SOUTH PRODUCTION NOTES

May 7, 2016
Saturday Shift Notes
BASF EMPLOYEES
162 Last Recordable
229 Last Lost time

Title V Notes: Trimer is running. Keep a close eye on the caustic tank level, Kirk wants to be contacted when it gets to 75% so he can oversee the refill.
CTO – in online and running.
Sly Scrubber – Need to perform PM sampling once a day (2nd shift) when running.

#1 MED / X-253 Next:

WOW for clogged dust collector line above #1 mixer bin vent. Need to get clean quickly. Soda blasting will continue Sunday morning.
End Seals are leaking – WOW.

#1 RC / Al 4126:

Continue to run. Keep close track of the fines amounts.
Will be cleaning for X253 next.

#2 MED line / Clean for Styrene:

Still a little cleaning and setup to do per Justin's email. Plan to start up Styrene on Monday.
Green drums are the only drums to have dry ice put into them. Only the Green drums vent outward.

#2 RC / Cu 0360:

Almost done feeding. Bring down temps when out of material so we can begin cleaning for Styrene.

#3 MED line / D1717 NAQ:

Continue making batches. Work in 1/2 drum of wet mix per batch, let Bodmann know if there are any issues with extruding using this amount of wet mix. Batch 130 may be the final batch.
Make sure we are greasing end seals once per shift when running.

#3 RC / D1717 NAQ:

Will be starting back up on 2nd shift now that we have feed. Need to get to Lot 5 Bag 12 to meet order requirements.

#4 RC / Selexorb:

Plan is to start feeding around 8pm on Saturday. Contact Justin when we start to help get everything lined out.

#5 RC / Cleaning for Catoxid:

We can continue with cleanup. Need to run material through 5A rotolock into the feed hopper to finish cleanout. Material can be washed to floor because feed end rotolock will not be installed until Monday.
GEM has dropped the feed end rotolock and will be replacing the tube gaskets on Monday. Need to check if Vacuumax is clogged.
Thermowel was removed.
FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.
When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D-0257:

Continue to feed.
Do not use new Blue buggies. Okay to use scale in bldg 27 for check weighing.

West Pfaudler / D-0222:

Waiting on another batch in Tank 7. Day tank has been locked out –key in GL's box. GEM has looked at it and will be looking at the repairs.
Lot 192,193,194,195, and 196 are all in pass and are ok to use.
The steam repairs are done. Set to 30.

East Pfaudler/ D-0257:

Continue running. pH probe is broken. Need to use the one in building 27 until we can get another one.
Don't use the blue buggies.

6 Tank: D-0222 solution:

Do not make a tank, hold for engineering approval.

7 Tank: D-0222 Solution:

Continue making batch and get sample to the lab.

National Dryer / D-0222:

Feed as material is available.

PK Blender / Pill Mix AL3915 next:

Continue making pill mix. Plan to switch over on Monday to Catoxid.
Page switched out the discharge plate and installed a removable extension so that we can switch between totes and bags ourselves.

DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out.
Cover plates over open hole in floor have been reinstalled.

Tower 3 / Cu 0860:

Tower has been unloaded. Idle until further notice.

Tower 6 / Cu 0860:

Tower is done and has been unloaded. Idle until further notice.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / Cu 0860:

Scale repaired, continue to run. If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / Al 3915:

Continue as manpower permits. Next bags to be processed will be the bags from the North end.

#2664 (east) Pill Machine /

Has been taken down to maintenance for inspection by rewiring company.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.
Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Unloading complete and gas shut off.

Harrop Kiln / Al-3920 next:

Continue to run. Use latest material off the pill machine.
We will need to start running product from the north end to get quality back on it.

Building 27 Belt Filter / Cu 6081:

Continue to run as manpower allows.
We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

1) #6RC/East Pfaudler
2) #2 RC South Cu-0360 T then change over
3) West Pfaudler/National Dryer
4) #4 RC/Trimer
5) #3 MED/RC/CTO
6) #1 MED/RC
7) Clean-up & change over #2 MED
8) Re-screening of E-403 TU
9) South PK
10) #5 RC
11) Horne Machine
12) Reduction Towers/Screening
13) North PK/Wsyssmont
14) Kneader
15) PR2 Cu-0864 T
16) PR2 Al-3915 T
17) Harrop Kiln
18) #2 RC North