SOUTH PRODUCTION NOTES

Oct 14, 2015
7-3 Shift notes

BASF EMPLOYEES
20 Last Recordable
20 Last Lost Time

SAFETY Notes: Please keep the tow motor traffic speed down in the plant, especially around corners, through doorways and inside buildings. Also, be sure to use your horn to let others know you are in the area.

Title V Notes: Keep eye on Trimer stage 2 and stage 3. They are both in range while we are running

#1 MED / Al 5637:

Hold…we have plenty of bags on the floor to feed the calciner but still not feeding yet until pfaudler drying done or whenever engineering and production team advises.

#1 RC / Al 5637:

Not feeding yet until pfaudler drying done or whenever engineering and production team advises.

#2 MED line / Cu 0560:

Planning on running on 2nd and 3rd shift. Continue as Kristen directs.

#2 RC/ Cu 0560:

Continue with available feed and get a whirl pack sample and the beginning and middle of each shift off calciner (label the sample with Lot # and current drum #).

#3 MED line / D 0704:

Holding until we get more siral in. Once Siral is in can continue as needed. Packing on End seals will need greased once a shift.

#3 RC / D 0704:

Continue.

MAKE SURE ALL BAGS ARE CLOSED COMING OFF THE CALCINER, AND BE SURE THE LABEL POUCH IS SECURE!

#4 RC / D 0222:

Per Bill Grodecki, BOX15 SS #1 will need to be refired (one of the recently re-impregnated bags).
Calciner coming up to temp now going to DC. Will need to be switched over to the Trimer before feed is started.

#5 RC / Hold for refractory repair:

Cleaning is ongoing, area roped off from earlier work
The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).
Need to locate more cartridges
Need a WO to reinstall feed end rotolock.
WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 1765 LAQ:

All feed has been exhausted. Run out calciner and then start clean up. Clean up needs to be turned around quickly. Sly scrubber needs to be off and locked out for Lucas to snake lines going to sumps in the morning.

NOTE: Make sure all buggies have been cleaned and washed out…Once we are finished we need to get right on the cleanup.

All Drum labels have been fixed and need to be put on the truck.

West Pfaudler / 4601

Started drying 3rd batch on day shift and continued throughout the night. We reached 220 degrees at 4:40am. Continuing to dry. Currently at a 24 LOD.

On the new panelview, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 1765 LAQ:

Pfaudler and hopper have been washed out and the lid has been reinstalled.
Will start next product as soon as calciner has been cleaned. Waiting on MOD.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / Clean.

Hold

PK Blender: D 0222 impregs:

PK has been washed out.
Floor has been washed down.
Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206 is next

Fence repair was done on Friday. Will need maintenance to replace door sensors.

HF CD is on Andrew's desk.
Operators may need a refresher on HF and procedures for running 5206.
NOTE: flow meter parts delivered and reinstalled.

Tower 3 / DPT 101 down, QVAM next:

Bottom has been washed.
Vibrator has been replaced. Once tower bottom is back in, tower can be loaded and QVAM run started.

Tower 6 / DPT 101:

Tower unloaded and holding.
Need to have Kirk troubleshoot when tower is under H2.

Cu-0860 repacking in screening room:

Will need to inspect lots 341-349 and 363-369 when they come in.

North Screener / DPT-0101:

1 tote that still needs to be screened. Continue.

South Screener / DPT-0101:

1 tote that still needs to be screened. Continue.

#2662 (west) Pill Machine /

Down for cleaning, retooling. Table seals in, continue installation. Work order in for wiring feeder plug.

#2664 (east) Pill Machine /

Down for cleaning, retooling. Table seals in, continue installation

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

All saggers have been unloaded and blowers are still running. Holding for repairs.
NOTE: Milling done for now. Old v-2046 drums have been cleaned and disposed of.
We need to relabel 8 drums for Grodecki. Instructions to come.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 0808:

Tank 4 was acid washed. Pumped out the solution from the dike under the tanks on midnight shift.
Gredco to inspect tank 4 on Thursday. We will start running the 6020 after the inspection.

-When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution. This means we will need to choke back the suction to tank two in order to get enough suction to trigger the interlock.

PRODUCTION PRIORITIES:

1) #6RC/East Pfaudler/CTO
2) West Pfaudler
3) South Precip/Dry
4) West Blender Pill Room
5) V-2046 Milling/Mill/Dust Collector/Dumper
6) #4 RC for D-0222
7) #2 MED/#2RC
8) #1 MED/#1RC
9) Reduction Towers
10) #2 RC North
11) #3MED/#3RC
12) North PK/Wyssmont