SOUTH PRODUCTION NOTES

May 31, 2015
Sunday Shift Notes

BASF EMPLOYEES
121 Last Recordable
636 Last Lost Time

62 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Al 5645

Continue and run through breaks. Be sure to write what line # your samples are from.

#1 RC / Al 5645

Continue. Keep an eye on the feed rate and the trimer.

Exhaust to Trimer

#2 MED line / Cu 0860 clean up:

Follow the clean up list provided by Justin and sign off on it. Call him with any questions.

#2 RC/ Cu 0860 clean up:

Will run a bag of flush through RC. It has been brought to the second floor..see clean up clipboard. Lot 170 of Cu 0860(railshed) will need refed when we start back up.

Exhaust to F1

#3 MED line / Al 5645:

Continue to run and keep running through breaks.

#3 RC / Al-5645

Continue to feed. Watch CTO.

Exhaust to CTO

#4 RC / D-1135 next:

Continue. Scale was bumped and just needed to be moved a foot. Continue-600 lbs/hr. Monitor rate and adjust as necessary.

Exhaust to 4 DC

#5 RC / Catoxid:

Continue. MUST watch for any powder discharge on roof or in building. VFD on rotolocks faulted and needed reset. Any issues, contact GL.

Keep area clean.

Please take SA for this product, Gemini machines are now working.

Exhaust to 5 DC

#6 RC & Dryer / D 0759 next

Need to clean the following..Power wash the dryer belt. Light calciner after this is done.
NOTE: T Krupp repaired the elevator in bldg 27 but on first test it got stuck between floors. We will not be using it.

Exhaust to Sly Scrubber

West Pfaudler / D-1135

Continue with the two batches a shift. Watch for time out error on control panel, it will lock up the system and not allow chrome pumping. Error will need to be cleared and then push system idle button.
2nd floor will be a regulated area until more IH testing can be done.

East Pfaudler/ D-0759

Lid has been installed. Plan to start Monday morning.

6 Tank / Ni 2458 solution

Tank is empty.

7 Tank Ni-2458 Solution:

Cleaning.

National Dryer / D-1135

Dryer was down at start of day shift due to a bag being backed up. Cleaned out and restarted. Continue on when we get feed. Once this run is complete, we will need Schirmer to bead blast the dryer belt.

PK Blender / Catoxid:

East end seal is blown. Will need to be replaced by maintenance before we can restart. Also the liner is scheduled to be replaced/repaired Monday. Double check that the blender and building are clean after the water dries tonight.
Chrome totes in building 7.

When running, be sure to use 112 bags. We cannot use 120 bags for pill mix.

Abbe Blender / 5206 Done

Hold. Transfer Pump will need to be replaced. Needed it for the west pfaudler.

Tower 3 / Empty for E 474:

Tower started after burner jacket issues resolved with the help of an electrician..

Tower 6 / E 406:

MT and washed waiting next product

North Screener / E 406:

Continue. Gray drums in bldg 24.

South Screener / Switched to E 474:

Screener changed over to E 474. DI bottles were brought down to the screening room. Will need to be hooked up before we start screening.

#2662 (west) Pill Machine / AI-3915:

Continue when manpower permits. More mix lifted to 2nd floor Saturday.

#2664 (east) Pill Machine / AI-3915:

Continue when manpower permits. More mix lifted to 2nd floor Saturday.

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / Cu 0540:

Finish unloading. Follow instructions for switching to Cu 2508.

Harrop Kiln / Al 4096 next:

Began loading on first shift. We will reuse the drums. Pull liners out of drums and make sure the inside of the drum is completely clean. Pull the labels off and clean the writing off of the rings for the drum with industrial cleaner

NOTE: All raws are in the pole barn. 22,000 lbs.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Hold for analysis and instructions

Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.
We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Call outs required on 1 through 7.

1) #5 RC/South PK
2) West Pfaudler/National Dryer/#4 RC
3) #3 MED/#3RC
4) Harrop Kiln
5) Horne Tabletting
6) #1 MED/#1RC
7) #4 Tunnel Kiln (should be transitioning from X-540 to Cu-0540 later today)
8) East Pfaudler/HC-11 Dryer/Calciner clean up & set up
9) Reduction Screening
10) #2 MED/#2 RC Clean up
11) Reduction Towers
12) HC-11 precip/dry (if we get the ok to continue)