SOUTH PRODUCTION NOTES

January 12, 2014
Day Shift

BASF EMPLOYEES
52 Last Recordable
197 Last Lost Time

#1 MED Al-5637 done, Si 1624 next: Down. Started cleaning mixer-it will be a very good clean-up-no contamination. (Si 1624 scheduled next).

#1 RC / Al 5637: Down due to Trimer leak. Need update regarding contractor repairs.
Midnight shift: MED-continue cleaning line…need clean-up sheet for next product. RC-still have around 20 bags to feed calciner.
Day shift:
Afternoon Shift:
Exhaust to

#2 MED line/ Cu-1230 is next. . Confirm when we are to start Cu 1230 with engineer.
Midnight shift: No activity
Day Shift:
Afternoon Shift:
#2 RC/ Emergency switch to D 1795: Due to Trimer issues and inability to calcine D-1795 on RC #4, decision was made to switch #2 RC to D 1795. Ran Al Oxide sand and 1794 fines through, will begin feeding as soon as possible. Run EVEN lot bags on calciner #2.
Midnight Shift: Finishing 1794 fines, and started feeding. Trying to line out and get correct feed rate. Adjust syntron as needed.
Day shift:
Afternoon Shift:
Exhausting to CTO

New Pfaudler / Ni 2458 next: Pfaudler was rinsed for Ni 2458 (need detailed cleaning instructions from Grodecki, also MOD).
Midnight shift: No change
Day shift:
Afternoon Shift:
Tank 6 / Ni Solution: Tank made, sample taken to the lab.
Midnight shift: No change
Day shift:
Afternoon Shift:

National Dryer / Clean for Ni 2458 : **Will be soda blasted on Monday.**
Day shift: No change
Afternoon shift: No change.
Midnight shift: No change

#4 RC / D-1795: **Trimer is down. On hold.**
Exhaust to
Midnight shift: Hold
Day shift:
Afternoon Shift:

#3 MED line / D-1795 NAQ: **Extruder/mixer/pulva on hold. Continue feeding D 1795 buggies to dryer through floor.**
Midnight Shift: Continue on. Next totes can feed at 7:30 am Sunday, then 11:00 am Sunday.
Day shift:
Afternoon Shift:

#3 RC/ D-1795 NAQ: **Continue on. We will also be calcining D 1795 on calciner #2, so to keep things simple continue on ODD lots (should be on Lot 37 as of Saturday morning, then 39, etc…). When we are finished on calciner #2, we will continue on with lots as normal. Your GL will update and advise.**
Exhausting to CTO
Midnight shift: Continue on
Day shift:
Afternoon Shift:

Abbe Blender / D-5206: **We are out of HF solution.**

PK Blender / OxyVinyl Catoxid next: **Blender, solution tank and lines cleaned out. Floor also cleaned. HOWEVER, chrome tank mixer not working. Motor engages but agitator shaft will not turn. Work notification was written.**
Midnight shift: On hold until agitator repaired.
Day shift:
Afternoon Shift:
#5 RC / OxyVinyl Catoxid next: **Should be ready to fire up.**
Exhaust to
Midnight shift: Hold
Day shift:
Afternoon Shift:

Old Pfaudler – D 1795: **Continue on.**
Midnight shift: Continue on
Day Shift: Continue on.
Afternoon Shift: Continued.

Tank 7 / AMT for D-1795 NAQ: **Continue…make next tank when getting low**
Midnight shift: Made next tank this shift.
Day shift:
Afternoon Shift:

#6 - RC / D-0756: **Down**
Exhaust to Sly Scrubber
Midnight shift: Down
Day Shift: Calciner is off. Keep off.
Afternoon shift: Down.

Tower 3 / Cu-1986: **Loaded and running.**

Tower 6 / E-474: **Tower unloaded and on hold until next E 474 load arrives on Monday.**
Midnight Shift: On hold until Monday
Day shift:
Afternoon shift:

Harrop Kiln - Al-3921 T 3/16": **Down…saggers to be removed, screener parts at TK#2**
Midnight Shift: No activity
Day Shift:
Afternoon Shift:

North Screener / E 474:
Midnight shift: Continue…~6 totes to screen
Day shift:
Afternoon Shift:

South Screener / Cu 1986:
Midnight shift: Continue…~2 totes to screen
Day shift:
Afternoon Shift:

HC-11 Tanks / Cu 5020: **Completed. Maintenance needs to repair or replace tank #6 pump.**
Midnight shift:
Day shift:
Afternoon Shift:

#2662 Pill Machine / Al-3917 3/16: **Finished. Holding for decision to switch to 3915.**

#2664 Pill Machine / Al-3917 3/16: **Finished. Holding for decision to switch to 3915.**

Tunnel Kiln #2 / BE-0101 Extrusions: **Completed.**
Midnight shift:
Day shift:
Afternoon Shift:

Tunnel Kiln #4 / Cu-0540: **Continue loading/unloading**
Midnight shift:
Day shift:
Afternoon Shift:

Priorities 1 through 6 are basically all the same priority, should be considered urgent and will require call outs for maint issues.

1) D-1795 NAQ - East Pfaudler/#3P&S Dryer/#3RC
2) D-1795 NAQ - #4 RC
3) AL-5637 E 1/8 - #1MED/#1 RC, use up all of the Versal B, then clean up the calciner feed hopper and calciner first for Ni-2458 E
4) Reduction Towers, specifically keeping up with the screening and getting the samples to the lab on E-474 TRL finished lots. Next arrival of 474 GP expected on Monday for Tower 6 (leave empty until next 474 GP shipment arrives). Continue to run Cu-1986 TRL through Tower 3.
5) Cu-0602 E Trial - #2MED/#2RC
6) Catoxid - PK/#5RC (requires frequent inspection of HEPA filter), need to get this started, we already lost 5 days on the plan, putting Additives 5 days behind the committed equipment time for their Q1 products.
7) Ni-2458 E - Finish National Dryer clean up when Schirmer is done soda blasting the dryer