SOUTH PRODUCTION NOTES

Nov 14, 2015
11-7 Shift Notes

BASF EMPLOYEES
54 Last Recordable
54 Last Lost Time

SAFETY Notes: As it starts to get cold be aware for the development of ice!!Be careful so there aren't any slips, trips, or falls!

Title V Notes: Keep an eye on the CTO as we will be running it in manual for the next day.

#1 MED / X 253:

Working on repairing oscillator belt, will resume on Sunday.

#1 RC / X253 next:

Screens were changed over on Thursday midnight shift.

#2 MED line / D 0768 SSD:

Holding off until we get the calciner going.
Continue on repack of microsorb. Located in C16 in warehouse

#2 RC/ D 0768 SSD:

Not running due to continued CO issues. Will not run until issues can be resolved. Burner 9 and 10 cannot be used due to CO release issues.

#3 MED line / Al 5637:

Continue running. Page still working up on fabbing the part of the chute. May need to clean out the paddle.
End seals will need greased once a shift.

#3 RC / Al 5637 :

CTO is running in manual. Shut down calciner temporarily on second shift due to CO issues(burners 1 and 3 were on). Restarting and then we can restart the feed tonight. If any CO issues, immediately shut down the calciner.
Keep burners 1 and 3 locked out due to CO issue! Burners 1 and 3 have been tagged out and will need worked on.
We have a lot of bags on the floor to feed.

#4 RC / D-5206:

Feed as feed becomes available.
Bags have all been reweighed and adjusted.

Continue to check weigh all bags. Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / Thursday morning training:

Begin feeding when the new pfaudler solution is pumped in and the temperature gets below 170.

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority. Elevator in 27 working again.

West Pfaudler / D 4601

Solution being pumped in late on second shift and will continue into early midnight shift. Had to stop for an hour due to pfaudler temperature rising quickly at the start of the pumping cycle. Due not dry until day shift when a GL or engineer is present.
On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue to run.
More 0704 is on site

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue to run as material is available. We dropped the feed rate on the dryer to make sure material comes off dry.
Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.
Floor has been washed down.
Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
DC gauge has been added to the Wonderware and has been moved over to near the weight tank.
Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).
Run 2 batches using raws from lots 481 or 486 and then one from 490 if any 490 left. In MOD
Make sure batches are drained properly.
HF CD and sign in sheet are on Andrews desk.
Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

May switch to DPT 101 sometime next week.

Tower 6 / DPT 101:

Tower was unloaded and reloaded on second shift.
Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

All drums near #1/#2 calciner are completed. Is this it or are we bringing in more durms. Need to inspect labels in the warehouse.
Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.
We only have a few drums left. See Robs email
Steam heater was turned on in screening room.

North Screener / DPT-0101:

Change out screens per Kristen's email. New screens are on order by Kristen.
Make sure they are installed before screening any DPT-0101

South Screener / DPT-0101:

Change out screens per Kristen's email. New screens are on order by Kristen.
Make sure they are installed before screening any DPT-0101

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

Continue unloading. Will be done with the 0540 soon and switching over to the 2508 this weekend. We will need to change out saggers.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Repairs complete, continue running.
Glycol pump was pulled and will be sent out to be repaired.

When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

1) #6RC/East Pfaudler
2) West Pfaudler/Trimer
3) #5 RC/Trimer
4) CTO
5) South Precip/Dry
6) #2 MED/#2RC
7) #1 MED/#1RC
8) #2 RC North
9) Reduction Tower 6
10) #3 MED/#3RC
11) Abbe/National Dryer/#4 RC - Run as qualified labor is available