SOUTH PRODUCTION NOTES

Mar 26, 2015
7-3 Shift Notes

BASF EMPLOYEES
59 Last Recordable
635 Last Lost Time

117 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Al 5637:

Down until gearbox alignment can be figured out. W.O.W.
Please note that Bodmann updated the total solution for each batch (see MOD).
May need to periodically change out the blower filter – inspect and change as necessary.

#1 RC / Al 5637:

Waiting for the MED line to start up.

Exhaust to Trimer

#2 MED line / Cu 0860:

Continue. Feed wet mix and barrel cleaning into each batch. Get rid of wet mix drums.
Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Restarted feed, exhausting to CTO. Adjusting Temps to get into range on midnights.
PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to CTO (go back to F1 if/when operable)

#3 Cu 0360:

Need to run out last partial batch on day shift and maybe last of wet mix. Justin to advise on weights for partial batch.
When running, change blower filter each day shift. Operators need to check the drop drum for the DC so that it does not overflow. Please take all dried samples to the sample rack.
NOTE: The #3 viron packing to be replaced on the week of the 30th.

#3 RC / Clean:

We need to clean the calciner for a possible switch to Ni 2458. (screener and hopper cleaned out).

Exhaust to CTO

#4 RC / Ni 2458:

Down. Trimer blower motor is down.
NOTE: Auto sampler was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust Trimer

#5 RC / 4010:

Down. Trimer blower motor bearings are bad.
NOTE: bags 15 and 16 are not to be fed – they are in the red zone in Bldg 31 and can be scrapped. Need to be repacked to Haz-waste bags. Maybe through the PK when 4010 is complete?

Exhaust to Trimer

#6 RC & Dryer / E 321 done

Completed, clean up next.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank MT… Need to make a new tank.

New Pfaudler / Ni 2458:

Making batches- need to try to make 2 batches per shift.
Use trays under the totes to catch solution leaking out of tote.

7 Tank Vanadyl Oxalate solution for V 2045 empty:

Tank was toted off, lines flushed and steamed.
Acid wash tank (still needed), and then hold for next product.

Old Pfaudler / BE 0101

Continue as material needed at tunnel kiln. Next batch on midnights Friday morning.

National Dryer: Ni 2458

Continue as material available.

PK Blender / 4010:

Raws are not on site yet engineer will advise when to continue.
If we are able to locate any more, finish blender impregs of remaining 4011 bags. There will be one bag (#17) that will need special instructions for impregnation (partial bag of 1000 lbs) See GL for batch sheet if not on clip board.
Outlet valve update: New Valve to be delivered next week sometime. Valve will be have a spring that will keep it closed when there is no air to the valve.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Hoist repaired - can be loaded however the tower cannot run yet. Motor wiring for compressor was bad, then it was discovered that the compressor motor will not mount correctly (wrong mounting alignment). The spare motor is for tower 6 and will not fit on tower 3 mount. Maintenance is repairing may be able to run by the 28/29th.

Tower 6 / QVAM:

Drums were leveled. Need to retrieve next load of drums from the truck on the North end and get them staged.

North Screener / Cu-0860:

Continue

South Screener / Cu-0860:

Continue until current tote is finished. The jib hoist has conduit hanging for the power cord that is interfering. W.O.W

#2662 (west) Pill Machine / Al-3915:

Machine kept faulting upon start up. W.O.W.

#2664 (east) Pill Machine / Al 3915:

Continue.

TK #2 / Be0101:

Continue loading and unloading. Make sure temps are OK.
3 bags on the floor 1 hanging.
We need to be loading the saggers to 8 to 10 lbs. See Justin's label on scoop, 2 per sagger.
Call GL or Justin to see if material in hopper and bag on the floor is good to use.

TK #4 / Cu 2508:

Rescreens done, need to empty out dust collector.
WOW for reprograming to turn off screener when drum is full
Mark would like a final count of the fines drums.

Harrop Kiln / Al 3921:

Continue…split the time on the kiln with the screener or other personnel (4 hrs).
2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.
We are now loading the front half of the car and the top 2 saggers on the back half of the saggers. Operators will be switched out half way through the shift.
NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / Cu 6081 done, switch to Cu 5020:

Cleaning tanks now, belt flushed and material run to dryer.
We need to find out if caustic can be left in tank 5- its full.
Email sent to Jeff for instructions and MOD for 5020
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor.

Priorities:

1) Reduction Towers
2) #1 MED/RC
3) East Pfaudler/#2 T Kiln
4) South PK/#5RC
5) #3 MED
6) HC-11 Precip/Dry
7) Harrop Kiln
8) West Pfaudler/National Dryer
9) Horne Tabletting Machines
10) #2 Line/#2RC
11) #4 RC Ni 2458