SOUTH PRODUCTION NOTES

Mar 9, 2015
7-3 Shift Notes

BASF EMPLOYEES
43 Last Recordable
619 Last Lost Time

132 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Al 5637 next:

A total of 9-10 batches made this weekend, and in doing so all of the available inserts were consumed. Many of them were being ruined by the wiper blade. Should discuss what is happening before restarting (more inserts should be delivered on Monday).

#1 RC / Clean for Al 5637:

Calciner, screener and spiral flushed (washed), most of the residual Si 1624 removed. Need to ask engineer if any 5637 fines or flush material available prior to running. Also need to gather screens for screener (Oversize 3 mesh or .187 x 5/16; Fines .06 to .076 slotted screen, such as .076 x ¼).

Exhaust to

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts needed and not available… Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360:

Batches were made this weekend but many reports of dusting during 1st pass (into tote) and 2nd pass (into drums). Need to evaluate better dust control measures (did not run midnight shift).
Please take all dried samples to the sample rack.

#3 RC / Rescreening Si 1624:

Last bag of lot 629 rescreens fed into hopper late midnight shift. Email sent to Kristen to confirm if any other material (different lot or redo's) needed after bag 20 runs through.
Keep feed rate 200-250 and begin with bags of LOT 629 material, and feed these in bag order.

Exhaust to Trimer

#4 RC / D-0222 KLP done:

Down, cleaning started
NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539:

Department began to have a dusty haze, feed end vac-u-max suspected to be messed up again. Will need to inspect filters (John Crawford notified and will look at it on day shift). Also emailed Mike Baron for his assistance/guidance. Make sure we are not overfilling hopper!

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Bodmann advised to drum all remaining material for reclaim. Will need to clean up for E 321 next. Waiting for Sheets (start rough cleaning anytime and we will continue when sheets are delivered).

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Continue on 3rd batch…check loi status first thing day shift Monday and unload if ready. Make sure all material out of pfaudler, and get weights of all bagged material. Start next batch when ready

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / Cleaning for BE0101

Pfaudler has been rinsed and hopper cleaned. Floor area has been cleaned.
Clean up sheets in Be 0101 MOD

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

2 batches of pill mix made on Sunday midnights. Then back to selexsorb.
Follow new solution sheets and contact John Bodmann if any questions.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower unloading/reloading early Monday morning (late midnight shift).

Tower 6 / QVAM next:

Tower washed out on Saturday afternoon. Ready for install

North Screener / Cu-0860:

Running 0860 now

South Screener / Cu-0860:

Running 0860 now

#2662 (west) Pill Machine / Al-3917 T 3/16":

Continue on as we have material to pill (2 pill mix batches made over weekend).
NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / Al-3917 T 3/16":

Continue on as we have material to pill (2 pill mix batches made over weekend).

TK #2 / V 2046:

Feeding refires now; down to last bag to feed. Confirm if this is all.
Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

NOTE: BI Mill needs to get running (start with the 29 refire drums in BI Mill room – they should all have blue paint on the drums)

TK #4 / Cu 2508:

Continue rescreening as manpower permits, and need to confirm whether drums 1-4 from lot 215 were made. Labels found in desk drawer, but were the drums even made? Grab any remaining 2508 bags from building 24. 1 bag of rescreen left.
WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue…split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.
We are now loading the front half of the car and the top 2 saggers on the back half of the saggers. Operators will be switched out half way through the shift.

Building 27 Belt Filter / 6081:

Continue…make sure north end provides copper nitrate (stay in contact with them!)

Priorities:

1) Reduction Towers
2) #1 MED/RC
3) #5 RC02320510
4) #2 T Kiln
5) HC-11 Precip/Dry
6) #3 MED
7) Harrop Kiln
8) West Pfaudler
9) #2 Line/#2RC
10) Horne Tabletting Machines
11) #4 Tunnel Kiln
12) South PK
13) #3 RC