DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 28, 2014
Afternoon Shift

BASF EMPLOYEES
56 Last Recordable
361 Last Lost Time

#1 MED / Al 5655:

Continue running.
Midnight shift: Continue
Day shift: Continue to run.
Afternoon shift:

#1 RC / Al 5655:

Continue running. **Calciner is at temperature. Granulator needs to be on.**
Midnight shift: Shut calciner down, main chain was popping off of the drum sprocket. Will discuss with Leon Z. in the morning.
Day shift: Calciner was re-started and the chain was lubricated. Coming up to temperatures to verify if still have issue after lubrication.
Afternoon Shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Restarted line (Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).
Continue running.
Midnight shift: Continue
Day Shift: Replaced the auger and re-started the extruder.
Afternoon Shift:

#2 RC/ Cu-0860:

Continue running.
Midnight Shift: Continue
Day shift: Continue to feed.
Afternoon shift:

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.
Midnight shift: Continue to monitor (new tank made on Fri afternoon)
Day shift:
Afternoon Shift:

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.
Midnight Shift: Continue with next batch
Day Shift: Continue to make batches.
Afternoon Shift:

#3 Dryer / D-1799 NAQ:

#3 dryer is lit and ready to go.
Midnight Shift: Continue
Day shift: Continue to feed D-1799 through the floor.
Afternoon Shift:

#3 RC / D–1799 NAQ:

Calciner temperature is coming down in order to redo the syntron fire blanket. Will need to perform the calciner walk through check sheet before starting the feed.
Midnight shift: Continue (had to temporarily shut down and switch exhaust to Trimer as freight elevator was down and too low on ammonia for CTO. Elevator repaired at 3:30 am, switching back to CTO).
Day shift: Continue to feed. CTO is back online as the elevator was repaired.
Afternoon Shift:

Exhaust to CTO

#4 RC / Cu-0226:

Continue running into drums.
Midnight Shift: Continue…finishing last material in hopper
Day shift: Last of the material has been fed. Engineer was contacted for additional instructions on potential drum re-fires – still waiting. We have a partial bag that will also have to be fed. Additionally, We are out of drums with material still trickling out of the calciner (~150 lbs in SSK right now).
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue On. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.
Midnight Shift: Was down due to material spilled out of feed end. Cleaning up, restarting line later in shift.
Day shift: Continue to feed.
Afternoon shift:

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting. When starting back up, do not use burner #9 per Eliott.
Midnight shift: No activity
Day Shift: No activity.
Afternoon shift:

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD
Midnight Shift: No activity
Day shift:
Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed. During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Production team and maintenance notified via email with pics…need to inspect further and receive guidance on what to do next. Liquid weigh tank was also cleaned. Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.
Midnight shift: No activity
Day shift: No activity but Work notification written to have contractor (Lucas) set up the blender for Chrome – 934248795.
Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.
Midnight shift: Hold.
Day shift: HOLD
Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.
Midnight Shift: No activity
Day shift: No activity.
Afternoon Shift:

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.
Midnight Shift: Continue
Day shift: Running.
Afternoon shift:

Tower 6 / Cu-0860:

Loaded and Running.
Midnight Shift: Continue
Day shift: Running.
Afternoon shift:

North Screener / DPT 101 done, switching to Cu 0860:

Awaiting material from Tower 3. **We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.**
Midnight shift: DPT 101 done, switching to Cu 0860 (7 totes to screen)
Day shift: Screener completed. We can start screening Cu-0860 on second shift.
Afternoon Shift:

South Screener / Cu-1230:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .
Midnight shift: Continue (5 totes to screen)
Day shift: Continued.
Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift: No activity
Day Shift: No activity
Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)
Midnight shift: No activity
Day Shift: No activity
Afternoon shift: No activity

TK #2 / V 2010:

Had issues loading saggers directly from bag, stopped loading due to incident on afternoon shift. Discussed with L. Zavodnik regarding unloading bag to cart and then filling saggers as has been done in past. Continued loading, no issues.
Midnight shift: Continue as stated above
Day Shift: Stopped loading and currently assessing our options. Waiting for decision. Unloading only.
Afternoon shift:

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.**

***Work notification written to have electrician look at #2664 Horne Machine – Table error.**