3917 3/16: **Finished. Holding for decision to switch to 3915.**

#2664 Pill Machine / Al-3917 3/16: **Finished. Holding for decision to switch to 3915.**

Tunnel Kiln #2 / BE-0101 Extrusions: **Completed.**
Afternoon Shift:
Midnight shift:
Day shift:
Tunnel Kiln #4 / Cu-0540: **Continue loading/unloading**
Afternoon Shift: Continues
Midnight shift: Continued.
Day shift: Continued.