SOUTH PRODUCTION NOTES

November 20, 2014
Midnight Shift

BASF EMPLOYEES
28 Last Recordable
508 Last Lost Time

#1 MED / Si-1624:

Running- continue keep 5 bags ahead of Calciner
Midnight shift:
Day shift: Continued to run. 5 bags on the floor.
Afternoon shift: Ran 1st half of shift

#1 RC / SI-1624:

Continue. Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD. Calniner is now making good material.
Need to Sample bags on 1st floor.
Midnight Shift:
Day shift: Continued. Began numbering the bags coming off the calciner.
Afternoon shift: Continued with good bags

Exhaust to F1

#2 MED line / Cu-0860:

Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch. Dry ice is due in Tuesday morning. Lot 486-487 is -in pass. Use only bags without an X on them.
Midnight shift:
Day Shift: Restarted second half of shift.
Afternoon Shift: Cleaned only

#2 RC/ Cu 0860:

Continue as feed available
Midnight shift:
Day Shift: Continued to feed.
Afternoon Shift: continued

Exhaust to F1

#3 MED/ D-1708:

PM's Finished, relocation of gas valve finished, OK to run when able. Bag Cutter finished.
Midnight shift:
Day Shift: Waiting for all maintenance PM's to finish before restarting. As soon as they are done, we need to run in order to see if the cutter is going to work in the powder room.
Afternoon Shift: Cutter Tested - Good

#3 RC / D-1708:

Continue. If calciner has issues and we cannot calcine, contact GL for information on whether to run MED line. Fines drums were accumulating a lot of fines and large pieces. Per John Bodmann's instructions, changed the fines screen from .084 x ¼ to .065 x ¼. Monitor fines and advise John.
Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets.
Midnight shift:
Day shift: Continued.
Afternoon Shift: continued

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.
Midnight shift:
Day Shift: Restarted and continued running.
Afternoon Shift: running

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Make sure to get your surface areas!
Keep an eye on the discharge end.
Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade...add them to current lot
Midnight Shift:
Day shift: Continued to run with no issues.
Afternoon shift: Continued

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Running. Use Auto Sampler for bags 32 oz and a 16 oz grab. Bag rack Raised to accommodate bags and keep from backing up chute.
Screen Changed to 14 Mesh per John,
There are 3 Drums of fines, need to reefed to spiral to rescreen material.
Be Sure to Check Weigh all bags and fill out sheet by Scale,
There are 2 or 3 bags that need repacked and topped off. Should be repacked and setting by #6.
Midnight shift:
Day Shift: Dryer kicked out early in shift, then was relight and has been running throughout the shift.
Afternoon shift: Dryer was looked at. continue

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet
Midnight Shift:
Day Shift:
Afternoon shift:

New Pfaudler / D 5253

Continue. Be advised that we need to have the pfaudler empty on Thursday day shift in order to complete the work on the pfaudler sprocket. Drum set up for drainage- see revised batch sheet.
Midnight shift:
Day shift: Continued and made another batch.
Afternoon Shift: Batch from day shift finished

7 Tank AMT

No activity yet. Tank will not be needed until late December…will try to get cleaning instructions soon.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches. Keep an eye on vacuum.
Midnight Shift: Continue
Day Shift: Continued. Batch made on second half of shift.
Afternoon shift: hold

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY - Use one buggy!!
Midnight Shift:
Day shift: Continued to feed.
Afternoon Shift: continue

PK Blender/Al 3915:

Continue as manpower is available. Pill mix (no re-blends, making fresh material) Making batches when able. New Screener is running.
Midnight Shift:
Day shift: Continued.
Afternoon shift: hold manpower

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work
Midnight shift: NA
Day shift: NA
Afternoon shift: NA

Tower 3/ Cu 0860:

Running
Midnight Shift:
Day shift: Loaded and running. Should come down on day shift tomorrow.
Afternoon shift: continue

Tower 6 / Cu 0860:

Continue.
Midnight Shift:
Day shift: Loaded and running. Should come down on day shift tomorrow.
Afternoon shift: continue

North Screener / DPT 101:

Change of plan!!! Leaving Screener as DPT-101 to finish last lot then change back to Cu-0860. Feed oversized as Follows: South Oversized Container – Drum of old oversized material (has been ok'ed by lab) – then Feed North Screener oversized Drum and contact Kristen to check Material to see if it is ok to use.
Midnight shift:
Day shift: Decision has been made to run out all of the DPT 101 before switching back to the Cu 0860.
Afternoon shift: contaminated Drum Removed to Solid Waste. continue

South Screener / DPT 101:

Continue to run. Gray drums are in building 24. Follow Oversized Screening instructions for North Screener.
Midnight shift:
Day shift: Continued.
Afternoon Shift: continued

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift:
Day Shift: Ran first half of the shift.
Afternoon shift: Hold

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift:
Day Shift: Ran first half of the shift.
Afternoon shift: Hold

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki
Midnight shift:
Day Shift: Continued.
Afternoon shift: continued

TK #4 / Cu 0203:

Continue to load. The first two lots of the 0248 material are good to load(lot 108 and 109). WOW for Dust collector.
Midnight shift:
Day Shift: Began loading.
Afternoon shift: continued

Harrop Kiln / Al 3920:

Switch over to 3920- 90 min Cart
Midnight shift:
Day Shift: Continued.
Afternoon shift: continued

Building 27 Belt Filter / Cu 6081:

Running-- Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.
Midnight shift: Continue, however having issues with HMI connection to dryer scale, and elevator making grinding noise. Pettry and Lewis advise via email, may need work orders (they will evaluate first)
Day shift: Ran for the first half of the shift.
Afternoon Shift: hold

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

1) #3 MED/#3RC/CTO
2) West Pfaudler/National Dryer#4RC/Trimer
3) Reduction Towers
4) Reduction Tower Screeners
5) #1 Line
6) Milling V-2046 P
7) #2 Tunnel Kiln
8) #5 RC
9) #2 Line/#2RC
10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
11) Horne Tabletting
12) South Precip
13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums