SOUTH PRODUCTION NOTES

April 24, 2015
Midnight Shift Notes

BASF EMPLOYEES
88 Last Recordable
663 Last Lost Time

93 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / LD 211:

Running LD-211. Will need to run last partial batch, the we are finished.
Station #2 will need to be cleaned out for work to be done on the rubber hopper cover.

NOTE: DUST COLLECTOR DRUM MUST be checked each shift, and change out drum as necessary!

#1 RC / D-1715 LAQ:

Will need to stop the feed at 3 am and shut the calciner down for work on the Trimer exhaust lines.
Change oversized screen to 5-mesh.
Keep an eye on the granulator screen, and change as needed.
We can feed all bags on the floor to the calciner ***including*** the one marked "Hold for John"(batch 558/559). We also need to feed the one partial drum that is on the second floor.
The only bag to hold is the one taped off and labelled "batch 560".

Exhaust to Trimer

#2 MED line / Styrene Trial:

We are done until Monday.
Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial in MOD

Currently exhausting to F1.

#3 MED line / Al 5635:

Batches have started back up. We are setting them aside for Bodmann to look at.

Extruder camera was worked on, but not fixed yet it needs a mounting bracket.
Do not feed the first batch that was made with Pural to the calciner(see below).

#3 RC / Al-5635 next:

Do not flush calciner with the first batch made with Pural. This will need to be repacked into a lined supersack and sent out as either hazardous or non-hazardous waste.

NOTE: drum of unlabeled oversize Al 5637 was labelled, weighed and SAP'd as Al 5637 fines (per John Bodmann's instructions). Currently have drum in red zone on 1st floor.

Exhaust to CTO

#4 RC / Ni 2458 :

Shutting down for Tri-mer exhaust line cleaning. We need to repack all of the second dip material as it was put into 120 bags. It will need to be repacked into 118 bags.

Exhaust to Trimer

#5 RC / Catoxid:

Down. Bringing temps down to remove the dam as it is falling apart.

The turntable on the discharge scale is difficult to turn when the drums are full. Looking into getting a new one. Try filling drums in a cross pattern so the weight distributes more evenly…should make turning the turn-table a bit easier.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH next

Started feeding late on afternoon shift. We had to remove part of the new dust collector piping due to it being tied into the line for the fines off the screener, will need to be evaluated in the morning but is ok to run.

Elevator is not working in Bldg 27. If not repaired and we start pfaudler batches, we will need to coordinate material lifts (buggies for #6 dryer) with Shirmer before and through the weekend!
The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / BE 0101:

Make batches as needed. 3 bags of feed on the floor.
Take batches to Bldg 10 to be fed on TK #2

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Calciner lit, continue to make batches. Schirmer to lift full buggies to the 2nd floor. Will need to call Ray when needed.

National Dryer: Ni 2458 - second dip completed

Dryer dumper and tote will need to be cleaned(including the top ledge of the dumper). Then we can start cleaning the dryer. NOTE: there is a large amount of accumulated dusty material under the front end of the dryer belt (1st ledge) that will need vacuumed off.

PK Blender / AL 3915 Pill mix:

Maintenance still looking at valve as of 3:30 PM.
Made chrome tank on midnight shift…tank level at around 70%.
We will need to unload the batch of pill mix and then switch to Catoxid. No clean out is needed as long as we do not leave any chunks inside of the PK.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 / Cu 0860:

Tower can be unloaded when there is space available, but will need to hold. We can reload and hold, but not during first shift tomorrow as there will be work done in the area.

Tower 6 / Cu 0860:

Tower was unloaded and reloaded. Will need to hold per Kristen.

North Screener / Cu-0860:

Continue screening.

South Screener / E 474:

Continue screening. When finished with E 474 totes clean and change over to cu 0860, and take DI bottles back to warehouse drop.

#2662 (west) Pill Machine / Al-3915:

Run when manpower available

#2664 (east) Pill Machine / Al 3915:

Run when manpower available

TK #2 / BE 0101 next

Continue to load and unload.
NOTE: make sure Bl mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Area around Bi mill has been cleaned and organized.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full
Mark would like a final count of the fines drums.
Rotolock for DC has been replaced. Hopefully it will not kick out anymore.

Harrop Kiln / Al 3920:

Continue…should be using lot 614 soon. We are at 65min car and will be able to run 1 operator per shift.
Help Screener operators with screening task when waiting for cars.
NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.
Elevator is not running.
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
3) Mill V-2045 P
4) Harrop Kiln
5) Horne Tabletting
6) #1 MED/#1RC
7) PK/#5 RC
8) East Pfaudler/#6RC
9) #3 MED/#3RC
10) Reduction Towers
11) #4RC
12) #2 MED/#2RC Clean up