DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 28, 2014
Midnight Shift

BASF EMPLOYEES
56 Last Recordable
361 Last Lost Time

#1 MED / Al 5655:

Continue running.
Midnight shift:
Day shift: Still having issues with the program. Check with Kirk.
Afternoon shift: Continued.

#1 RC / Al 5655:

Continue running. Calciner is at temperature. Granulator needs to be on.
Midnight shift:
Day shift:
Afternoon Shift: Building feed.

Exhaust to Trimer

#2 MED line/ Cu-0860:

Restarted line (Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).
Continue running.
Midnight shift:
Day Shift:
Afternoon Shift: Pulled the auger-cleaned out behind it-re-shimmed /adjusted wiper and started running again.

#2 RC/ Cu-0860:

Continue running.
Midnight Shift:
Day shift:
Afternoon shift: Continued.

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.
Midnight shift:
Day shift:
Afternoon Shift: Made last tank with 4 bags and AMT tote was pumped in from 3rd floor-tank has been adjusted.

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.
Midnight Shift:
Day Shift:
Afternoon Shift: Made AMT tank and ready to make a batch in Pfaudler.

#3 Dryer / D-1799 NAQ:

#3 dryer is lit and ready to go.
Midnight Shift:
Day shift:
Afternoon Shift: Continued.

#3 RC / D–1799 NAQ:

Calciner temperature is coming down in order to redo the syntron fire blanket. Will need to perform the calciner walk through check sheet before starting the feed.
Midnight shift:
Day shift:
Afternoon Shift: Continued.

Exhaust to CTO

#4 RC / Cu-0226:

Continue running into drums.
Midnight Shift:
Day shift:
Afternoon Shift: Continued.

Exhaust to Trimer

#5 RC / Cu-3818:

Continue On. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.
Midnight Shift:
Day shift:
Afternoon shift: Continued.

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting. When starting back up, do not use burner #9 per Eliott.
Midnight shift:
Day Shift:
Afternoon shift: No activity.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD
Midnight Shift:
Day shift: No activity.
Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed. During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Production team and maintenance notified via email with pics…need to inspect further and receive guidance on what to do next. Liquid weigh tank was also cleaned. Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.
Midnight shift:
Day shift: No activity. MOD is in the department.
Afternoon Shift: No change.

Abbe Blender:

HOLD. Waiting on next run.
Midnight shift: Hold.
Day shift: HOLD
Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.
Midnight Shift:
Day shift:
Afternoon Shift: No change.

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.
Midnight Shift: Continued to run. Should be ready to unload late day shift.
Day shift: Tower has been unloaded and loaded
Afternoon shift: Unloaded and reloaded at end of day shift.

Tower 6 / Cu-0860:

Loaded and Running.
Midnight Shift:
Day shift:
Afternoon shift: Unloaded and reloaded on 2nd shift.

North Screener / DPT 101:

Awaiting material from Tower 3. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.
Midnight shift:
Day shift:
Afternoon Shift: Screening the last tote / will need to wash and switch screener over to Cu-0860 when finished. We have 7 totes of Cu-0860 to screen.

South Screener / Cu-1230:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .
Midnight shift:
Day shift:
Afternoon Shift: Continue-we have 6 totes to screen.

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift: No activity
Day Shift: No activity
Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)
Midnight shift: No activity
Day Shift: No activity

Afternoon shift: No activity

TK #2 / V 2010:

Do NOT load any more saggers at this time/Ran a sample car that was loaded on day shift Wednesday.
Midnight shift:
Day Shift:
Afternoon shift: Adjusted lower burners 5 degrees higher. Only unloading.

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Submitted for assistance pumping out bldg. 31 elevator pit**

***Submitted for corrective action on tower 3 vibrator (poor operation)**