SOUTH PRODUCTION NOTES

Nov 6,2015
11-7 shift Notes

BASF EMPLOYEES
47 Last Recordable
47 Last Lost Time

SAFETY Notes: PPE is the last line of defense to prevent an injury. Be sure to wear it. Remember eyes are priceless, eye protection is cheap.

Title V Notes: Extra effort needed to keep an eye on Trimer as we are running 4601.

#1 MED / Clean for X 253:

Continuing on clean up. Must be a thorough clean up as the previous product is a major contaminant. Will not be washing out the mixer per Justin. New air hammer on order for the mixer. Schirmer to soda blast the mixer on Friday.

#1 RC / X253 next:

Calciner is running in reverse. Continue on clean up.

#2 MED line / D 0768 SSD:

Venting has been fixed and we can restart the line.

#2 RC/ D 0768 SSD:

Calciner is currently feeding. Continue

#3 MED line / Al 5637:

Can restart when able. Vent piping has been fixed.

End seals will need greased once a shift.

#3 RC / Al 5637 :

Burners tuned on day shift. Got calciner back feeding late on day shift. Ameriwaste scheduled to suck out line Thursday.

#4 RC / D-5206:

Feeding through lot 500 SS #1 and 2 due to them being underfired. Will remake these bags then continue as feed is available.

#5 RC / Hold for refractory repair:

Cleaning is ongoing, area roped off from earlier work
Need to have the calciner top moved so that we can access the National dryer bag station. DL Page will work on shortly…
The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).
New cartridges for the Discharge end vacumax are now in the store room. Please sign out when taking.
Need a WO to reinstall feed end rotolock.
WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority.

West Pfaudler / D 4601

Batch 8 is complete and unloaded. Can start next batch on midnights.
Ferric nitrate is in Shipping.
On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue to run.
There is an unlabeled bag on the third floor that will need to be looked at by the engineer. Llot 49
D0704 is located in the far south rail shed.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue feeding as material is available. Need to make sure that batches are being drained properly.
Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.
Floor has been washed down.
Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
DC gauge has been added to the Wonderware and has been moved over to near the weight tank.
Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).
Run 2 batches using raws from lots 481 or 486 and then one from 490. In MOD
Make sure batches are drained properly.
HF CD and sign in sheet are on Andrews desk.
Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

May switch to DPT 101 sometime next week.

Tower 6 / DPT 101:

Holding. DPT to start Friday see Kristens email…
Need to have Kirk troubleshoot when tower is under H2.

Cu-0860 repacking in screening room:

Continue repacking. Use drums off of the trailer in the shipping dock.
Need to talk with operators about changing out labels in kind. We are not using only the non-ghs lables.
Continue with inspection and repacking/repainting of lots 341-349 and 363-369.
Be certain that every drum completed is logged.
Steam heater was turned on in screening room.

North Screener / DPT-0101:

Screening finished. Product screen working on being pulled on day shift?

South Screener / DPT-0101:

Screening finished. Product screen working on being pulled on day shift?

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

Continue loading and unloading. Make sure that all saggers are filled properly.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continue to run. We have bags coming out of our ears.
Putting excess bags in the rail shed. When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

1) #6RC/East Pfaudler
2) West Pfaudler/Trimer
3) South Precip/Dry
4) #2 RC North
5) #3 MED/#3RC - Change over from Al-4126 to AL-5637
6) #2 MED/#2RC
7) #1 MED/#1RC - Start clean up from Al-5637 to X-253 Base
8) Abbe/National Dryer/#4 RC - Run as qualified labor is available
9) Reduction Towers - Adjust drums from last load of QVAM