SOUTH PRODUCTION NOTES

May 27, 2016
7-3 Shift Notes
BASF EMPLOYEES
181 Last Recordable
248 Last Lost time

Title V Notes: **Trimer** – has been locked out for the work on Wednesday. Will need to reopen all the slide gates leading to Trimer. Have all been closed as part of the work.
F1 – we need to drain half a tote from F1 per day on 2nd shift to get rid of Moly.
Need to sample B31 sump every shift so we don't overflow.
CTO – is online and running – need to look at changing the HEPA filter soon.
Need to watch sump closely. Had issues with it filling quickly during pfaudler cooling.

#1 MED / AI 4126:

Cleaning done. Need to communicate with the powder room guys that the filter receiver has been filled with old style filters. Need to watch HEPA closely. Plan on starting extruding Friday morning.
Target 4 bags on the floor during start up.

#1 RC / AI 4126:

Start with partial bag we left off with last time.

#2 MED line / Styrene:

Continue making batches. Additional raw materials are in the warehouse Drop area.
Green drums are the only drums to have dry ice put into them.

#2 RC / Styrene:

Building up feed. Restart when we have a few bags on the floor.
New chute into syntron was shortened because material was not flowing properly.
We need to drain half a tote from F1 per day to get rid of Moly.

#3 MED line / D-1708 NAQ:

Continue making batches.
We are to use ½ drum of wet mix in each batch per Bodmann - is in the MOD.
Make sure we are greasing end seals once per shift when running.

#3 RC / D-1708 NAQ:

Building feed - start feeding again when we have a few bags on the floor.

#4 RC / D0222:

Need to finish cleanup. Sand has been run through. High priority clean up.
Planning to start up ASAP when the Trimer is back.

#5 RC / Catoxid:

Continue feeding.
So far we haven't had any issues with the feed end vacumax backing up; keep a close eye on it.
FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.
When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D 1767 NAQ next:

Continue feeding material that has reach its 12 hour hold time.
Make sure the material has aged before feeding to the dryer.
Okay to use scale in bldg 27 for check weighing.

West Pfaudler / X-253:

Installed new spray arm and lid resealed. Restart on dayshift.

East Pfaudler/ D 1767 NAQ next:

Continue making batches.
32 drums of metals have been moved to the cage.
WE ARE USING THE NEW BLUE BUGGIES.

6 Tank: MT:

Empty.

7 Tank: MT:

Solution has been emptied. Need to acid wash?

National Dryer / D-0222:

Continue cleaning.

PK Blender / Catoxid:

Continue.
Got the Scrubber dP back in range. NEED TO VERIFY THIS BEFORE EACH BATCH!!!!!!

Flow meter is installed but not calibrated yet. DO NOT USE
DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / (E406 Next):

Continue running.

Tower 6 / DPT 0101 (E406 Next):

Do not load until chiller issues are figured out. Holding for now.
Trane will be out on Friday to address the issue with the chiller. Waiting on 2nd half of the material to arrive as well.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / DPT 0101:

Continue to run. Need to finish DPT and switch over for an order that needs filled.
If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / Al 3915:

Hoist repair completed. Continue to run, we need to maintain material supply for the Harrop.

#2664 (east) Pill Machine /

Has been taken down to maintenance for inspection by rewiring company.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.
Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Unloading complete and gas shut off.

Harrop Kiln / Al-3920 next:

Continue to run. We are now loading the front and back saggers with material. MOD has been switched to have 20 drums per lot. Only load material off our Horn machine.

Building 27 Belt Filter / Cu 6081:

Holding for restart.
We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

Top 8 should be considered as call out items

1) #6RC/East Pfaudler
2) West Pfaudler –
3) #4 RC/Trimer
4) #1 RC North
5) #1 MED/RC
6) #2 MED/RC
7) #3 MED/RC/CTO
8) Reduction Towers/Screening (DPT 101) once complete stay on screening so we can meet customer ship date on both tower Loads
9) Harrop Kiln
10) South PK
11) #5 RC
12) Horne Machine
13) North CUAPV (to keep #1 RC North running)
14) PR2 103 GP
15) PR2 Al-3915 T
16) Kneader
17) PR2 Cu-0864 T