SOUTH PRODUCTION NOTES

May 29, 2015
7-3 Shift Notes

BASF EMPLOYEES
120 Last Recordable
635 Last Lost Time

63 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Al 5645

Continue. Be sure to write what line # your samples are from.

#1 RC / Al 5645

On hold. Will need MOD for running on #1 line from engineer, or at least Syntron settings.

Exhaust to Trimer

#2 MED line / Styrene Trial done:

Follow the clean up list provided by Justin.
Schirmer to blast the dryer belt on days.

#2 RC/ Styrene Trial:

Material has all been fed and the temperatures are coming down. Roller for tube being worked on today.

Exhaust to F1

#3 MED line / Al 5645:

Continue to run and keep running through breaks.

#3 RC / Al-5645

Started the feed on second shift. Continue to feed.

Exhaust to CTO

#4 RC / D-1135 next:

Continue-600 lbs/hr. Syntron control settings adjusted ("on" changed from 7 to 9). Monitor rate and adjust as necessary.

Exhaust to 4 DC

#5 RC / Catoxid:

Out of feed until we get some more made from the PK blender. MUST watch for any powder discharge on roof or in building. Any issues, contact GL.
Keep area clean.

Please take SA for this product, Gemini machines are now working.

Exhaust to 5 DC

#6 RC & Dryer / D 0759 next

Plan to start Monday. Most of system cleaned and about ready for D 0759, however the floor on both ends of calciner needs to be cleaned up.
John will be in tomorrow with MOD- we need to finish cleaning so we are ready to start.
NOTE: T Krupp repaired the elevator in bldg 27 but on first test it got stuck between floors. We will not be using it.

Exhaust to Sly Scrubber

West Pfaudler / D-1135

Restarted on second shift. Continue. Watch for time out error on control panel, it will lock up the system and not allow chrome pumping. Error will need to be cleared and then push system idle button.
2nd floor will be a regulated area until more IH testing can be done.

East Pfaudler/ Cleaning for D-0759

Lid has been installed. Metals to be in soon maybe start this weekend

6 Tank / Ni 2458 solution

Tank is empty.

7 Tank Ni-2458 Solution:

Cleaning.

National Dryer / D-1135

Continue on when we get feed. Once this run is complete, we will need Schirmer to bead blast the dryer belt.

PK Blender / Catoxid:

Batches made on midnight shift. Continue to make batches.
All used chrome totes need to be returned to shipping to be sent out to be refilled.

When running, be sure to use 112 bags. We cannot use 120 bags for pill mix.

Abbe Blender / 5206 Done

Hold. Transfer Pump will need to be replaced. Needed it for the west pfaudler.

Tower 3 / Empty for E 474:

Tower started on second shift.

Tower 6 / E 406:

MT and washed waiting next product

North Screener / Switched to E 406:

Screener changed over to E 406. Gray drums in bldg 24

South Screener / Switched to E 474:

Screener changed over to E 474. DI bottles were brought down to the screening room. Will need to be hooked up before we start screening.

#2662 (west) Pill Machine / AI-3915:

Continue when manpower permits. More mix lifted to 2nd floor Sunday.

#2664 (east) Pill Machine / AI-3915:

Continue when manpower permits. More mix lifted to 2nd floor Sunday.

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / Cu 0540:

Running. Scale has been fixed. Switching to Cu 0540 in supersacks
WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 4096 next:

Harrop is coming up to temps now should be ready to load late in day shift.
Need to locate drum dumper and verify that the modifications are complete.

NOTE: All raws are in the pole barn. 22,000 lbs.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Hold for analysis and instructions

Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.
We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 8 should be considered urgent and will require call outs for maintenance issues and/or processing issues.

1) #5 RC/South PK
2) West Pfaudler/National Dryer/#4 RC
3) #3 MED/#3RC
4) Harrop Kiln
5) Horne Tabletting
6) HC-11 precip/dry (if we get the ok to continue after we get the results from the 2 single sized batches)
7) #1 MED/#1RC
8) #4 Tunnel Kiln (should be transitioning from X-540 to Cu-0540 later today)
9) #2 MED/#2 RC
10) Reduction Screening
11) Reduction Towers
12) East Pfaudler clean up
13) HC-11 Dryer/Calciner clean up