SOUTH PRODUCTION NOTES

November 18, 2014
Day Shift

BASF EMPLOYEES
26 Last Recordable
506 Last Lost Time

#1 MED / AL-4190:

Running- continue
Midnight shift: Running midnight shift. Will stop when 5 bags made
Day shift: Stopped early on to shut down F-1, but was told Ameriwaste will not be here until Thursday, so ran more batches.
Afternoon shift:

#1 RC / SI-1624:

Calciner dam (5") has been installed. Advise Kristen with results as the calciner crown temps were raised to 930 per Kristen's instructions.
Midnight Shift: Per Kristen, the calciner was lowered to 910 degrees and we will feed again on night shift. Started feed and got material that was light pink in color. SA ran early on shift and was upper 70's. New surface area now at 88 after bumping up feed rate to around 312 lbs/hr. Notify Kristen Kaput this morning.
Day shift: Continued to feed. Surface area of 92, but still getting some light pink material speckled with white.
Afternoon shift:

Exhaust to F1

#2 MED line / Cu-0860:

Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch. Dry ice is due in Tuesday morning. Lot 486 NOT in pass yet, Bodmann to advised in the morning.
Midnight shift: On Hold – no dry ice until delivery on Tuesday
Day Shift: Lot 486 of Cu 3818 is still not in pass. This should not be used yet.
Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available
Midnight shift: Continue
Day Shift: Continued to feed.
Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

On hold. Installing cutter in the powder room on station 2.
Midnight shift: Running until station #2 is empty enough (late afternoon shift). Will clean station for bag cutter install on Tuesday (cleaning done).
Day Shift: Hold. Installing cutter on station 2.
Afternoon Shift:

#3 RC / D-1708:

Continue. If calciner has issues and we cannot calcine, contact GL for information on whether to run MED line. Fines drums were accumulating a lot of fines and large pieces. Per John Bodmann's instructions, changed the fines screen from .084 x ¼ to .065 x ¼. Monitor fines and advise John.
Midnight shift: Continue
Day shift: Continued. Suction dropped temporarily and feed stopped. Restarted after adjusting the suction.
Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.
Midnight shift: Continue…running out of feed due to pfaudler issues with motor. Please watch monitor feed hopper closely so we do not NOx the department. NOTE: there are two drums that may be underfired as the syntron kicked out overnight and batch temps dropped. Justin Quach will need to evaluate and determine if re-firing needed for the two drums.
Day Shift: Out of feed and waiting for maintenance to fix a burner in zone 1(burner #3).
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Make sure to get your surface areas!
Keep an eye on the discharge end.
FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.
Midnight Shift: Continue
Day shift: Plugged up briefly on the discharge end, but was fixed and restarted. Had to clean vacumax bags.
Afternoon shift:

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Running. Use Auto Sampler for bags 32 oz and a 16 oz grab.
Midnight shift: Continued. Buggies were all filled middle of midnight shift.
Day Shift: Dryer and calciner kicked out. Had to put calciner in manual in order to get temperatures to come up. They are coming up late in the shift.
Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue
Midnight Shift: Monitor and make tank as necessary. Shirmer will be looking at 6 tank dike drain pipe leak...will need to pump out the dike area under the tank.
Day Shift: Dike area pumped out.
Afternoon shift:

New Pfaudler / D 5253

Midnight batch (early Monday) on hold (pfaudler stopped rotating, work order submitted). Drum set up for drainage- see revised batch sheet.
Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled for D-0756.
Midnight shift: Midnight batch is still in pfaudler, work order submitted to have maintenance look at main motor. The batch will need to drain and drop, but currently stuck out of position. Pfaudler down till Tuesday morning when Geredco will look at it.
Day shift: Sprocket chain broken. May be down for a while.
Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches. Keep an eye on vacuum.
Midnight Shift: No batch on midnight, all buggies were filled and operator will need to vacuum check the Pfaudler (late afternoon batch was on drain and the

lid was also leaking down to the hopper). Picture of leaking area sent to Mike V, will need to verify If lid can be tightened, or if lid needs to be resealed.
Day Shift: Tightened up lid. Making batch.
Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY - Use one buggy!!
Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled.
Midnight Shift: Waiting on feed
Day shift:
Afternoon Shift:

PK Blender/Al 3915:

Pill mix (no re-blends, making fresh material) Making batches when able. New Screener is running.
Midnight Shift: Will make pill mix day shift
Day shift: Continued.
Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work
Midnight shift: NA
Day shift: NA
Afternoon shift: NA

Tower 3/ Cu 0860:

Cleaning for Cu-0860
Midnight Shift: Continue
Day shift: Continued.
Afternoon shift:

Tower 6 / Cu 0860:

Continue.
Midnight Shift: Continue
Day shift: Continued.
Afternoon shift:

North Screener / Cu 0860:

Continue to run.
Midnight shift: Continue, around 6 totes to screen

Day shift: Continued. Feeder stopping. Waiting for maintenance.
Afternoon shift:

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.
Midnight shift: Continue, around 11 totes to screen
Day shift: Continued.
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift: Continue
Day Shift: Continued.
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift: Continue
Day Shift: Continued.
Afternoon shift:

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki
Midnight shift: Running. Re using the V 2010 drums.
Day Shift: Continued.
Afternoon shift:

TK #4 / Cu 0203:

Plan on starting Wednesday, day shift 11/19/14. Need to clean Screener and oversided and fines drums. Stagers to be reused, but they need cleaned.
Midnight shift: Continue, planning to load kiln Wednesday
Day Shift:
Afternoon shift:

Harrop Kiln / Al 3920:

Switch over to 3920- 90 min Cart
Midnight shift: Continue Al 3920
Day Shift:
Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Running-- Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.
Midnight shift: Continue
Day shift: Continued. Running out bad batch from yesterday.
Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

1) #3 MED/#3RC/CTO
2) West Pfaudler/National Dryer#4RC/Trimer
3) Reduction Towers
4) Reduction Tower Screeners
5) #1 Line
6) Milling V-2046 P
7) #2 Tunnel Kiln
8) #5 RC
9) #2 Line/#2RC
10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
11) Horne Tabletting
12) South Precip
13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums