SOUTH PRODUCTION NOTES

May 18, 2015
Afternoon Shift Notes

BASF EMPLOYEES
111 Last Recordable
686 Last Lost Time

70 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Al 5635 Next:

Maintenance is working on mixer fluid coupling.
Will not be finished until Monday… have not finished yet on day shift.

#1 RC / Al 5635

Continue to feed and watch the suction. Maintain feed rate of approx. 500 lbs/hr.

Exhaust to Trimer

#2 MED line / Styrene Trial:

Calciner started on day shift. Get a sample to the lab as soon as the 1st bag comes off.

#2 RC/ Styrene Trial:

Calciner and screener together, RC lit and holding.

Exhaust to F1

#3 MED line / Al 5635:

Keep the extruder running through lunches and shift changes. We will need to make enough to run two calciners.. Continue batches, add wet mix to batches (use the 5637 and 5635 wet mix).
Dust collection lines have been unplugged and are now working.
Extruder camera was installed and is be ready to use.

#3 RC / Al-5635

Continue to feed. Trying to adjust feed rate/temps. Need oversize discharge line reworked so drop is more vertical to spiral. Work order written for DL Page. Line was restarted…need to watch the oversize.

Exhaust to CTO

#4 RC / D-1135 next:

Continue, and watch the suction.

Exhaust to Trimer

#5 RC / Catoxid:

Feed is off until further notice…

Please take SA for this product, Gemini machines are now working.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH done, D 0759 next

Most of system cleaned and about ready for D 0759. Will walk through and finalize cleaning at a later date.
NOTE: T Krupp repaired the elevator in bldg 27 but on first test it got stuck between floors. We will not be using it.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / D-1135:

Chrome tank has been made up. Continue.
Have extruder operator help with feeding the national.
2nd floor will be a regulated area until more IH testing can be done.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0759 next

Inspection complete. Need to install lid.

National Dryer:

Running now. continue

PK Blender / Catoxid:

Continue as this is a hot item.. Discharge valve acting up again.

Abbe Blender / 5206 Done

Hold

Tower 3 / Cu 0860:

Able to unload waiting for line space

Tower 6 / Cu 0860:

Unload when we get enough line space.

North Screener / Cu-0860:

Continue.

South Screener / Cu 0860:

Solenoid still has issues maintenance is looking for the correct replacement.
WOW to have the scale looked at more thoroughly.

#2662 (west) Pill Machine / Al-3915:

Continue

#2664 (east) Pill Machine / Al 3915:

Down due to strength issues

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / X 540 next:

Running. OCS came out Tuesday…again. Cross your fingers!
Rotolock for DC has been replaced. Hopefully it will not kick out anymore.
WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / Al 3920:

Continue…We are at 45min car and will be able to run 1 operator/shift.
Continue to monitor SA…
Help Screener operators with screening task when waiting for cars.
NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

HOLD – Waiting on material results through the #2 North Calciner. Waiting on go ahead from Jeff or Jack.

Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.
We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities should be considered urgent and will require call outs for maintenance issues and/or processing issues.

1) #5 RC/South PK
2) #3 MED#3RC
3) West Pfaudler/National Dryer/#4 RC
4) Harrop Kiln
5) Horne Tabletting
6) #1 MED/#1RC
7) #4 Tunnel Kiln
8) HC-11 precip/dry (if you get the ok to restart)
9) Reduction Screening
10) Reduction Towers
11) East Pfaudler clean up
12) HC-11 Dryer/Calciner clean up