SOUTH PRODUCTION NOTES

August 25, 2016
11-7 Shift Notes
BASF EMPLOYEES
282 Last Recordable
342 Last Lost time

Title V Notes:
Trimer – Down. Issues with Stage one.
B9 Sump – Floor CRT needs to walk a couple times per shift to check for overflow.
F2 – Need to check each shift. WOW to check water auto-fill. Currently running on a constant overflow due to pH issues.
Sly – Blower motor is getting loud – WOW.
NOx/CO system – Alright lately.
#8 DC – Filters have been changed out. Need to discuss why powder is not transferring down the discharge pipe.

Work To Be Done in the Department:

- Remove Haz-Waste drums.
- Need to get the Cu 1230 repacked

#1 MED / D 1780:

GEM working on replacing valves on the mixer late on days. Still working on it.
Dryer needs a new burner – being ordered.
Also looking into having the dryer bed interlocked with the burners, so when they kick out the dryer stops. Rob T has been contacted, will probably need an MOC for this mod.
Locked out the diverter valve to the calciner hopper.

#1 RC / Cu 0865:

We are now filling 400lbs into drums (starting with lot #119 per Tuttle). Tape on labels. A bag of lot 167 material was fed per Will T.
The bags must be fed to the calciner in bag order. Remember to use the log sheet every time you hang a bag.
Cannot find bag 9 of lot 158. Check MOD for additional notes.

#2 MED line / D 0768:

Continue cleanup sheet – a little more work will need to be done on the dryer.
Extruder barrel is back from Maintenance, put back on and install newer auger.
A work order was also written to have the lip on the chute above the extruder fixed. It is bent where the C- clamps hold it down.
WO in for leaking spiral elevator.

#2 RC / D 0768:

F-1 valve has been repaired. Tried to light but the unit has no power - WOW. We have put in a cleaning kit on the oversized product screen. Need to monitor once an hour (need to create a log). KEEP A CLOSE EYE ON THE DISCHARGE RATE. If it continually drops off look at the screener.
Lot 249 SS#14 needs to be repacked the liner fell in (hold until the end). Bag was remade.
Partials from old runs need to be fed at end once temps are brought down.

#3 MED line / D-1780 LAQ:

Continue. Need to grease end seals and watch the dusting. Need more grease!
Bottom piping below filter receiver and Vacuum pump discharge areas are difficult to keep clean – see Andrea's e-mail.
Kirk is looking into getting the scale head for the liquid weigh tank replaced because it keeps loosing memory when it is powered down.
Need to be sure that we are greasing the end seals once a shift.

#3 RC / D-1780 LAQ:

Maintenance still working on the F1 exhaust valve. Temperatures are being brought down so they can continue repairs in the morning. Need to replace the transition sock to the calciner. Will talk about shutting down early next week or possibly wrapping with a second cloth.
Okay to start feeding again once they get it repaired.
Contaminated bag ok to feed.
Remember these bags are coming from #1 MED.
Make sure to seal pouches on labels (we have had a few fall out).

#4 RC / Ni-4322 Next:

Temps down due to Trimer issues.
Do not let the hopper run low, feed rate on calciner will be affected.
Keep an eye on this product and the Trimer due to high NOx.

#5 RC / Cu 0539 Next:

Cleaned. Still holding. Evaluating whether or not we need to send to the Trimer. 5A after filter gauge to be installed Monday. Also need after filter replaced. Keep dust collectors locked out until then.
When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 6-11-16 on day shift.

#6 RC & Dryer / D-0257:

Relit and is now up to temperature after kicking out on afternoon shift. If we start up midway through first shift we should be able to run uninterrupted. Currently we have 3 buggies ok to feed, and 3 that will not be able to be fed until 3pm.
Need to get drums on the 1st floor refed.

Make sure fines drum on the feed end is checked several times per shift and open the slide gate to empty it. Material will leak from the seals and on to the floor when it backs up.
Please make sure all bags are labeled on both sides and the tops have been wire tied closed. Also all bags must be check weighed.

West Pfaudler / Ni 4322:

Started up the 1/8" impregnation. Need to continue to dry. May be able to unload on day shift.

East Pfaudler / D-0257:

Vacuum pump has been repaired. Continue making batches as needed to support RC#6. Keep an eye on the vacuum and temperature of the green tank on 1st floor (manually add water if it gets too hot).

6 Tank / Ni 4322 (Nickel nitrate):

Steam on tank is ok. Continue to monitor tank once a shift to keep from crystalizing.

7 Tank / Ni 4322 (Nickel Nitrate):

Tank was emptied and rinsed.

National Dryer / Ni 4322:

Started a rough clean up on days. Discharge side still needs some cleaning. Temp has been lowered to 90.

PK Blender / Pill mix:

Hold off on making more Pill Mix. Clean out building 9 of pill mix supplies. Clean blender.
Contact Group Leader before using any water in building 9 or before unlocking sumps. They have all been locked out with Blue operational locks.
Check bag house DP before starting each batch.
Flow meter is installed but not calibrated yet. DO NOT USE
DP Gauge should be set at 3.5 and 4.25.

Abbe Blender:

Abbe has been rinsed (the tank and the lines).

Tower 3 / Zn 0313:

Tower is down. Zn will start next week.

Tower 6 / Zn 0313:

Tower is down. Tower has been washed down. Hoist chain has fallen out. Needs further troubleshooting.

North Screener / ?:

Installing new hoist system now. PSSR has been done. Need to finish a few start up items before starting to use.

South Screener / Cu 0860:

Continue screening. Had the screener kick out several times on one drum, then ran fine. Also the alcohol is leaking onto the scale between drums. May need to evaluate the valve placement. Keep an eye on the amount of fines in the product, may need to switch to an 11 mesh fines screen. Check fines screen every tote change to make sure it isn't blinding over.
Stretch wrapper is working. Please wrap your drums as full pallets are made. See GL or Kristen for quick informational session on how to operate.
If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / Al 3915:

Out of feed. Cleaning as able.

#2664 (east) Pill Machine / AL 3915:

Out of feed. Cleaning as able.

TK #2 / ?:

Done. Leave the saggers on – Next Product?

TK #4 / Switching to Cu-2508:

Kiln is lit and pretty much up to temp

Harrop Kiln / Al-3920:

Still feeding.
We need to stop feeding hot material to the screener by making a large pile on the top of the screener then turning it on after the material has cooled. By overloading the screener we are causing the product to not screen correctly and this putting us out of spec on this material. We must now rescreen a bunch of material we have already made. Please allow cars to come around and cool, and feed the screener only if you are able to keep the screener running.

Building 27 Belt Filter / Cu 5020:

Continue setting up for Cu 5020. Should be almost ready to start strikes. Do not use the taller, thinner cardboard sleeves, those are for LIB.
We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

Top 11 are important enough to keep running and staffed, top 7 cannot afford to have additional production interruptions.

1) #4 RC/Trimer/West Pfaudler/National Dryer
2) #1 RC South (Cu-0865 T)
3) #6 RC/East Pfaudler
4) #5 RC/Trimer
5) #1 RC North
6) North CUAPV (to keep #1 RC North running)
7) North PK/Wyssmont
8) #3 MED/RC/CTO – Use #1 MED if #3 MED has any issues in keeping up with #3RC
9) #2 MED/RC
10) South Precip/APV
11) Reduction Towers/Screening
12) Kneader
13) PR2 Cu-1152 T
14) Horne Machines Al-3915 T to run out any remaining pill mix
15) Harrop Kiln