SOUTH PRODUCTION NOTES

May 10, 2015
3-11 Shift Notes

BASF EMPLOYEES
104 Last Recordable
679 Last Lost Time

77 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1702:

Finish the last partial batch and use all of the good wet mix that is possible.

All Zeolyst is in pass and ok to use.
Recycle has been delivered, and we will be making batches with the recycle
NOTE: DUST COLLECTOR DRUM MUST be checked each shift, and change out drum as necessary! Page installed new valve in DC line.

#1 RC / D-1702

Continue to feed all material that is left. After discussing with Bodmann now using mill for oversize.
Set aside all bags so that John can take a look.

Exhaust to Trimer

#2 MED line / Styrene Trial:

Down until week of May 11th. DL Page still working on modifications.
Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cleaning Styrene Trial next:

Calciner cleanup has begun. Need ready by next week.

Currently exhausting to F1.

#3 MED line / AI 5635:

Took more water out per Bodmann. Continue batches, add wet mix to batches (use the 5637 and 5635 wet mix).
Dust collection lines have been unplugged and are now working.
Extruder camera was installed and should be ready to use.

#3 RC / AI-5635

Continue to feed.

Exhaust to CTO

#4 RC / Ni 2458 2nd Dip:

Will need to make sure calciner has been reversed and that the last partial bag has been taken off and a SAP sheet filled out for it, as well as the fines weighed up and put on that SAP sheet.

Exhaust to Trimer

#5 RC / Catoxid:

Feed rate is between 550-600. Must keep an eye on drums and change out sooner!
Please take SA for this product, Gemini machines are now working. Someone turned off the Helium supply again….

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH done

Bringing equipment down, done feeding.
Elevator is not working in Bldg 27.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler /Clean for D 1135:

Acid wash and rinse the pfaudler on second shift to prepare for glass inspection on Monday.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH batches now done

Done…will clean up pfaudler after instructions provided.

National Dryer: Ni 2458 - second dip completed

Vacuuming completed Sunday in preparation for soda blasting on Monday.

PK Blender /Al 3915 Pill mix:

Will need to make as many batches of Pill Mix before Monday as possible. Will need to switch back to Catoxid on first shift Monday(no clean up necessary unless there is a build up of material in the PK. Bring batches made over the weekend to building 27 to be raised through the overhead door First thing Monday morning.

Abbe Blender / 5206 Done

Hold

Tower 3 / Cu 0860:

Reloaded on Sunday midnight shift and running.

Tower 6 / Cu 0860:

Reloaded on Sunday midnight shift and running.

North Screener / Cu-0860:

Continue.

South Screener / Cu 0860:

Continue. 14 mesh screen being installed late on first shift(per Kristen until we get the new 12 mesh in).

#2662 (west) Pill Machine / Al-3915:

Continue

#2664 (east) Pill Machine / Al 3915:

Down. Cleaning out. Waiting on new table seals.

TK #2 / BE 0101

Finished with batches, Kiln is done

TK #4 / X 540 next:

Began feeding Thursday morning per Jack Pettry's instructions. Use lot 78 first.
NOTE: OCS advised that the main board for the new scale head is bad and a replacement will be ordered. They should get it Monday and will be back to install it on Monday. Until then, please use TK #2 scale and check weigh/correct each drum.
Rotolock for DC has been replaced. Hopefully it will not kick out anymore.
WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 3920:

Continue…We are at 45min car and will be able to run 1 operator/shift.
Continue to monitor SA…
Help Screener operators with screening task when waiting for cars.
NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Continue running strikes and the belt on shift that we have manpower..
Elevator is not running.
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

1) Harrop Kiln
2) #5 RC
3) South PK
4) #3 MED#3RC
5) Horne Tabletting
6) #4 Tunnel Kiln
7) HC-11 precip/dry
8) #4 RC
9) #1 MED/#1RC
10) Reduction Screening
11) Reduction Towers
12) National Dryer clean up
13) Pfaudler(s) clean up
14) HC-11 Dryer/Calciner clean up