SOUTH PRODUCTION NOTES

November 10, 2014
Day Shift

BASF EMPLOYEES
33 Last Recordable
499 Last Lost Time

#1 MED / Al-4190:

Down until the vacumax rotolock can be fixed. After the flush bag, we will start with bag #1 (lot 3600) as the first bag off the extruder. Keep in mind that a respirator is required while running the extruder or hanging a bag. Also, a respirator is required in the powder room.
Keep an eye on the first few batches to be sure that all steps are performed.
Keep an eye on mixer gear box Maintenance added oil to gearbox and gave to ok to run. Call maintenance if there are any issues with gear box

Midnight shift: Did not run due to the vacumax rotolock being down.
Day shift: No Change
Afternoon shift: See above

#1 RC / Clean for SI-1624:

The first bag of flush was run through. Unable to to get purge air set up per Kristen's instruction.
Bag on station need Labeled and removed. Set up new bag to begin run
Midnight Shift: Hold. Bag of flush was run through over the weekend.
Day shift: NA
Afternoon shift:

Exhaust F1

#2 MED line / Cu-0860:

Hold until Monday as DL Page needs to reinstall drop line and exhaust line to dryer.
Midnight shift: Hold
Day Shift: No Drop Line Work Done
Afternoon Shift

#2 RC/ Cu 0860:

Saturday day shift feeding FIRST PASS bags at higher temp, then hold until Monday.
Midnight shift: Hold.
Day Shift: Hold
Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

Running- Only on Midnight and Day shift.
Midnight shift: Continued.
Day Shift: continued
Afternoon Shift:

#3 RC / D-1795:

Trying to raise temps to normal Calciner temps per the MOD and feed the bags from the last Pfaudler batch.
Midnight shift: Bringing up temperatures in order to feed last batch. Temps are coming up slow.
Day shift: Feeding now
Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

7 mesh screen was changed back to a 3 mesh screen. Continue to run.
Midnight Shift: Continued.
Day Shift: turned off to clean trimer discharge line
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue.
FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.
Midnight Shift: Continued.
Day shift: continued
Afternoon shift:

Exhaust to 5A DC

6 Tank /D-5253

Keep tank in recycle. NO STEAM
Midnight Shift: Monitored.
Day Shift: No change
Afternoon shift:

New Pfaudler / D 5253

Continue on feed to National. Drum set up for drainage- see revised batch sheet.
Midnight shift: Continued.
Day shift:
Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December…will try to get cleaning instructions soon.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

Old Pfaudler / D-0756:

After #6 Calciner gets lit, we can resume making baches.
Midnight Shift: On hold until we can get #6 claciner lit.
Day Shift: #6 lit hold till feeding starts
Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.
Midnight Shift: Continued to feed.
Day shift: Continued
Afternoon Shift:

PK Blender/Pill mix reblends:

Pill mix reblends.
Midnight Shift: No activity.
Day shift: continue
Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Waiting for Cleaning, HF Tote need to be sealed and moved. Weigh tank needs emptied and cleaned, Area needs cleared and available for contractors to install sprinkler system early Next Week
Afternoon Shift: NA
Midnight shift: NA
Day shift: NA

#6 RC / D-0756

Unable to get the Calciner lit. A work order has been written to have an electrician assist.
Midnight shift:
Day Shift: Lit and coming up to temps
Afternoon shift:

Exhaust to Sly Scrubber

Tower 3/ DPT 101:

Continue.
Midnight Shift: Loaded and running.
Day shift:
Afternoon shift:

Tower 6 / DPT 101

Continue. Will unload when ready and hold for work on Monday (knuckle repair/replacement)
Midnight Shift: Should be ready to unload early on day shift.
Day shift: Repaired and will be loaded beginning of afternoon shift
Afternoon shift:

North Screener / Cu 0860:

On hold for next run of 0860. Do not clean.
Midnight shift: Empty.
Day shift:
Afternoon shift:

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.
Midnight shift: No activity.
Day shift: tower unloaded
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continued.
Day Shift:
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Continue retooling.
Midnight shift: Cleaning, retooling.
Day shift:
Afternoon shift:

TK #2 / V 2010 P :

BI mill is down until further notice. For safety reasons (per Bill)
Midnight shift: Finished change over to V 2010 P saggers.
Day Shift: bringing up to temps
Afternoon shift:

TK #4 / Cu 0540:

Temps down.
Midnight shift: Kiln shut off.
Day Shift: Down
Afternoon shift:

Harrop Kiln / Al-4190:

Continue to load and unload and assist screener operator. Using lot 270.
Midnight shift: Continued.
Day Shift:
Afternoon shift:

Building 27 Belt Filter / Cu 6081:

NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.
Midnight shift: No activity on midnight shift
Day shift:
Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

1) #3 MED/#3RC/CTO
2) West Pfaudler/National Dryer#4RC/Trimer
3) Reduction Towers
4) Reduction Tower Screeners
5) #1 Line
6) Milling V-2046 P
7) #2 Tunnel Kiln
8) #5 RC
9) #2 Line/#2RC
10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
11) Horne Tabletting
12) South Precip
13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

HI Priority clean ups: 1. Old Pfaudler/#6 change over