SOUTH PRODUCTION NOTES

April 21, 2015
Afternoon Shift Notes

BASF EMPLOYEES
85 Last Recordable
275 Last Lost Time

92 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1715 LAQ:

Continue on. Using 7.7 LOI for the zeolite.

#1 RC / D-1715 LAQ next:

Continue feeding and watch the suction to the Tri-mer. **Do not feed any batches between 531 and 547!**

Exhaust to Trimer`

#2 MED line / Prepare for Styrene Trial:

Continue the clean up following the clean up sheet. Call Justin with any questions.
Transition sock from mixer installed and auger reinstalled with shim.

#2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial in MOD

Currently exhausting to F1.

#3 MED line / Al 5635 next:

No repairs made on afternoon shift.
Attempted to start the line, but the Viron is still leaking. Another attempt will be made to fix it this evening.

#3 RC / Al-5635 next:

Calciner will just be flushed with the first batch that is mixed from the MED.

Exhaust to CTO

#4 RC / Ni 2458 :

Looks like we are getting ok suction now. -.3 Try to start back up when able.
The first two bags were underfired. Refire these two bags and remake them as bag #1 and bag #2. Continue and WATCH Trimer stack!!
NOTE: Auto sampler is now working.

Exhaust to Trimer

#5 RC / Catoxid:

Down. Out of feed.

The turntable on the discharge scale is difficult to turn when the drums are full. Looking into getting a new one. Try filling drums in a cross pattern so the weight distributes more evenly…should make turning the turn-table a bit easier.

Exhaust to DC

#6 RC & Dryer / D-1781 done

Clean up continues.
Elevator is not working in Bldg 16
The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / BE 0101:

Nozzles installed
Screen installed.
Lid installed at 9pm

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Cleaned, will still need to get in to change out the screen.

National Dryer: Ni 2458 - second dip

Down

PK Blender / AL 3915 Pill mix:

Down due to air control lines torn away from outlet valve. Work order in place…will need to determine when this can be repaired. Also, we are nearly out of Catoxid feed for calciner #5 (1-2 bags remaining as of middle of midnight shift Monday). Will also need to determine when to switch back to Catoxid.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 Cu 0860:

Unloaded on first shift. Reloaded on afternoons.

Tower 6 / Cu 0860:

Reloaded Sunday and running.

North Screener / Cu-0860:

Continue screening.

South Screener / E 474:

Continue screening.

#2662 (west) Pill Machine / Al-3915:

Run when manpower available

#2664 (east) Pill Machine / Al 3915:

Run when manpower available

TK #2 / V 2045 done, BE 0101 next

Sagger change over completed. NOTE: make sure Bl mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Also, need to clean up around Bl mill and dust collector drumming areas. There may be 2-3 partial drums still left to mill…contact Grodecki to verify if these are OK to mill.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full
Mark would like a final count of the fines drums.

Harrop Kiln / Al 3920:

We are back to 70min car and will be able to run 1 operator per shift.
Help Screener operators with screening task when waiting for cars.
NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.
Elevator is not running.
Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor.
If we have any bags of material we will need to transfer to north end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
3) Mill V-2045 P
4) Harrop Kiln
5) Horne Tabletting
6) #1 MED/#1RC
7) PK/#5 RC
8) East Pfaudler/#6RC
9) #3 MED/#3RC
10) Reduction Towers
11) #4RC
12) #2 MED/#2RC Clean up