SOUTH PRODUCTION NOTES

November 20, 2014
Afternoon Shift

BASF EMPLOYEES
29 Last Recordable
509 Last Lost Time

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Running- continue keep 5 bags ahead of Calciner
Midnight shift: Restarting line middle midnight shift
Day shift: Continued to run.
Afternoon shift:

#1 RC / SI-1624:

Continue Calniner is now making good material. Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD. Feed rate modified on board keep above 300 per Kristen. Bags from getting Calciner lined out have been re-labeled and are being analyzed by Lab.
Midnight Shift:
Day shift: Samples from 9 bags taken to Lab for analyst. continue
Afternoon shift: continue – low SA adjusted feed rate- Keep above 300

Exhaust to F1

#2 MED line / Cu-0860:

Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch. Lot 486-487 is -in pass. In the powder room, use only bags without an X on them.
Midnight shift:
Day Shift: Ran sparingly as manpower became available.
Afternoon Shift: Ran 2nd half

#2 RC/ Cu 0860:

Continue as feed available, Bladder on bag off station should be working now, offer feedback about new switch.
Midnight shift:
Day Shift: Did not feed. We can begin feeding if we have the manpower to run the extruder for an entire shift.
Afternoon Shift: did not feed

Exhaust to F1

#3 MED/ D-1708:

Continue to run. PM's Finished, relocation of gas valve finished, OK to run when able. Bag Cutter finished.
Midnight shift:
Day Shift: Had issues keeping dryer lit. Starting to mix late in the shift.
Afternoon Shift: Dryer is staying lit. Extruder locked up and auger had to be sent to maintenance to be pulled. 4 bag on the floor

#3 RC / D-1708:

Continue. If calciner has issues and we cannot calcine, contact GL for information on whether to run MED line. Fines drums were accumulating a lot of fines and large pieces. Per John Bodmann's instructions, changed the fines screen from .084 x ¼ to .065 x ¼. Monitor fines and advise John.
Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets.
Midnight shift:
Day shift: Continued to feed.
Afternoon Shift: turned off feed late in shift so we can run on days tomorrow if extruder still has issues.

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.
Midnight shift:
Day Shift: Continued.
Afternoon Shift: continued

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Make sure to get your surface areas!
Keep an eye on the discharge end.
Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade…add them to current lot
Midnight Shift: Continued feeding bags with X (refires)
Day shift: Continued.
Afternoon shift: Discharge end plugged, Feed off

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Running. Use Auto Sampler for bags 32 oz and a 16 oz grab. Bag rack Raised to accommodate bags and keep from backing up chute.
Screen Changed to 14 Mesh per John,
There are 3 Drums of fines, need to refeed to spiral to rescreen material.
Be Sure to Check Weigh all bags and fill out sheet by Scale,
All bags from lot 252 through bag 14 and all 251 on site are being re-weighed and corrected. Bags will need to be finished.
Midnight shift:
Day Shift: Continued to feed.
Afternoon shift: continued

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet
Midnight Shift: No activity
Day Shift:
Afternoon shift:

New Pfaudler / D 5253

Continue. Gear have been fixed and Pfauder is operational. Waiting on Vacuum Pump installation and possible pipe replacement.
Drum set up for drainage- see revised batch sheet.
Midnight shift:
Day shift: Pfaudler being worked on.
Afternoon Shift: Pfaudler repaired. Waiting vacuum pump replacement

7 Tank AMT

No activity yet. Tank will not be needed until late December…will try to get cleaning instructions soon.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches. Keep an eye on vacuum.
Midnight Shift: Day Shift: Batch dropped out of pfaudler. Vacuum pump being replaced by Lucas on day shift.
Afternoon shift: no activity

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY - Use one buggy!!
Midnight Shift: Continue until day shift. Dryer will need to be down in morning for blower repairs
Day shift: Dust collector blower motor being worked on. Still not done as of 2PM.
Afternoon Shift: repairs not finished

PK Blender/Al 3915:

Continue as manpower is available. Pill mix (no re-blends, making fresh material) Making batches when able. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.
Midnight Shift:
Day shift: No manpower.
Afternoon shift: no manpower

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work
Midnight shift: NA
Day shift: NA
Afternoon shift: NA

Tower 3/ Cu 0860:

Running
Midnight Shift:
Day shift: Loaded and running.
Afternoon shift: running

Tower 6 / Cu 0860:

Continue.
Midnight Shift: Down, waiting on line space to unload
Day shift: Waiting on line space.
Afternoon shift: waiting on line space

North Screener / DPT 101:

Change of plan!!! Leaving Screener as DPT-101 to finish last lot then change back to Cu-0860. Feed oversized as Follows: South Oversized Container – Drum of old oversized material (has been ok'ed by lab) – then Feed North Screener oversized Drum and contact Kristen to check Material to see if it is ok to use.
Midnight shift:
Day shift: Continued.

Afternoon shift: continued.

South Screener / DPT 101:

Continue to run. Gray drums are in building 24. Follow Oversized Screening instructions for North Screener.
Midnight shift: Continue
Day shift: Continued.
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift:
Day Shift: On hold.(manpower)
Afternoon shift: ran

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift:
Day Shift: On hold.(manpower)
Afternoon shift: ran

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki
Midnight shift:
Day Shift: Continued.
Afternoon shift: continued

TK #4 / Cu 0203:

Continue to load. The first two lots of the 0248 material are good to load (lot 108 and 109). WOW for Dust collector.
Midnight shift:
Day Shift: Continued.
Afternoon shift:loading

Harrop Kiln / Al 3920:

Switch over to 3920- 90 min Cart
Midnight shift:
Day Shift: Continued.
Afternoon shift: continued

Building 27 Belt Filter / Cu 6081:

Running-- Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.
Midnight shift: Continue
Day shift: On hold.
Afternoon Shift: on hold

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

1) #3 MED/#3RC/CTO
2) West Pfaudler/National Dryer#4RC/Trimer
3) Reduction Towers
4) Reduction Tower Screeners
5) #1 Line
6) Milling V-2046 P
7) #2 Tunnel Kiln
8) #5 RC
9) #2 Line/#2RC
10) East Pfaudler/HC-11 Dryer/#6 RC
11) Horne Tabletting
12) South Precip
13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums