SOUTH PRODUCTION NOTES

Aug 6, 2015
Midnight Shift notes

BASF EMPLOYEES
252 Last Recordable
186 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / Al 3952:

Started up on afternoons but the Ammonium pump kicked out. WOW and electricians are looking at it now.

#1 RC / Al 3952:

Feeding now, Grodecki says that the first few bags will need to get rescreened, please have him specify which ones and when to feed them in the morning meeting.
Keep an eye on the Trimer for any issue.
Trimer: Stage #2 and #1 water flow have been cut back to try and get the DP on stage #3 up. So if we have any water flow issues you can increase the water to each stage by opening the valve on the line from the pump's.
We tried to open suction to #3 calciner but it did not help us on the DP for #3 stage due to having it cut back to a .35.

#2 MED line / Cu 0860:

On hold. Waiting for lab results and instructions from Justin.
Cooling lines have been locked out for Lucas to work on them

#2 RC/ Cu 0860:

Out of feed for now.

#3 MED line / D-1702:

Running on second shift. Continue as able, we have a bunch of bags on the floor.

#3 RC / D-1702:

Feeding continue.

#4 RC / D-1145 SNAP

Continue to feed. Over 20 bags on the floor and 2 refeed bags due to liners falling in. We will need to clear out the area under the National dryer by Thursday morning so Schirmer can soda blast, will need to be done on midnights.

#5 RC / Cu 3818:

Cleaning now. Has been locked out.
Keep area under the National Dryer clear so that Schirmer can soda blast it on Thursday.

#6 RC & Dryer / D 1756

Continue.

West Pfaudler / D 1145

Piping has been switched over by lucus
Pfaudler has been unlocked and is ready to acid wash. Only need to pump acid to tank and then to pfaudler.
All buggies have been cleaned out and put away.
Area has been cleaned.
Need to be ready for Gredco to come and do repairs on Friday.

East Pfaudler/ D 1756:

Continue. See change order sheet for new water pickup for lot 54.
Shirmer to lift buggies in the morning

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Cleaning has started on afternoons. About ½ way done
We need to make a big push to get the dryer clean for soda blasting in the morning.

PK Blender: 3915 Pill Mix

Discharge valve was repaired. However, bags in baghouse may need to be inspected as faint powdery discharge noticed during blowdown…This still needs to be looked at. Hold with further batches until this can be looked and either verified OK or bags addressed as needed.

Catapal is located in loading dock 2. Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up. Only bring material that you will uses in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Tower unloaded and reloaded, holding for hydrogen regulator and sample line repairs.
As of afternoons repairs not complete.
See the MOD for new instructions on drum prep.

Tower 6 / Cu 0860:

Tower is MT and washed out. Waiting for some Cu 0860.

North Screener /:

Down

South Screener / DPT 0101:

Continue as manpower permits

#2662 (west) Pill Machine / Al-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / Al-3915:

East machine is being put back together, tooling needs to be finished.
WOW for new bolts to be installed of east side access door due a bunch of them being stripped. Also, need hopper chutes returned and installed (feed valves are locked out since shutdown).

TK #2 / V 2010:

Currently loading and unloading. Continue…

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS.
When running, again, follow the drum remake instructions below:
From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / Al 3920:

Out of material.

Building 27 Belt Filter / 5020:
Continue on shifts that we have qualified operators.

SOUTH END PRODUCTION PRIORITIES:

1) West Pfaudler
2) South Precip/Dry
3) Horne Tabletting
4) #6RC/East Pfaudler
5) #2 RC North
6) #4 Calciner
7) #3 MED/#3RC
8) #5 Calciner
9) #4 Tunnel Kiln
10) #2 MED/#2 RC
11) Kneader
12) Reduction Towers