SOUTH PRODUCTION NOTES

Sept 15, 2015
7-3 Shift notes

BASF EMPLOYEES
290 Last Recordable
222 Last Lost Time

Notes are for Friday through Saturday morning

#1 MED / Al 3952:

Several batches made but holding until feed can start (calciner needs to exhaust to Trimer but Trimer is down for cleaning/maintenance).

#1 RC / Al 3952:

Calciner is not lit and working on feeding rescreens to the calciner. More rescreen drums were supposed to come today.

Need to exhaust to Trimer but Trimer is down for cleaning/maintenance week of 9/14/15.

#2 MED line / Cu 0860:

Hold until all material calcined and instructions provided by Justin to restart.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

Calciner is empty, hold for Justin's instructions.

#3 MED line / D 1716:

Continue batches. Do not accumulate wet mix…if that happens, contact Bodmann for instructions to get back to mixer.

#3 RC / D 1716:

Continue feeding as feed is available. Currently two bags on the floor and not feeding.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Out of feed, holding for PK-repairs.
PK will be down for pump issues and liner repair on 9-15-15

Feed end vacumax filters were changed on 9/4/15 day shift.

#6 RC & Dryer / D 1781:

Started feed back up early on afternoon shift. Continue as feed is available.

West Pfaudler / 4601

HOLD….We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Should be able to start later in the week.

East Pfaudler/ D 1781:

#6 was restarted on afternoon shift Monday. Continue to make batches. Use Shirmer to make lifts to make feed available for #6 RC.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

The PK was not cleaned out well enough for repair to be made. The PK will be cleaned on day shift and allowed to dry over night to make it available to be repaired on Wednesday.

Has been blanked off. On hold until lining repair is complete. Got the solution pump going as good as possible. Work still needs to be done.
Started batch midnight shift but solution pump (from make-up tank to blender) is not working properly (pumpimg slow and erratically. Work order submitted.
Also, make sure only one sock (lid cover) used on the loading lid. If you use two covers, the blender will not be able to "breathe" and the seals will blow out.

When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

HF pump install is complete. Need to verify inspection is done. Need to verify everything is good to go with Lucas.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:

Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.

Cu-0860 repacking in screening room:

Continued repacking and paint touch-up on lot 340 drums. All available drums from lot 340 completed, but still cannot find drums 1-8 and 27. Currently working on lot 335 drums in pole barn.

These need to be updated on the green sheet. We need to include the lot and number of the drums inspected and then also the amount of drums that were repacked. (I.E. Lot 335 Dr 1-50, 4 drums repacked)

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

NOTE: Bl Mill dust collector dumper lid has been fixed. However, the new seal needs to cure. Need to leave down at least through second shift.

Harrop Kiln / Al 3920:

Shutting down. All material is finished.

Building 27 Belt Filter / 5020:

Was running until belt broke at seam at around 1:00 am Tuesday morning. Belt has been replaced and training the belt has been started late on day shift.

WEEKEND PRIORITIES:

1) #6RC/East Pfaudler
2) West Pfaudler
3) South Precip/Dry
4) #4 Tunnel Kiln/Ross Mixer
5) South PK/.#5 RC
6) #1 MED/#1 RC
7) #2 RC North
8) #2 MED/#2RC
9) #3 MED/#3RC
10) North PK/Wyssmont