SOUTH PRODUCTION NOTES

January 6, 2014
Midnight Shift

BASF EMPLOYEES
45 Last Recordable
190 Last Lost Time

Please be aware of ice on the ground!

Manually fill Sly Scrubber once a shift until it is Repaired.

#1 MED Al-5637: **Auger locked up late on midnight shift Sunday. May need to get maintenance involved. W.O.W.**

#1 RC / Al 5637: **Continue to feed. Sample per the MOD.**

Afternoon Shift: Continue to feed whatever bags available to calciner. Auger barrel has crack in liner and no extruder pins available. Work notifications written for barrel liner replacement and new pins.
Midnight Shift:
Day shift:
Exhaust to Trimer

#2 MED line/ Cu-0602: **Will run on Monday morning with people from Beachwood.**
Afternoon Shift: No change, plan to run starting Monday day shift
Midnight Shift:
Day Shift:

#2 RC/ cleaned up for Cu-0602:
Afternoon Shift: No change
Midnight Shift:
Day shift:
Exhausting to

New Pfaudler / D 1795 NAQ: **Continue batches, as we are not ready to switch D 1795 from New pfaudler to Old pfaudler. Watch for excessive water on floor from drainage.**
Afternoon Shift: Continue on, keep totes moving to dryer floor opening and feed when ready
Midnight shift:
Day shift:
Tank 7 / AMT for D-1795 NAQ: **Will need new AMT tank either late midnight shift or early day shift Monday.**
Afternoon Shift: Continue monitoring, and make next tank when level low enough (one more batch can be pulled from tank).
Midnight shift:
Day shift:

#3 MED line / D-1795 NAQ: **Extruder/mixer/pulva on hold. Feeding D 1795 buggies to dryer through floor. Keep feeding as buggies are available and start feeding dried material to RC hopper when calciner ready.**
Afternoon Shift: Continue on with totes to dryer.
Midnight Shift:
Day shift:

#3 RC/ D-1795 NAQ: **Will continue to feed.**
Exhausting to CTO
Afternoon Shift: Continue on, direct feed to RC hopper when possible.
Midnight shift:
Day shift:

Abbe Blender / D-5206: **We are out of HF solution.**

National Dryer / 5206 : **Done.**
Afternoon Shift: Soda blasting belt to be done by Monday (contractor)
Midnight shift: No change.
Day shift: No change.

#4 RC / Cleaning for Ni-2458: **System was cleaned and running sand through several times to flush-out. Will inspect and re-evaluate on Sunday if OK or if more cleaning needed.**
Exhaust to
Afternoon Shift: Al oxide ran through second time, calciner floor and area on 2nd deck washed down.
Midnight shift:

Day shift:

PK Blender / OxyVinyl Catoxid next: **Blender, solution tank and lines cleaned out. Floor also cleaned.**
Afternoon Shift: Need to check with engineer (Bodmann) when to start this.
Midnight shift: No change.
Day shift: No change.

#5 RC / 4010 done, OxyVinyl Catoxid next: **Continue feeding bags. Last one to feed Saturday/Sunday after issues with Vac-U-Max.**
Exhaust to
Afternoon Shift: Last bag fed through and bringing down. Will need thorough cleaning including Vac-U-Max baghouse and change of bags (they are in horrible condition).
Midnight shift:
Day shift:

Old Pfaudler - one more batch D-0756: **Two bags of base and palladium brought to 3rd floor for one more batch. Lid on pfaudler had to be re-sealed…should be ready to go for this batch beginning 11-7 shift.**
Afternoon Shift: Had to reset lid (would not hold vacuum), raws are at pfaudler and should be ready to go 11-7 shift for this last batch. PER JOHN BODMANN: THIS LAST BATCH ONLY NEEDS TO WAIT 6 HOURS, NOT 12 HOURS, BEFORE FEEDING.
Midnight shift:
Day shift:

#6 - RC / D-0756: **The bags that come off of this calciner need to be check weighed in building 31 and recorded on the log sheet. MAKE SURE THAT WE TAPE SHUT THE SAMPLE JARS. Maintain 250 lbs/hr.**
Exhaust to Sly Scrubber
Afternoon shift: Buggies for last batch lined up (4) building 31, 1st floor. PER JOHN BODMANN: THIS LAST BATCH ONLY NEEDS TO WAIT 6 HOURS, NOT 12 HOURS, BEFORE FEEDING.
Midnight shift:
Day Shift:

Tower 3 / Cu-1986: **Loaded and running**

Tower 6 / E-474: **Tower unloaded and currently on hold for the next load (raws Monday)**
Afternoon shift: Continue will tower #3. Tower #6 on hold.
Midnight Shift:

Day shift:

Harrop Kiln - Al-3921 T 3/16": **Down…saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener. Work notification was written for Harrop kiln rail track (keeps shutting off after a short period of time)**
Afternoon Shift: No change
Midnight Shift:
Day Shift:

North Screener / Cu-0860: **Continue** **Open overhead door only enough to get tow motor in and out/parts ordered for door repair.**
Afternoon Shift: Continue…
Midnight shift:
Day shift:
South Screener / Cu-0860: Continue.
Afternoon Shift: Continue…
Midnight shift:
Day shift:

HC-11 Tanks / Cu 5020: **Completed. Maintenance needs to repair or replace tank #6 pump.**
Afternoon Shift: No change
Midnight shift: No change.
Day shift: No change

#2662 Pill Machine / Al-3917 3/16: **Finished. Holding for decision to switch to 3915.**

#2664 Pill Machine / Al-3917 3/16: **Finished. Holding for decision to switch to 3915.**

Tunnel Kiln #2 / BE-0101 Extrusions: **Completed.**
Afternoon Shift:
Midnight shift:
Day shift:
Tunnel Kiln #4 / Cu-0540: Continue loading/unloading
Afternoon Shift: Continue
Midnight shift: Continued on.
Day shift: Continued.