SOUTH PRODUCTION NOTES

September 22, 2014
Midnight Shift

BASF EMPLOYEES
84 Last Recordable
445 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / Al-4190:

Make 2 batches and take samples to the lab to be tested on Saturday morning.
Midnight shift:
Day shift: Still down-IMC addressing issues. Repaired at end of day shift.
Afternoon shift: Started – and made the 2 batches. The extruder was moving extremely slow but was able to speed it up. Work order is in to replace liquid weigh tank pump.

#1 RC / Maintenance work:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.
Midnight shift:
Day shift: Down
Afternoon shift: Down

Exhaust to

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).
Midnight shift:
Day Shift:
Afternoon Shift: Continued.

#2 RC/ Cu-0860:

Continue to feed the calciner.
Midnight Shift:
Day Shift:
Afternoon shift: Continued.

Exhaust to F1

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.
Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run-B Grodecki.
Midnight Shift:
Day shift:
Afternoon Shift: Continued.

#3 RC / D-1794:

Continue when feed is available.
Midnight shift:
Day shift:
Afternoon Shift: Building feed.

Need to exhaust to CTO

New Pfaudler / D-1145 SNAP/V-2045 Next:

Done. All carts are cleaned and taken back to the harrop kiln storage area.
Midnight shift:
Day shift:
Afternoon Shift: Cleaning liquid weigh tank.

National Dryer / D-1145 SNAP:

Will need to vacuum the dryer in preparation for soda blasting Monday.
Midnight Shift: No activity. Will finish clean-up later Sunday for Monday soda blasting
Day shift:
Afternoon Shift: Continued cleaning.

#4 RC / D-1145 SNAP:

Completed/ Need to clean entrance and discharge to inspect calciner.
Midnight Shift: Suntron pulled and tube entrance looks pretty dirty (green chrome ring). Will need to discuss with production team on moving forward (clean, or pull tube and replace)
Day shift: No activity.
Afternoon Shift: No activity.

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. Hold for instructions from Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.
Midnight Shift:

Day shift:
Afternoon shift: Continued.

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.
Midnight shift:
Day shift:
Afternoon Shift: Buggies are all full-waiting for Dryer 6 issues to be resolved on Monday.

#6 RC / D-5206

Continue when we have feed and can run the Abbe.
Midnight shift:
Day Shift:
Afternoon shift: Still down-IMC did not address issue today.

Exhaust to Sly Scrubber

Tower 3 / Cu-1986/Cu-0860 Next:

Continue On. Tower 3 will be unloaded if we have enough line space and will need washed out.
Midnight Shift: Hold
Day shift:
Afternoon shift:

Tower 6 / Cu-0860:

Continue on. Will hold until we get more drum liners in.
Midnight Shift: Hold
Day shift:
Afternoon shift:

North Screener / Cu-1986:

Continue On.
Midnight shift: Hold…waiting for drum liners
Day shift: 2 drums with torn liners-B Grodecki will need to decide how to handle them Monday morning.
Afternoon shift:

South Screener / Cu 0860 :

Continue On.
Midnight shift: Hold…waiting for drum liners
Day shift:
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift:
Day Shift:
Afternoon shift: Continued.

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift:
Day shift:
Afternoon shift: Continued.

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon
Midnight Shift: Hold
Day Shift: Hold
Afternoon shift: Hold

PK Blender / Selexsorb next:

We are going to start making the Selexsorb. Weigh all the bags off the PK.19 of 25 batches made of 3915 pill mix-we will make later, DC bag-house pressure drop issues are resolved-monitor.
Midnight Shift:
Day shift:
Afternoon shift: Continued.

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.
Midnight shift:
Day Shift:
Afternoon shift: Continued.

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.
Midnight shift: No activity
Day Shift:
Afternoon shift:

Building 27 Belt Filter / S1-81 trial:

No activity. The ceilings in building 27 will be painted next week everywhere but the horne machine area.
Midnight shift:
Day shift:
Afternoon Shift: Contractors will need to move their equipment on Monday morning.

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

1) Reduction Towers
2) Reduction Tower Screeners (if liners arrive)
3) #3 Line/#3RC
4) South PK
5) #1 Line
6) #2 Line/#2RC
7) #5 RC
8) West Pfaudler clean up & V-2045 soln make up
9) #4 RC, Clean up for Selexsorb AS
10) Horne Tabletting
11) Abbe/#6RC

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)

Monday, 9/22/14, they will be painting the ceiling/walls in Building 27. They will start by Tank 107.