SOUTH PRODUCTION NOTES

Mar 11, 2015
3-11 Shift Notes

BASF EMPLOYEES
45 Last Recordable
621 Last Lost Time

130 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Al 5637 next:

Running. The gearbox was adjusted and a broken pin was replaced in the gearbox. Still to be evaluated for a permanent fix, but runnable for now.

#1 RC / Clean for Al 5637:

Feed in batch order. Need to monitor feed rate (syntron adjustments still need to be made from 1st floor) and make sure Trimer is running properly. Work order being submitted for the old Trimer pH gauges as they are running on the high side, however the newer gauges are in Title V range. Kirk or Eliott need to confirm what is or is not working properly. (Oversize 3; Fines 11 mesh).

Exhaust to Trimer

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts needed and not available… Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360:

Continue to run as manpower is available. Ok to run with dust collection hose in the tote. The drums can use the stove pipe lid, but the dust collection slide gate will need to be closed.
Please take all dried samples to the sample rack.

#3 RC / Rescreening Si 1624:

Calciner is rescreening lot 628 bags 11-20 (yes, again) All ten bags moved to 2nd floor and bag # marked on each bag … need to feed in bag order.
Keep feed rate 200-250.

Exhaust to Trimer

#4 RC / D-0222 KLP done 2458 Next:

Down, cleaning started. Will need a clean up sheet.
NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539 stopped/ switch to 4011:

Calciner put in shutdown mode. Ameriwaste is due to come in Thursday morning and remove the dust collector bags on 5A dust collector. We will then wash it down so they can come back in Friday to install new ones.

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Continue cleaning…all buggies emptied and ran remaining material through calciner into drum. Will need to clean up for E 321 next.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Continuing on with the second impreg of the fourth batch on afternoon shift.

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / Cleaning for BE0101

Need to set up the inside of the pfaudler. Then, we can close it up and acid wash it.

National Dryer: Cleaning

GEM is finished. Needs to be evaluated for cleanliness.

PK Blender AL 3915 Pill Mix:

The last batch of Selexorb is being made on second shift and the PK blender is being washed out in order to switch over to the pill mix.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower was unloaded. Being reloaded, but the centerfix is plugged. A work order has been written.

Tower 6 / QVAM next:

Tower is being loaded and can be started. When it is started, give Kristen a phone call or a text to let her know what time.

North Screener / Cu-0860:

Continue on as possible. Maintenance has been notified of the ongoing feeder issue.

South Screener / Cu-0860:

Can continue on. Tower was unloaded on day shift.

#2662 (west) Pill Machine / Al-3917 T 3/16" done, Al 3915 next:

Cleaning for Al 3915

#2664 (east) Pill Machine / Al-3917 T 3/16" done, Al 3915 next:

Cleaning for Al 3915

TK #2 / V 2046:

Sagger change over needs to get started ASAP. Also working on Bl Mill to continue milling older drums in Bl Mill room, then the recent drums off the kiln. Blow down DC once a shift to keep up suction.

TK #4 / Cu 2508:

Need to finish all rescreening.
WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue…split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.
We are now loading the front half of the car and the top 2 saggers on the back half of the saggers. Operators will be switched out half way through the shift.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Pump was fixed on day shift. No operator on second shift. Can resume on midnight shift. DO NOT ride tow motor on elevator, and only load a tote at a time when transporting between floors.

Priorities:

1) Reduction Towers
2) #1 MED/RC
3) #5 RC02320510
4) #2 T Kiln
5) HC-11 Precip/Dry
6) #3 MED
7) Harrop Kiln
8) West Pfaudler
9) #2 Line/#2RC
10) Horne Tabletting Machines
11) #4 Tunnel Kiln
12) South PK
13) #3 RC

Clean up Priorities:

1) East Pfaudler
2) #2 TK
3) PK
4) 5 RC
5) 6 RC