SOUTH PRODUCTION NOTES

Aug 5, 2015
Midnight Shift notes

BASF EMPLOYEES
251 Last Recordable
185 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / Al 3952 next:

Start up on midnight shift, Calciner was started on afternoon shift.

#1 RC / Al 3952 next:

We Started feeding the calciner late on afternoon shift. We did a bunch of testing on the trimer and determined that we are getting a low DP on stage 3 due to it being so clean. We have decided to go ahead and start feeding #1 calciner and keep an eye on the Trimer for any issue.
Trimer: Stage #2 and #1 water flow have been cut back to try and get the DP on stage #3 up. So if we have any water flow issues you can increase the water to each stage by opening the valve on the line from the pump's.
We tried to open suction to #3 calciner but it did not help us on the DP for #3 stage due to having it cut back to a .35.

#2 MED line / Cu 0860:

On hold. Waiting for lab results and instructions from Justin.
Cooling lines have been locked out for Lucas to work on them in the morning.

#2 RC/ Cu 0860:

Feeding calciner now. Justin would like us to finish feeding the batches on the floor in batch order. Sample as usual.

#3 MED line / D-1702:

Running on second shift. Continue as able, we have a bunch of bags on the floor.

#3 RC / D-1702:

Feeding continue.

#4 RC / D-1145 SNAP

Continue to feed. Approx. 24 bags on the floor and 2 refeed bags due to liners

#5 RC / Cu 3818:

Continue to feed.

FYI- if yellow light on the control screen is on for the pump filter,

#6 RC & Dryer / D 1756

Feeding. Continue.

West Pfaudler / D 1145

Hold. We may make a partial batch, but are waiting for lab results on the partial bag with the sample label on it.

East Pfaudler/ D 1756:

Continue. See change order sheet for new water pickup for lot 54.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

All totes have been fed. Waiting for the last batch off of the pfaudler.
We need to have the discharge side lower belt scraped off so that we can feed it to the calciner.

PK Blender:3915 Pill Mix

Had an issue with the discharge valve leaking. Pete adjusted it this afternoon and we will try it again on midinghts.
Catapal is located in loading dock 2.
Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up.
Only bring material that you will uses in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Ready to unload around 1am. Need to reload and level drums on midnights
We will need to prepare drums for the tower unloading. See the MOD for new instructions on drum prep.

Tower 6 / :

Tower is MT and washed out, holding for decision.

North Screener /:

Down

South Screener / DPT 0101:

Continue.

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

East machine is being put back together, tooling needs to be finished.
WOW for new bolts to be installed of east side access door due a bunch of them being stripped.
New seals should have come in today.

TK #2 / V 2010:

Currently loading and unloading. Continue…

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS.
When running, again, follow the drum remake instructions below:
From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue…

SOUTH END PRODUCTION PRIORITIES:

1) West Pfaudler/National Dryer/#4RC
2) Strikes/APV
3) Horne Tabletting (work on machine if available)
4) East Pfauder/#6RC
5) #2 MED/#2 RC
6)#1 MED/#1 RC
7) #5 RC
8) #2 Tunnel Kiln
9) Reduction Towers
10) Reduction Screening